

PRODUCT DATA SHEET

SikaWall® Perma-Finish® Stucco Acrylic

Acrylic Polymer Stucco Finish Coat

PRODUCT DESCRIPTION

SikaWall® Perma-Finish® Stucco Acrylic is an acrylic-based polymer textured finish. Made with Dirt Pick-Up Resistance. The surface resists accumulation of dirt, mold, and pollutants. The finish is integrally colored with high quality pigments.

USES

SikaWall® Perma-Finish® Stucco Acrylic provides enhanced protection for an aesthetically pleasing surface color and texture for Sika systems.

CHARACTERISTICS / ADVANTAGES

- 100% Acrylic polymer textured finish creates a durable finish.
- Integral color reduces maintenance and the need for recoating.

PRODUCT INFORMATION

Packaging	5 gallon pail (19 liter pail)
Shelf Life	Two (2) years when properly stored in original container.
Storage Conditions	Store in a cool, dry place protected from freezing, extreme heat and direct sun. Store at no less than 40°F (4°C) Do not stack pallets
Color	▪ Smooth ▪ Fine ▪ Coarse ▪ Swirl

TECHNICAL INFORMATION

Abrasion Resistance	Pass @ 1000 Liters	(ASTM D968)
	Pass @ 10,000 Cycles	(ASTM D2486)
		Scrub Resistance
Low Temperature Bend	1" diameter @ -4°F	(ASTM D522) Method B Mendrel Bend

Combustibility	Flame Spread: 0 to 15 Smoke Developed: 0 to 15	(ASTM E84)
Resistance to Weathering	Pass	(ASTM G153)
Microbiological Resistance	Pass @ 35 days No growth 28 days	(ASTM D3273) (MIL 810 B 508)
Permeability to Water Vapor	Permeable	(ASTM E96) Procedure B
Resistance to moisture	Pass 28 days	(ASTM D2247)
Freeze-Thaw Stability	Pass @ 60 cycles	(ASTM E2485)
Salt resistance	Pass @ 900 hrs	(ASTM B117)

APPLICATION INFORMATION

Coverage	Smooth	182-187 ft ² (17 m ²) at two (2) coats
	Fine	145 to 155 ft ² (13.5 - 14.4 m ²)
	Coarse	105 to 115 ft ² (9.8 - 10.7 m ²)
	Swirl	130 to 140 ft ² (12 to 13 m ²)
	* Coverage rates vary depending on porosity of substrates and application techniques.	
Drying Time	24-48 hours under normal conditions High humidity and low temperatures extend drying time.	

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

LIMITATIONS

- Appearance of finish might vary if floated by different mechanics.
- Protect from rain and from temperatures less than 40°F (4°C) for a minimum of 24 hours and until dry.
- Not for use on damp surfaces, below-grade applications or on surfaces subject to water immersion.
- When temperatures less than 40°F (4°C) prevail, provide supplementary heat during installation and drying period for at least 24 hours after installation and until dry. Do not apply in ambient temperature above 100°F (38°C) or surface temperature above 120°F (49°C).
- Do not apply materials to frozen surfaces.
- Efflorescence of Portland cement based substrates such as concrete, masonry units and stucco may cause staining or discoloration on the surface of applied finish. Efflorescence is neither caused nor prevented by SikaWall® Perma-Finish® Stucco Acrylic.
- Samples of SikaWall® Perma-Finish® Stucco Acrylic are available for color approval only. Apply a 4' x 4' mock

up in the field to verify approval for color and adhesion prior to ordering or application of material.

- Do not exceed 10 oz of water per 5 gallon pail. Excess water will affect texture appearance and product performance.
- Finish tint base is not intended for use untinted.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Substrates must be clean, dry, sound and free of loose material, releasing agents, paint, efflorescence, contaminants and other coatings. Use of SikaWall-15 Tinted Primer can improve color uniformity by minimizing substrate read-through in light colors.

- Concrete: allow to cure a minimum of 28 days prior to application of primer or finish. Remove all projections and form lines.
- Unit Masonry: allow to cure prior to application of

primer and/or finish. Remove all loose mortar and projections. When needed, apply a leveling coat of SikaWall-520 Stucco Level Coat to provide a smooth surface and to minimize the likelihood of mortar joint read through prior to application of finish.

- Stucco: allow to cure a minimum of 7 days prior to application of primer or finish.

MIXING

Thoroughly mix the factory prepared finish with a paddle and low speed drill to a uniform workable consistency. A small amount of clean potable water may be added to adjust workability. Do not exceed 10 oz. of water per 5-gallon pail.

- Additives are not permitted.
- Close container when not in use.
- Clean tools with soap and water immediately after use. Dried material can only be removed mechanically.

APPLICATION

1. Apply finish directly to the substrate (or primed substrate) with a clean, stainless steel trowel. Apply and level finish during the same operation to minimum obtainable thickness consistent with uniform coverage.
2. Maintain a wet edge on finish by applying and texturing continually over the wall surface. Work finish to corners, joints or other natural breaks and do not allow material to set up within an uninterrupted wall area.

3. Float finish to achieve final texture.

Note: For applications of SikaWall® Perma-Finish® Stucco Acrylic Smooth, allow the first coat to dry prior to applying a second coat. 2 coats are required to achieve a smooth texture. For free-formed applications including stipple and skiptrowel, maximum thickness not to exceed 1/8" (3.2mm).

CLEANING OF TOOLS

Water-soluble prior to drying. Clean tools and containers with water prior to drying.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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Sika Corporation

201 Polito Avenue
Lyndhurst, NJ 07071
Phone: +1-800-933-7452
Fax: +1-201-933-6225
usa.sika.com



Product Data Sheet

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