

## SYSTEM DATA SHEET

# Sikafloor® Pronto RB-1845 CP

METHACRYLATE-BASED, SELF-LEVELING, FLEXIBLE FLOORING SYSTEM WITH A PIGMENTED, SMOOTH OR SLIP RESISTANT SURFACE

### PRODUCT DESCRIPTION

Sikafloor® Pronto RB-1845 CP is a methyl-methacrylate (MMA), self-leveling flexible flooring system for use in areas that require a quick curing, decorative floor. The quick installation process makes this flooring system ideal for restaurants, public assembly facilities or processing facilities where minimal downtime is required. Sikafloor® Pronto RB-1845 CP provides smooth or slip resistant impervious, seamless flooring system, where dirt and spills will remain on the surface, easily removed by most regular cleaning procedures. The surface of Sikafloor® Pronto RB-1845 CP makes cleaning, decontamination, sanitation and sterilization fast and easy. Additionally, Sikafloor® Pronto RB-1845 CP is a flexible flooring system with the ability to handle environments with temperature swings or exterior applications. The unique chemistry of the Sikafloor® Pronto RB-1845 CP system provides a full cure in one hour or less for each component and provides a permanent chemical bond between each coat.

### USES

Sikafloor® Pronto RB-1845 CP may only be used by experienced professionals.

- Used to resurface and coat concrete floors
- Use where function is a concern
- Utilize clear aluminum oxide broadcast for areas that require a non-skid texture
- Pharmaceutical and Bio-Tech research
- Life Sciences
- Warehouses and Docks
- Public assembly facilities and stadiums
- Coolers and refrigerated storage

- Dry process areas
- Packaging rooms
- Laboratories and Quality Control

### CHARACTERISTICS / ADVANTAGES

- Fully cures in one hour, reducing downtime for a quick return to service
- Seamless, impervious floor that is easy to sanitize, clean and maintain
- UV resistance that provides long term color performance
- Smooth surface profile makes cleaning fast and easy
- Excellent chemical resistance for a wide range of applications
- Cures at temperatures down to 30°F (-1.1°C) to meet a wide range of application and timing requirements

## PRODUCT INFORMATION

<b>Packaging</b>	Refer to the current price list for available packaging variations
<b>Shelf Life</b>	Always refer to the best-before date of the individual packaging
<b>Storage Conditions</b>	For best performance, keep material stored indoors in a cool (below 80°F), dry environment, protected from damage and moisture, out of direct sunlight. Do not store near food, open flame or ignition source. Read and understand all product labels and Safety Data Sheets prior to use.

## TECHNICAL INFORMATION

<b>Shore D Hardness</b>	<b>Sikafloor®-41 P Pronto</b> 75	<b>Sikafloor®-40 BC Pronto</b> 61	<b>Sikafloor®-53 TC Pronto</b> 80	(ASTM D2240)
<b>Abrasion Resistance</b>	<b>Sikafloor®-53 TC Pronto</b> 74 mg loss, 1000 cycles, CS17 wheel			(ASTM D4060)
<b>Tensile Strength</b>	<b>Sikafloor®-41 P Pronto</b> 3,550 psi	<b>Sikafloor®-40 BC Pronto</b> 1,350 psi		(ASTM D638)
<b>Service Temperature</b>	180°F (83°C)			
<b>Water Absorption</b>	<b>Sikafloor®-41 P Pronto</b> 0.06% / 24 hours	<b>Sikafloor®-40 BC Pronto</b> <0.1% / 24 hours	<b>Sikafloor®-53 TC Pronto</b> 0.05% / 24 hours	(ASTM D570)
<b>Elongation at break</b>	<b>Sikafloor®-41 P Pronto</b> 1.3%	<b>Sikafloor®-40 BC Pronto</b> 140%		(ASTM D638)

## SYSTEM INFORMATION

<b>Color</b>	Pigmented matte finish topcoat over solid colored floors when fully cured.
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## APPLICATION INFORMATION

<b>Coverage</b>	<b>Description</b>	<b>Products</b>	<b>Approximate Sq.Ft./batch</b>
	Primer	Sikafloor®-41 P Pronto +	100/gal
	Self-Leveling BodyCoat	Sikafloor®-103 IN Pronto Sikafloor®-40 BC Pronto +	40 @ 1/8"/batch
	TopCoat	Sikafloor®-100 SL Pronto Sikafloor®-53 TC Pronto +	100/gal
		Sikafloor® PGM 155 Pronto	

All coverage rates are approximate. Coverage rates will vary with the desired texture and porosity of substrate.

## BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

## ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

## APPLICATION INSTRUCTIONS

### HOW TO APPLY

Every Sikafloor® Pronto flooring system is a multiple component system that utilizes a methyl-methacrylate (MMA) resin. It is critical that the instructions listed in the Safety Data Sheet and on the product label for every component of the system be read, understood and followed. MMA resins are flammable liquids in their uncured state. Smoking, open flames or sparks should not be permitted during the handling of the product. Explosion safe ventilation must be used during the application to minimize vapor collection in the installation area and to improve overall air quality for the crew. All foodstuffs must be removed during installation of the flooring system.

Sikafloor® Pronto flooring systems are installed by approved contracting firms. The following is only a summary of the installation techniques used by Sikafloor® Pronto approved contractors.

### SUBSTRATE PREPARATION

1. Floors must be structurally sound and fully cured a minimum of 28 days. Conduct quantitative moisture testing in accordance with ASTM F2659-10 utilizing Tramex type impedance moisture meter. Please contact Sika Flooring Technical Support if the Tramex reading is over 4%.
2. Repair concrete as necessary. If any patching is required, Sikafloor® Pronto 1817 PC should be mixed and placed according to the Sikafloor® Pronto Mixing Chart.
3. Use a commercial degreaser to clean floors of oil, grease and other bond-inhibiting materials.
4. Remove curing and parting compounds and other surface hardeners and floor coatings in accordance with manufacturer's instructions.
5. Mechanical surface profiling is the method of surface preparation for both new and existing floors.

Mechanically profile the floor to CSP-4 as described by the International Concrete Repair Institute. Do not use acid etching for surface preparation. Do not use any method that will fracture the concrete.

6. Bond tests should be performed once a small area has been mechanically profiled, so any adjustments can be made to the surface preparation process. Bond tests should be repeated every 500 - 1,000 ft<sup>2</sup> (46.5 - 93 m<sup>2</sup>) Please refer to Bond Test Instruction Guide for further information.
7. Cracks wider than 1/16" (1.6 mm) should be "chased out" and opened during surface preparation. Any existing joints should be treated according to project specifications. Please refer to Joint Repair Guide for further information.
8. Areas around drains and other floor fixtures need to be ground and/or chipped to a depth between 1/2" – 3/4" (13 – 19 mm) and tapered back 3" – 6" (7.6 - 15.2 cm) away from drain (Refer to Sikafloor® Pronto Detail Drawing CB-27.3).
9. Termination points should be saw cut to a depth of 1/4" (6.4 mm) and tapered back (Refer to Sikafloor® Pronto Detail Drawing CB-27.2).

### MIXING

(Refer to Sikafloor® Pronto Mixing Chart for exact batch sizes and measurements)

#### SIKAFLOOR®-41 P PRONTO PRIMER

Measure resin and Sikafloor®-103 IN Pronto into pail and add proper amount of Sikafloor®-100 HD Pronto. Mix with high speed drill for 15 – 30 seconds or until the Sikafloor®-100 HD Pronto is completely dissolved.

#### SIKAFLOOR®-40 BC PRONTO SL BASECOAT

Measure resin and Sikafloor® PGM 155 Pronto into a 5 gallon pail. Add 1 bag of Sikafloor®-100 SL Pronto powder and mix using a spiral mixing blade for 40 – 50 seconds, until a homogenous mixture is obtained. Add proper amount of Sikafloor®-100 HD Pronto and mix for an additional 20 - 30 seconds.

