Revision Date 05/26/2022



SECTION 1. IDENTIFICATION

Product name HC-D1

Company name Sika Corporation

> 201 Polito Avenue Lyndhurst, NJ 07071

USA

www.sikausa.com

Telephone (201) 933-8800

Telefax (201) 804-1076

E-mail address ehs@sika-corp.com

Emergency telephone CHEMTREC: 800-424-9300

INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on

use

For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Category 1C Skin corrosion

Serious eye damage Category 1

Skin sensitization Category 1

Carcinogenicity (Inhalation) Category 1A

Specific target organ toxicity

- single exposure

Category 3 (Respiratory system)

Specific target organ toxicity

- repeated exposure

Category 1 (Lungs)

Specific target organ toxicity

- repeated exposure

Category 2

GHS label elements

Hazard pictograms









Revision Date 05/26/2022 Print Date 05/26/2022

Signal Word : Danger

Hazard Statements : H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction. H335 May cause respiratory irritation. H350 May cause cancer by inhalation.

H372 Causes damage to organs (Lungs) through prolonged or

repeated exposure.

H373 May cause damage to organs through prolonged or re-

peated exposure.

Precautionary Statements

Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read

and understood.

P260 Do not breathe dust.

P264 Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace.

DOOD Was as as

P280 Wear protective gloves/ protective clothing/ eye protection/

face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P308 + P313 IF exposed or concerned: Get medical advice/attention.

P333 + P313 If skin irritation or rash occurs: Get medical advice/

P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.



Revision Date 05/26/2022 Print Date 05/26/2022

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
Quartz (SiO2) >5µm	14808-60-7	Carc. 1A; H350i STOT RE 1; H372 STOT SE 3; H335	>= 70 - < 90
Calcium Sulfoaluminate cement	960375-09-1	Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335 STOT RE 2; H373	>= 10 - < 20
Cement	65997-15-1	Skin Corr. 1C; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 STOT SE 3; H335	>= 5 - < 10
Cristobalite	14464-46-1	Carc. 1A; H350	>= 1 - < 5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.

Show this material safety data sheet to the doctor in attend-

ance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficul-

ty.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tis-

sue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed : Clean mouth with water and drink afterwards plenty of water.



Revision Date 05/26/2022 Print Date 05/26/202

Do not induce vomiting without medical advice.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Take victim immediately to hospital.

Most important symptoms and effects, both acute and delayed

Health injuries may be delayed.

corrosive effects irritant effects sensitizing effects

Prolonged exposure can cause silicosis.

Cough

Respiratory disorder Allergic reactions

Dermatitis

May cause an allergic skin reaction. Causes serious eve damage. May cause respiratory irritation. May cause cancer by inhalation.

Causes damage to organs through prolonged or repeated

exposure.

Causes severe burns.

Notes to physician Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment.

Further information Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

for fire-fighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- : tive equipment and emer-

gency procedures

Use personal protective equipment.

Avoid breathing dust.

Deny access to unprotected persons.

Environmental precautions Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for containment and cleaning up Pick up and arrange disposal without creating dust. Keep in suitable, closed containers for disposal.



Revision Date 05/26/2022 Print Date 05/26/2022

SECTION 7. HANDLING AND STORAGE

Advice on protection against

fire and explosion

Avoid dust formation.

Provide appropriate exhaust ventilation at places where dust

is formed.

Advice on safe handling : Avoid formation of respirable particles.

Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products.

Conditions for safe storage : Store in original container.

Keep in a well-ventilated place. Observe label precautions.

Store in accordance with local regulations.

Materials to avoid : Explosives

Oxidizing agents
Poisonous gases
Dangerous when wet
Flammable solids
Organic peroxides
Poisonous liquids

Spontaneously Combustible Substances

Further information on stor-

age stability

Keep in a dry place.

No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Quartz (SiO2) >5μm	14808-60-7	TWA (Respirable particulate matter)	0.025 mg/m3	ACGIH
		TWA (Respirable dust)	0.05 mg/m3	OSHA Z-1
		TWA (respirable)	10 mg/m3 / %SiO2+2	OSHA Z-3
		TWA (respir- able)	250 mppcf / %SiO2+5	OSHA Z-3



Revision Date 05/26/2022

Print Date 05/26/2022

		TWA (respirable dust fraction)	0.1 mg/m3	OSHA P0
		TWA (Respirable particulate matter)	0.025 mg/m3 (Silica)	ACGIH
		PÉL (respir- able)	0.05 mg/m3	OSHA CARC
		TWA (respirable dust fraction)	0.1 mg/m3	OSHA P0
		TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m3 (Silica)	ACGIH
Cement	65997-15-1	TWA (Respirable particulate matter)	1 mg/m3	ACGIH
		TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Total dust)	10 mg/m3	OSHA P0
		TWA (respirable dust fraction)	5 mg/m3	OSHA P0
		TWA (Dust)	50 Million parti- cles per cubic foot	OSHA Z-3
		TWA (Total)	10 mg/m3	OSHA P0
		TWA (Respirable fraction)	5 mg/m3	OSHA P0
Cristobalite	14464-46-1	TWA (Respirable dust)	0.05 mg/m3	OSHA Z-1
		TWA (respirable dust fraction)	0.05 mg/m3	OSHA P0
_		TWA (Respirable particulate matter)	0.025 mg/m3 (Silica)	ACGIH

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.



