SAFETY DATA SHEET
according to the OSHA Hazard Communication Standard

BUILDING TRUST

SikaFlow-648 Part A Formerly MFlow 648 Low Dust PTA

Version	Revision Date:	SDS Number:	Date of last issue: 01/07/2021
2.0	10/20/2025	000000727305	Date of first issue: 05/29/2020

SECTION 1. IDENTIFICATION

Product name : SikaFlow-648 Part A Formerly MFlow 648 Low Dust PTA

Product code : 000000000050570031

Manufacturer or supplier's details

Company name of supplier : Sika MBCC US LLC

Address : 201 POLITO AVE
Lyndhurst NJ 07071

Emergency telephone : ChemTel: +1-813-248-0585

National Emergency Telephone Number : USA: +1-800-255-3924 ChemTel contract no. MIS9240420

Recommended use of the chemical and restrictions on use

Recommended use : Grouting applications

Restrictions on use : Reserved for industrial and professional use.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation : Category 2

Serious eye damage/eye irritation : Category 2A

Skin sensitization : Category 1

Short-term (acute) aquatic hazard : Category 2

Long-term (chronic) aquatic hazard : Category 2

Other hazards

None known.

GHS label elements

Hazard pictograms :

Signal Word : Warning

Hazard Statements : H319 Causes serious eye irritation.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H401 Toxic to aquatic life.
H411 Toxic to aquatic life with long lasting effects.

Precautionary Statements :

Prevention:

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P273 Avoid release to the environment.
P272 Contaminated work clothing should not be allowed out of the workplace.
P264 Wash face, hands and any exposed skin thoroughly after handling.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P302 + P352 IF ON SKIN: Wash with plenty of water.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.
P337 + P313 If eye irritation persists: Get medical advice/ attention.

Disposal:

P501 Dispose of contents/container to appropriate hazardous waste collection point.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
Reaction product: bisphenol-A-(epichlorhydrin)-Epoxy	25068-38-6*	>= 50 - < 75	-

resin (number average molecular weight <= 700)			
1,4-bis(2,3-epoxypropoxy)butane	2425-79-8*	>= 10 - < 15	-

* Indicates that the identifier is a CAS No.

SECTION 4. FIRST AID MEASURES

General advice : First aid personnel should pay attention to their own safety.
Immediately remove contaminated clothing.

If inhaled : If difficulties occur after vapour/aerosol has been inhaled, remove to fresh air and seek medical attention.

In case of skin contact : After contact with skin, wash immediately with plenty of water and soap.
Under no circumstances should organic solvent be used.
If irritation develops, seek medical attention.

In case of eye contact : Wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.
Remove contact lenses, if present.

If swallowed : Immediately rinse mouth and then drink 200-300 ml of water, seek medical attention.
Do NOT induce vomiting.

Most important symptoms and effects, both acute and delayed : Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.

Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Foam
Water spray
Dry powder
Carbon dioxide (CO2)

Unsuitable extinguishing media : water jet

Hazardous combustion products : harmful vapours
nitrogen oxides
fumes/smoke
carbon black
carbon oxides

Further information : The degree of risk is governed by the burning substance and

the fire conditions.
If exposed to fire, keep containers cool by spraying with water.
Collect contaminated extinguishing water separately, do not allow to reach sewage or effluent systems.
Contaminated extinguishing water must be disposed of in accordance with official regulations.

Special protective equipment for fire-fighters : Wear a self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Do not breathe vapour/aerosol/spray mists.
Wear eye/face protection.
If exposed to high vapour concentration, leave area immediately.
Use personal protective clothing.
Handle in accordance with good building materials hygiene and safety practice.

Environmental precautions : Contain contaminated water/firefighting water.
Do not discharge into drains/surface waters/groundwater.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid aerosol formation.
Avoid inhalation of mists/vapours.
Avoid skin contact.
Avoid contact with eyes.

Conditions for safe storage : Keep only in the original container in a cool, dry, well-ventilated place away from ignition sources, heat or flame.
Keep tightly closed.
Protect from direct sunlight.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Ensure adequate ventilation.

Personal protective equipment

Respiratory protection : Wear appropriate certified respirator when exposure limits may be exceeded.
Use NIOSH approved respiratory protection.

Hand protection

Remarks : Wear chemical resistant protective gloves. Manufacturer's directions for use should be observed because of great diversity of types.

Eye protection : Wear safety glasses with side shields or goggles.

Skin and body protection : Body protection must be chosen depending on activity and possible exposure, e.g. head protection, apron, protective boots, chemical-protection suit.

Protective measures : Do not inhale gases/vapours/aerosols.
Avoid contact with the skin, eyes and clothing.
Avoid exposure - obtain special instructions before use.
Handle in accordance with good building materials hygiene and safety practice.
Wearing of closed work clothing is recommended.

Hygiene measures : When using, do not eat, drink or smoke.
Hands and/or face should be washed before breaks and at the end of the shift.
At the end of the shift the skin should be cleaned and skin-care agents applied.
Remove contaminated clothing immediately and clean before re-use or dispose it if necessary.
Gloves must be inspected regularly and prior to each use.
Replace if necessary (e.g. pinhole leaks).

