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SECTION 1. IDENTIFICATION

Product name	:	Sikaflex [®] -2K/MS Part A
Company name	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)		
Skin irritation	:	Category 2
Serious eye damage	:	Category 1
Skin sensitization	:	Category 1
GHS label elements		
Hazard pictograms	:	
Signal Word	:	Danger
Hazard Statements	:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage.
Precautionary Statements	:	Prevention: P261 Avoid breathing mist or vapors. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing must not be allowed out of

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the workplace.

P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
trimethoxyvinylsilane	2768-02-7	Flam. Liq. 3; H226 Skin Sens. 1B; H317	>= 5 - < 10
3-(trimethoxysilyl)propylamine	13822-56-5	Flam. Liq. 4; H227 Skin Irrit. 2; H315 Eye Dam. 1; H318	>= 1 - < 5
3-aminopropyltriethoxysilane	919-30-2	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 1 - < 5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.

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In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tis- sue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	:	irritant effects sensitizing effects Allergic reactions Excessive lachrymation Erythema Dermatitis Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- tive equipment and emer- gency procedures	:	Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	:	Do not flush into surface water or sanitary sewer system. Local authorities should be advised if significant spillages cannot be contained.

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Methods and materials for	:	Soak up with inert absorbent material (e.g. sand, silica gel,
containment and cleaning up		acid binder, universal binder, sawdust).
		Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures :	Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use pro- cess enclosures, local exhaust ventilation or other engineer- ing controls to keep worker exposure below any recommend- ed or statutory limits.
Personal protective equipment	t
Respiratory protection :	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as- sessment indicates this is necessary.
	The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han- dling the product. If this concentration is exceeded, self- contained breathing apparatus must be used.
Hand protection :	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling

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	chemical products if a risk assessment indicates this is nec- essary.
Eye protection	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place.
Hygiene measures	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	paste
Color	:	white
Odor	:	slight
Odor Threshold	:	No data available
рН	:	Not applicable substance/mixture is non-soluble (in water)
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	ca. 253 °F / 123 °C
Flash point	:	Not applicable
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.38 g/cm3 (68 °F / 20 °C)
Solubility(ies) Water solubility	:	insoluble

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Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water Autoignition temperature		No data available
		No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm2/s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	48 g/l A+B Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

trimethoxyvinyIsilane: Acute oral toxicity	:	LD50 Oral (Rat): ca. 7,120 mg/kg
Acute inhalation toxicity	:	LC50: ca. 16.8 mg/l Exposure time: 4 h Test atmosphere: vapor
Acute dermal toxicity	:	LD50: 3,540 mg/kg

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3-aminopropy Acute oral toxic	Itriethoxysilane: :ity : LD50	0 Oral (Rat): 1,490 mg/kg	
Skin corrosio Causes skin irr			
Serious eye damage/eye irritation Causes serious eye damage.			
Respiratory or skin sensitization			
Skin sensitization May cause an allergic skin reaction.			
Respiratory sensitization			
Germ cell mutagenicity Not classified based on available information.			
Carcinogenicity Not classified based on available information. IARC Group 2B: Possibly carcinogenic to humans Titanium dioxide (> 10 μm) 13463-67-7			
OSHA	Not applicable		
NTP	Not applicable		

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks

: Titanium dioxide (13463-67-7)

In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory animals

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such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that causes lung cancer. Epidemiological studies do not suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity	
No data available	
Persistence and degradability	
No data available	
Bioaccumulative potential	
No data available	
Mobility in soil	
No data available	
Other adverse effects	
Product:	
Additional ecological infor- : mation	Do not empty into drains; dispose of this material and its con- tainer in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods		
Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste han- dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

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Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

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TSCA list
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: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	Respiratory or skin sensitization Skin corrosion or irritation Serious eye damage or eye irritation
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

MARNING: This product can expose you to chemicals including Titanium dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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