#### SIKAFLOOR®-53 TC PRONTO TOPCOAT

Please contact Sika Flooring Technical Service if utilizing Sikafloor®-71 TC Pronto as a topcoat. Measure resin and Sikafloor® PGM 155 Pronto into pail and add proper amount of Sikafloor®-100 HD Pronto. Mix with drill mixer for 15 – 30 seconds or until the Sikafloor®-100 HD Pronto is completely dissolved.

Note: After mixing, apply immediately. There will be 7 to 15 minutes of working time, dependent on temperature and the amount of time the material sits in the bucket.

### APPLICATION

#### PRIMER

Apply the properly mixed Sikafloor®-41 P Pronto resin to the properly repaired concrete or properly prepared aged coating at approximately 100 ft<sup>2</sup> (9.3 m<sup>2</sup>) per

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gallon. Allow primer to cure tack-free to an even, satin-like gloss. Re-prime any dry spots.

#### COVE BASE

If a cove base is to be installed, mix and apply according to the Sikafloor® Pronto Cove Base Application Guide. Install cove base prior to installation of basecoat. Allow to cure.

#### SCRATCH COAT

Any rough areas or depressions less than 1/4" (6.4 mm) should receive a scratch coat of Sikafloor®-61 BC Pronto with Sikafloor®-100 SL Pronto to smooth and level these areas. Any drips or ridges over 1/16" (1.6 mm) should be ground or sanded smooth. Allow to cure.

#### BASECOAT

Apply the properly mixed self-leveling Sikafloor-40 BC Pronto basecoat at 40 ft<sup>2</sup> (3.7 m<sup>2</sup>) per batch, at 1/8" (3.2 mm) thickness. If texture is desired, broadcast may be added at this time. Backroll material with porcupine roller. Allow to cure.

#### AGGREGATE BROADCAST (OPTIONAL)

Immediately following basecoat installation, broadcast aggregate into wet material. Even broadcast is best achieved by throwing handfuls of broadcast media towards ceiling and letting it "rain down" on surface. Broadcast until no wet spots are apparent on floor. Allow basecoat material to cure. Remove excess by sweeping with a medium stiff broom. Follow with a thorough vacuum to remove all remaining excess aggregate.

#### TOPCOAT

Apply the properly mixed Sikafloor®-53 TC Pronto at approximately 90 - 110 ft<sup>2</sup> per gallon. Allow to cure.

#### DRYING TIME

All components of the Sikafloor® Pronto RB-1845 CP flooring system fully cure within one hour when properly installed.

#### CLEANING OF TOOLS

Clean tools as needed with Sikafloor®-100 CLN Pronto. Collect and dispose of all site wastes according to appropriate regulations.

## MAINTENANCE

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Regular cleaning and maintenance will prolong the life of all polymer flooring systems, enhance their appearance and reduce any tendency to retain dirt. Follow the Sika Maintenance Guide to maximize the life of the floor.

### FOR BEST PERFORMANCE

- Please contact Sika Flooring Technical Service for applications over 90° F (32° C).
- Not for use in areas exposed to strong solvents (consult Sika Flooring Technical Service).
- Install at recommended thickness to ensure proper curing and leveling.
- Topcoat must be back-rolled immediately to ensure uniform finish.
- Each application must be completely cured prior to the next application.
- Protect or remove food items prior to application to avoid any possible contamination.
- Use clean pails when mixing to avoid the possibility of improper curing. Swap out as needed
- Proper air flow is critical to curing MMA materials. The use of fans is mandatory where air flow is restricted.
- Apply a bond test every 500 – 1,000 ft<sup>2</sup> (46.5 – 93 m<sup>2</sup>) prior to floor installation.
- Make certain the most current versions of product data sheet and SDS are being used.
- Proper application is the responsibility of the user. Field visits by Sika personnel are for the purpose of making technical recommendations only and not for supervising or providing quality control on the jobsite.

## OTHER RESTRICTIONS

See Legal Disclaimer.

## LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the

product's most current product label, Product Data Sheet and Safety Data Sheet which are available at [usa.sika.com](http://usa.sika.com) or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs.

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