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : light amber

Odor : mild

Odor Threshold : not determined

pH : No data available

Melting point/freezing point	:	No data available
Boiling point	:	approx. 410 °F / 210 °C
Flash point	:	approx. 419 °F / 215 °C Method: Calculation method, other
Evaporation rate	:	No data available
Flammability (liquids)	:	Not classified as a flammability hazard
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	No data available
Relative vapor density	:	No data available
Relative density	:	No data available
Density	:	9.79 lb/USg (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	not determined
Decomposition temperature	:	No decomposition if stored and handled as prescribed/indicated.
Viscosity		
Viscosity, dynamic	:	1,820 mPa.s (73 °F / 23 °C) Method: N-114; Brookfield Viscosity
Viscosity, kinematic	:	No data available
Explosive properties	:	Not explosive
Oxidizing properties	:	Not an oxidizer.

Sublimation point	:	No data available
Molecular weight	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No hazardous reactions if stored and handled as prescribed/indicated.
Chemical stability	:	The product is stable if stored and handled as prescribed/indicated.
Possibility of hazardous reactions	:	The product is stable if stored and handled as prescribed/indicated.
Conditions to avoid	:	See SDS section 7 - Handling and storage.
Incompatible materials	:	Strong acids Strong bases Strong oxidizing agents Strong reducing agents
Hazardous decomposition products	:	No hazardous decomposition products if stored and handled as prescribed/indicated.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Not classified based on available information.

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization
May cause an allergic skin reaction.

Respiratory sensitization
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

Reproductive toxicity
Not classified based on available information.

STOT-single exposure
Not classified based on available information.

STOT-repeated exposure
Not classified based on available information.

Aspiration toxicity
Not classified based on available information.

Further information

Product:

Remarks	:	Health injuries are not known or expected under normal use. The product has not been tested. The statements on toxicology have been derived from the properties of the individual components.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Ecotoxicology Assessment

Acute aquatic toxicity	:	Toxic to aquatic life.
Chronic aquatic toxicity	:	Toxic to aquatic life with long lasting effects.

Persistence and degradability
No data available

Bioaccumulative potential

Product:

Bioaccumulation	:	Remarks: Because of the product's consistency and low water solubility, bioavailability is improbable.

Mobility in soil
No data available

Other adverse effects

Product:

Additional ecological information	:	Do not discharge product into the environment without control. The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Dispose of in accordance with national, state and local regulations. Do not contaminate ponds, waterways or ditches with chemical or used container. Do not discharge into drains/surface waters/groundwater.
Contaminated packaging	:	Contaminated packaging should be emptied as far as possible and disposed of in the same manner as the substance/product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL-A-EPICHLORHYDRIN RESINS M <=700)
Class	:	9
Subsidiary risk	:	EHSM
Packing group	:	III
Labels	:	9 (EHSM)
Environmentally hazardous	:	no

IATA-DGR

UN/ID No.	:	UN 3082
Proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL-A-EPICHLORHYDRIN RESINS M <=700)
Class	:	9
Subsidiary risk	:	EHSM
Packing group	:	III
Labels	:	Miscellaneous, Environmentally hazardous
Packing instruction (cargo aircraft)	:	964
Packing instruction (passenger aircraft)	:	964

IMDG-Code

UN number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL-A-EPICHLORHYDRIN RESINS M <=700)
Class	:	9
Subsidiary risk	:	EHSM
Packing group	:	III
Labels	:	9 (EHSM)
EmS Code	:	F-A, S-F

Marine pollutant : yes

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

Domestic regulation

49 CFR
Not regulated as a dangerous good

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

The ingredients of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

DSL : All components of this product are on the Canadian DSL

TSCA list

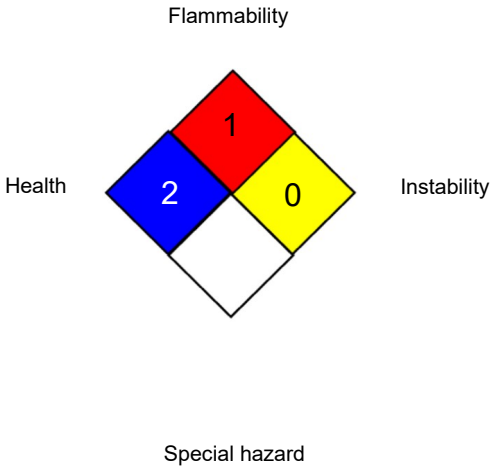
No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

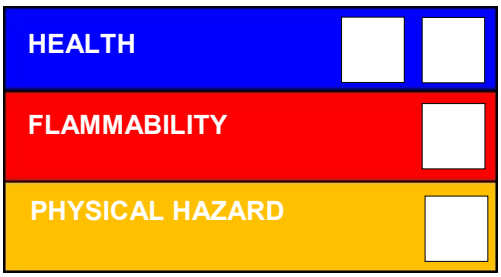
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Con-

trol Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 10/20/2025

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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