



## Sikagard® Duochem-7500 Part A

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### SECTION 1. IDENTIFICATION

Product name : Sikagard® Duochem-7500 Part A

Company name : Sika Corporation  
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Lyndhurst, NJ 07071  
USA  
www.sikausa.com

Telephone : (201) 933-8800

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Emergency telephone : CHEMTREC: 800-424-9300  
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

### SECTION 2. HAZARDS IDENTIFICATION

#### GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 3

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitization : Category 1

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2

#### GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H226 Flammable liquid and vapor.



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H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary Statements :

**Prevention:**

P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.  
P233 Keep container tightly closed.  
P240 Ground/bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.  
P242 Use only non-sparking tools.  
P243 Take precautionary measures against static discharge.  
P260 Do not breathe mist or vapors.  
P264 Wash skin thoroughly after handling.  
P272 Contaminated work clothing must not be allowed out of the workplace.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P314 Get medical advice/ attention if you feel unwell.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:**

P403 + P235 Store in a well-ventilated place. Keep cool.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq$  1%.

**Other hazards**

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.



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### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### Mixtures

##### Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
bisphenol-F-(epichlorhydrin) epoxy resin	28064-14-4	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 70 - < 90
xylene	1330-20-7	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 STOT SE 3; H335 STOT RE 2; H373 Asp. Tox. 1; H304	>= 1 - < 5
ethylbenzene	100-41-4	Flam. Liq. 2; H225 Acute Tox. 4; H332 STOT RE 2; H373 Asp. Tox. 1; H304 Eye Irrit. 2A; H319	>= 1 - < 5
bisphenol-A-(epichlorhydrin) epoxy resin	25068-38-6	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 0.1 - < 1

Actual concentration is withheld as a trade secret

### SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.



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- Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects  
sensitizing effects  
Allergic reactions  
Excessive lachrymation  
Erythema  
Dermatitis  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
May cause damage to organs through prolonged or repeated exposure if inhaled.
- Notes to physician : Treat symptomatically.

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### SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical
- Unsuitable extinguishing media : Water  
High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
- Further information : Use water spray to cool unopened containers.  
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

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### SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Remove all sources of ignition.  
Deny access to unprotected persons.  
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
- Environmental precautions : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
Local authorities should be advised if significant spillages



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cannot be contained.

Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

### SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Use explosion-proof equipment.  
 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.  
 Take precautionary measures against electrostatic discharges.
- Advice on safe handling : Do not breathe vapors or spray mist.  
 Avoid exceeding the given occupational exposure limits (see section 8).  
 Do not get in eyes, on skin, or on clothing.  
 For personal protection see section 8.  
 Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
 Smoking, eating and drinking should be prohibited in the application area.  
 Take precautionary measures against static discharge.  
 Open drum carefully as content may be under pressure.  
 Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).  
 Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Store in original container.  
 Keep in a well-ventilated place.  
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
 Observe label precautions.  
 Store in accordance with local regulations.
- Materials to avoid : Explosives  
 Oxidizing agents  
 Poisonous gases  
 Poisonous liquids

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Ingredients with workplace control parameters

Components	CAS-No.	Value type	Control parame-	Basis
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		(Form of exposure)	ters / Permissible concentration	
xylene	1330-20-7	TWA	100 ppm 435 mg/m <sup>3</sup>	OSHA Z-1
		TWA	20 ppm	ACGIH
		STEL	150 ppm 655 mg/m <sup>3</sup>	OSHA P0
ethylbenzene	100-41-4	TWA	100 ppm 435 mg/m <sup>3</sup>	OSHA P0
		TWA	100 ppm 435 mg/m <sup>3</sup>	OSHA Z-1
		TWA	100 ppm 435 mg/m <sup>3</sup>	OSHA P0
		STEL	125 ppm 545 mg/m <sup>3</sup>	OSHA P0
		TWA	20 ppm	ACGIH

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.  
 The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

### Personal protective equipment

**Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

**Skin and body protection** : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.



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Hygiene measures : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Wash thoroughly after handling.

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### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : various

Odor : aromatic

Odor Threshold : No data available

pH : not determined

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : ca. 111 °F / 44 °C  
(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : 7 %(V)

Lower explosion limit / Lower flammability limit : 1 %(V)

Vapor pressure : 7.9993 hpa

Relative vapor density : No data available

Density : 1.235 g/ml (73 °F / 23 °C)

Solubility(ies)

    Water solubility : insoluble

    Solubility in other solvents : No data available

Partition coefficient: n- : No data available



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octanol/water	
Autoignition temperature	: 465 °C
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 20.5 mm <sup>2</sup> /s (104 °F / 40 °C)
Explosive properties	: No data available
Oxidizing properties	: No data available
Volatile organic compounds (VOC) content	: 45 g/l A+B Combined

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### SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: No data available
Hazardous decomposition products	: No decomposition if stored and applied as directed.

