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1. Identification

Product name	:	Sikalastic [®] Primer PVC
Supplier	:	Sika Corporation
Address	:	201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: 703-527-3887 ehs@sika-corp.com
Recommended use of the chemical and restrictions on use	:	For further information, refer to the product technical data sheet.

2. Hazards identification

GHS Classification

Flammable liquids, Category 2 Eye irritation, Category 2A Specific target organ systemic toxicity single exposure, Category 3, Central nervous system H225: Highly flammable liquid and vapor.H319: Causes serious eye irritation.H336: May cause drowsiness or dizziness.

GHS Label element

Hazard pictograms	
Signal Word	Danger
Hazard Statements	H225 Highly flammable liquid and vapor. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness.
Precautionary Statements	 Prevention: P210 Keep away from heat/sparks/open flames/hot surfaces No smoking. P233 Keep container tightly closed. P240 Ground/bond container and receiving equipment. P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge.

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	 P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P280 Wear protective gloves/ eye protection/ face protection. Response: P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P312 Call a POISON CENTER or doctor/ physician if you feel unwell. P337 + P313 If eye irritation persists: Get medical advice/ attention. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish. Storage: P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up. Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.
Warning :	Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain,liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

See Section 11 for more detailed information on health effects and symptoms. There are no hazards not otherwise classified that have been identified during the classification process.

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

3. Composition/information on ingredients

Hazardous ingredients

Chemical Name	CAS-No.	Concentration (%)
butanone	78-93-3	>= 50 - <= 100 %
3-methoxybutyl acetate	4435-53-4	>= 5 - < 10 %
ethyl acetate	141-78-6	>= 5 - < 10 %

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

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4. First aid measures	
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	 Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	 Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
Most important symptoms	: Respiratory disorder

Most important symptoms and effects, both acute and delayed	 Respiratory disorder Excessive lachrymation Loss of balance Vertigo See Section 11 for more detailed information on health effects and symptoms. Causes serious eye irritation. May cause drowsiness or dizziness.
	irritant effects
Protection of first-aiders	: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.
Notes to physician	: Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media	: Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical	
Unsuitable extinguishing media	: Water High volume water jet	
Specific hazards during fire fighting	: Do not use a solid water stream as it may scatter and sprea fire.	d
Specific extinguishing methods	 Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. The must not be discharged into drains. Fire residues and contaminated fire extinguishing water must 	



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Special protective equipment for fire-fighters	be disposed of in accordance with local regulations.: In the event of fire, wear self-contained breathing apparatus.
6. Accidental release measures	

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Remove all sources of ignition. Deny access to unprotected persons. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
Environmental precautions	 Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	: Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

7. Handling and storage

Advice on safe handling	 Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	 Store in original container. Store in cool place. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.
Materials to avoid	: No data available

8. Exposure controls/personal protection

Component	CAS-No.	Basis **	Value	Exposure limit(s)* /



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				Form of exposure
butanone	78-93-3	ACGIH	TWA	200 ppm
		ACGIH	STEL	300 ppm
		OSHA Z-1	TWA	200 ppm 590 mg/m3
		OSHA P0	TWA	200 ppm 590 mg/m3
		OSHA P0	STEL	300 ppm 885 mg/m3
ethyl acetate	141-78-6	ACGIH	TWA	400 ppm
		OSHA Z-1	TWA	400 ppm 1,400 mg/m3
		OSHA P0	TWA	400 ppm 1,400 mg/m3

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**<u>Basis</u>

ACGIH. Threshold Limit Values (TLV) OSHA P0. Table Z-1, Limit for Air Contaminat (1989 Vacated Values) OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant OSHA P2. Permissible Exposure Limits (PEL), Table Z-2 OSHA Z3. Table Z-3, Mineral Dust

work prod proc engin reco The	of adequate ventilation should be sufficient to control er exposure to airborne contaminants. If the use of this uct generates dust, fumes, gas, vapor or mist, use ess enclosures, local exhaust ventilation or other neering controls to keep worker exposure below any mmended or statutory limits. engineering controls also need to keep gas, vapor or dust entrations below any lower explosive limits.
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Personal protective equipment

Respiratory protection	:	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
		The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained

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	breathing apparatus must be used.
Hand protection Remarks :	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Eye protection :	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection :	Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Hygiene measures :	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas.

9. Physical and chemical properties

Appearance	:	liquid
Color	:	red
Odor	:	solvent
Odor Threshold	:	No data available
Flash point	:	25 °F (-4 °C)
Ignition temperature	:	801 °F (427 °C)
Decomposition temperature	:	No data available
Lower explosion limit (Vol%)	:	1.8 %(V)
Upper explosion limit (Vol%)	:	11.5 %(V)
Flammability (solid, gas)	:	No data available
Oxidizing properties	:	No data available
Autoignition temperature	:	No data available
рН	:	No data available
Melting point/range /	:	No data available
Freezing point Boiling point/boiling range	:	No data available

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Vapor pressure	:	75.000 mmHg (99.9915 hpa)
Density	:	ca.0.83 g/cm3 at 68 °F (20 °C)
Water solubility	:	Note: insoluble
Partition coefficient: n- octanol/water	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 7 mm2/s at 104 °F (40 °C)
Relative vapor density	:	No data available
Evaporation rate	:	No data available
Burning rate	:	No data available
Volatile organic compounds (VOC) content	:	780 g/l

10. Stability and reactivity

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous	: Stable under recommended storage conditions.
reactions	Vapors may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: No data available
reactions Conditions to avoid	Vapors may form explosive mixture with air. : Heat, flames and sparks.

11. Toxicological information

Acute toxicity

Not classified based on available information.

Ingredients: butanone: Acute oral toxicity	: LD50 Oral (Rat): 3,300 mg/kg
Acute inhalation toxicity	: LC50 (Rat): 36 mg/l Exposure time: 4 h
Acute dermal toxicity	: LD50 Dermal (Rabbit): > 5,000 mg/kg
3-methoxybutyl acetate: Acute oral toxicity	: LD50 Oral (Rat): > 2,000 mg/kg

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ethyl acetate:

Acute oral toxicity

: LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization Skin sensitization: Not classified based on available information. Respiratory sensitization: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

NTP

Not classified based on available information. **IARC** Not applicable

Not applicable

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

May cause drowsiness or dizziness.

STOT-repeated exposure

Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

Aspiration toxicity

Not classified based on available information.

12. Ecological information

Other information

Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

13. Disposal considerations

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

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	local authority requirements.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT UN number Description of the goods Class Packing group Labels Emergency Response Guidebook Number	1866 Resin solution 3 II 3 127
IATA UN number Description of the goods Class Packing group Labels Packing instruction (cargo aircraft) Packing instruction (passenger aircraft) Packing instruction (passenger aircraft)	1866 Resin solution 3 II 3 364 353 Y341
IMDG UN number Description of the goods Class Packing group Labels EmS Number 1 EmS Number 2	1866 RESIN SOLUTION 3 II 3 F-E S-E
Marine pollutant	no

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b) IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user No data available

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

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15. Regulatory information

	All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.
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EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA304 Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards	Fire Hazard Acute Health Hazard	
SARA 302 :	No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.	
SARA 313 :	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.	
Clean Air Act		
Ozone-Depletion Potential	This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).	
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61). This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).		

California Prop 65	WARNING! This product contains a chemical known in the
	State of California to cause cancer.

16. Other information

HMIS Classification

Health	2
Flammability	3
Physical Hazard	0
Personal Protection	X

Caution: HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required

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on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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