



PRODUCT DATA SHEET

SikaWall®-448 Image Smooth Finish

Ultra- Smooth Aggregated Acrylic Finish

PRODUCT DESCRIPTION

SikaWall®-448 Image Smooth Finish is an exceptionally smooth, durable, high-quality, acrylic polymer-based finish.

USES

Exterior or Interior finish coat over:

- EIFS.
- Properly prepared stucco.

Interior application over drywall or plaster.

CHARACTERISTICS / ADVANTAGES

- Dirt Pick Up Resistance.
- Aesthetically pleasing surface color and can provide ultra smooth texture for Sika Wall Systems.

PRODUCT INFORMATION

Packaging	5 gallon (19 L) pail
Shelf Life	Two (2) years, when properly stored in original container.
Storage Conditions	▪ Store in a cool, dry place protected from freezing, extreme heat and direct sun. Store at no less than 40°F (4.5°C). ▪ Do not stack pallets.

APPLICATION INFORMATION

Coverage	Depending on the condition of the substrate and method of application, approximate coverage per pail is: ▪ 180-220 ft² (16–20 m²) in a single coat 40 mils (1mm) thick ▪ 90-110 ft² (8-10 m²) in 2 coats totaling 90 mils (2mm) thick
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Drying Time

- Protect from temperatures less than 40°F (4.5°C) for a minimum of 24 hours and until dry.
- When temperatures less than 40°F (4.5°C) prevail, provide supplementary heat during installation and drying period for at least 24 hours after installation and until dry. Drying time is dependent on humidity, air temperature, sun exposure, surface conditions and finish thickness. Lower temperature, higher humidity and application in shaded areas will extend drying time

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

LIMITATIONS

- When temperatures less than 40°F (4.5°C) prevail, provide supplementary heat during installation and drying period for at least 24 hours after installation and until dry.
- Do not apply in ambient temperature above 100°F (38°C) or surface temperature above 120°F (49°C)
- Protect finish from rain or other precipitation and from temperatures less than 40°F (4.5°C) for a minimum of 24 hours and until dry.
- Use only on surfaces that are sound, clean, dry, and free from any residue that might affect the ability of this product to bond to the surface.
- Application in direct sunlight in hot weather may adversely affect aesthetics.
- Efflorescence of Portland cement based substrates such as portland cement stucco may cause staining or discoloration on the surface of applied finish. Efflorescence is neither caused nor prevented by the finish coat.
- The use of dark colors with light reflective values (LRV) less than 20% is not recommended with EIFS that incorporate expanded polystyrene (EPS). EPS has a sustained service temperature limitation of approximately 165°F (74°C).
- Irregularities in the wall plane are more evident in smooth finishes, especially under critical light.
- Samples of Sika Acrylic Finishes are available for color approval. Jobsite mock ups should be made for final approval for color and texture using the application techniques by the installing contractor.
- Sika USA is not responsible for color or texture correctness after finish has been applied.
- SikaWall Color Advanced Coating may be used for color conformity, it will not correct leveling or texture issues,

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety

Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

- Remove surface contaminants such as dust or dirt without damaging the substrate.
- For previously painted surfaces, all loose and chalking paint must be removed, and glossy surfaces dulled.
- Portland Cement Plaster must be clean and cured a minimum of 7 days. before application of the finish coat.
- For interior drywall or plaster, prepare as for painting.
- The use of primers to enhance the appearance and uniformity of the finish, improved coverage, and decrease the chance of efflorescence is recommended. This is especially true when using dark colors. If specified, prime with SikaWall®-15 Tinted Primer, refer to Product Data Sheet.

MIXING

- Use clean equipment for mixing and preparation.
- Stir to obtain a homogeneous consistency using a heavy-duty 1/2 in. (13mm) drill with a rust free paddle at 400-500 rpm. Avoid air entrainment.
- Add the amount of water needed to achieve finish texture. To avoid color variations add the same amount of water to each pail of finish.

APPLICATION

1. Read the entire label before using this product.
2. For the smoothest possible finish any SikaWall® Base Coat product or Level Coat or other compatible product must be used to level the surface prior to the application of the finish coat.
3. Apply SikaWall®-448 Image Smooth Finish in two tight coats, allowing the first coat to become firm to the touch before applying the second coat.
4. When the second coat is firm, lightly mist with water and trowel smooth. Repeat if necessary for a smoother surface. Use a chrome-plated trowel only.
5. Do not over trowel or over-water when applying.
6. Do not moist cure.
7. Do not use to level or fill "hollows" in plaster base. Level base coat prior to application of SikaWall®-448

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

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Product Data Sheet

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