Revision Date 05/26/2022 Print Date 05/26/2022

Particles of nuisance dust

Form of exposure	Value type	Control parameters	Basis
total dust	TWA	15 mg/m3	OSHA Z-3
respirable fraction	TWA	5 mg/m3	OSHA Z-3

Engineering measures : Use of adequate ventilation should be sufficient to control

worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommend-

ed or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed

respirator complying with an approved standard if a risk as-

sessment indicates this is necessary.

The filter class for the respirator must be suitable for the max-

imum expected contaminant concentration

(gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-

contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec-

essary.

Eye protection : Safety eyewear complying with an approved standard should

be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concen-

tration and amount of dangerous substances, and to the spe-

cific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.

Wash hands before breaks and immediately after handling

the product.

Remove contaminated clothing and protective equipment

before entering eating areas.
Wash thoroughly after handling

Wash thoroughly after handling.

Avoid breathing dust.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : powder

Color : various

Odor : odorless

Odor Threshold : No data available



Revision Date 05/26/2022 Print Date 05/26/2022

pH : No data available

Melting point/range / Freezing :

point

No data available

Boiling point/boiling range : No data available

Flash point : No data available

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper

flammability limit

No data available

Lower explosion limit / Lower

flammability limit

No data available

Vapor pressure : No data available

Relative vapor density : No data available

Density : ca. 2.5 g/l (68 °F / 20 °C)

Solubility(ies)

Water solubility : No data available

Solubility in other solvents : No data available

Partition coefficient: n-

octanol/water

: No data available

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : No data available

Explosive properties : No data available

Oxidizing properties : No data available

Volatile organic compounds

(VOC) content

Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Safety Data Sheet

HC-D1



Revision Date 05/26/2022 Print Date 05/26/2022

Possibility of hazardous reac- :

tions

Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition

products

No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Not classified based on available information.

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

May cause cancer by inhalation.

IARC Group 1: Carcinogenic to humans

Quartz (SiO2) 14808-60-7

(Silica dust, crystalline)

Group 1: Carcinogenic to humans

cristobalite 14464-46-1

(Silica dust, crystalline)

OSHA OSHA specifically regulated carcinogen

Quartz (SiO2) 14808-60-7

(crystalline silica)

NTP Known to be human carcinogen

Quartz (SiO2) 14808-60-7

(Silica, Crystalline (Respirable Size)) Known to be human carcinogen

cristobalite 14464-46-1

(Silica, Crystalline (Respirable Size))

Reproductive toxicity

Not classified based on available information.



Revision Date 05/26/2022 Print Date 05/26/2022

STOT-single exposure

May cause respiratory irritation.

STOT-repeated exposure

Causes damage to organs (Lungs) through prolonged or repeated exposure.

May cause damage to organs through prolonged or repeated exposure.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. Prolonged exposure can cause silicosis.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Quartz (14808-60-7): This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor-

mation

Do not empty into drains; dispose of this material and its con-

tainer in a safe way.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should

at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste han-

dling site for recycling or disposal.



Revision Date 05/26/2022

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed on the

TSCA Inventory or are in compliance with a TSCA Inventory

exemption.

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Respiratory or skin sensitization

Carcinogenicity

Specific target organ toxicity (single or repeated exposure)

Skin corrosion or irritation

Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

⚠

WARNING: This product can expose you to chemicals including Quartz (SiO2) >5µm, which is known to the State of California to cause cancer, and Cement, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Sika®

Revision Date 05/26/2022 Print Date 05/26/2022

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

OSHA CARC : OSHA Specifically Regulated Chemicals/Carcinogens

OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated

values)

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Lim-

its for Air Contaminants

OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Min-

eral Dusts

ACGIH / TWA : 8-hour, time-weighted average OSHA CARC / PEL : Permissible exposure limit (PEL) OSHA P0 / TWA : 8-hour time weighted average OSHA Z-1 / TWA : 8-hour time weighted average OSHA Z-3 / TWA : 8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 05/26/2022

100000036934 US / Z8