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### SECTION 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Not classified due to lack of data.

#### Components:

##### **bisphenol-F-(epichlorhydrin) epoxy resin:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

##### **xylene:**

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg

##### **ethylbenzene:**

Acute oral toxicity : LD50 Oral (Rat): 3,500 mg/kg





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Acute dermal toxicity : LD50 Dermal (Rabbit): 5,510 mg/kg

### bisphenol-A-(epichlorhydrin) epoxy resin:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 20,000 mg/kg

### Skin corrosion/irritation

Causes skin irritation.

### Serious eye damage/eye irritation

Causes serious eye irritation.

### Respiratory or skin sensitization

#### Skin sensitization

May cause an allergic skin reaction.

#### Respiratory sensitization

Not classified due to lack of data.

#### Germ cell mutagenicity

Not classified due to lack of data.

#### Carcinogenicity

Not classified due to lack of data.

<b>IARC</b>	Group 2B: Possibly carcinogenic to humans Titanium dioxide (> 10 µm)	13463-67-7
	Group 2B: Possibly carcinogenic to humans ethylbenzene	100-41-4

**OSHA** Not applicable

**NTP** Not applicable

#### Reproductive toxicity

Not classified due to lack of data.

#### STOT-single exposure

Not classified due to lack of data.

#### STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.  
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

#### Aspiration toxicity

Not classified due to lack of data.

#### Further information

#### Product:



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Remarks : Titanium dioxide (13463-67-7)  
In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory animals such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that causes lung cancer. Epidemiological studies do not suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.

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### SECTION 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

##### Components:

##### **xylene:**

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l  
Exposure time: 56 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia): 1.17 mg/l  
Exposure time: 7 d

##### **bisphenol-A-(epichlorhydrin) epoxy resin:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.8 mg/l  
Exposure time: 48 h

#### **Persistence and degradability**

No data available

#### **Bioaccumulative potential**

No data available

#### **Mobility in soil**

No data available

#### **Other adverse effects**

#### Product:



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Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.  
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
May be harmful to the environment if released in large quantities.  
Water polluting material.

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### SECTION 13. DISPOSAL CONSIDERATIONS

#### Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

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### SECTION 14. TRANSPORT INFORMATION

#### International Regulations

##### IATA-DGR

UN/ID No. : UN 1139  
Proper shipping name : Coating solution  
(epoxy resin)  
Class : 3  
Packing group : III  
Labels : Flammable Liquids  
Packing instruction (cargo aircraft) : 366  
Packing instruction (passenger aircraft) : 355

##### IMDG-Code

UN number : UN 1139  
Proper shipping name : COATING SOLUTION  
(epoxy resin)  
Class : 3  
Packing group : III  
Labels : 3  
EmS Code : F-E, S-E  
Marine pollutant : yes

#### Domestic regulation

#### 49 CFR



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UN/ID/NA number : UN 1139  
Proper shipping name : Coating solution  
Class : 3  
Packing group : III  
Labels : FLAMMABLE LIQUID  
ERG Code : 127  
Marine pollutant : no

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b)

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

## SECTION 15. REGULATORY INFORMATION

**TSCA list** : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

### CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)
xylene	1330-20-7	100

### SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

### SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)  
Respiratory or skin sensitization  
Specific target organ toxicity (single or repeated exposure)  
Skin corrosion or irritation  
Serious eye damage or eye irritation

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

xylene	1330-20-7	>= 1 - < 5 %
ethylbenzene	100-41-4	>= 1 - < 5 %



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### Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

xylene	1330-20-7	>= 1 - < 5 %
ethylbenzene	100-41-4	>= 1 - < 5 %

### California Prop. 65

**⚠ WARNING:** This product can expose you to chemicals including Titanium dioxide, which is known to the State of California to cause cancer, and toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

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## SECTION 16. OTHER INFORMATION

### Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA P0	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
OSHA P0 / TWA	:	8-hour time weighted average
OSHA P0 / STEL	:	Short-term exposure limit
OSHA Z-1 / TWA	:	8-hour time weighted average

### Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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