

SAFETY DATA SHEET

Sikaflex NP 1 limestone Formerly MSeal NP 1 Limestone



Version 1.1 Revision Date: 11/16/2020 SDS Number: 000000659561 Date of last issue: 05/06/2020
Date of first issue: 05/06/2020

SECTION 1. IDENTIFICATION

Product name : Sikaflex NP 1 limestone Formerly MSeal NP 1 Limestone
Product code : 000000000050426583

Manufacturer or supplier's details


Company name of supplier : Sika MBCC US LLC
Address : 201 POLITO AVE
Lyndhurst NJ 07071
Emergency telephone : ChemTel: +1-813-248-0585

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Acute toxicity (Inhalation - vapour) : Category 4
Serious eye damage/eye irritation : Category 2
Respiratory sensitization : Category 1
Skin sensitization : Category 1
Carcinogenicity : Category 2
Specific target organ toxicity - repeated exposure : Category 1 (Central nervous system)

GHS label elements

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H332 Harmful if inhaled.
H319 Causes serious eye irritation.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.
H372 Causes damage to organs (Central nervous system) through prolonged or repeated exposure.

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Precautionary Statements

: **Prevention:**

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P271 Use only outdoors or in a well-ventilated area.
P260 Do not breathe dust or mist.
P201 Obtain special instructions before use.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P202 Do not handle until all safety precautions have been read and understood.
P284 In case of inadequate ventilation wear respiratory protection.
P270 Do not eat, drink or smoke when using this product.
P264 Wash face, hands and any exposed skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P314 Get medical advice/ attention if you feel unwell.
P308 + P311 IF exposed or concerned: Call a POISON CENTER/ doctor/ .? .
P303 + P352 IF ON SKIN (or hair): Wash with plenty of soap and water.
P333 + P311 If skin irritation or rash occurs: Call a POISON CENTER or doctor/physician.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P337 + P311 If eye irritation persists: Call a POISON CENTER or doctor/physician.
P312 Call a POISON CENTER or doctor/ physician if you feel unwell.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/container to appropriate hazardous waste collection point.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : Sealant

Components

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Chemical name	CAS-No.	Concentration (% w/w)
Limestone	1317-65-3	$\geq 15 - < 20$
Titanium dioxide	13463-67-7	$\geq 3 - < 5$
talc	14807-96-6	$\geq 3 - < 5$
calcium oxide	1305-78-8	$\geq 1 - < 3$
Stoddard solvent	8052-41-3	$\geq 1 - < 3$
Bis[2-[2-(1-methylethyl)-3-oxazolidinyl]ethyl] hexan-1,2-diylbiscarbamate	59719-67-4	$\geq 1 - < 3$
toluene-2,6-diisocyanate	91-08-7	$\geq 0.4 - < 0.5$
trimethoxy(3-(oxiranylmethoxy)propyl)silane	2530-83-8	$\geq 0.3 - < 1$

SECTION 4. FIRST AID MEASURES

- General advice : Remove contaminated clothing.
- Move out of dangerous area.
Show this material safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : Remove the affected individual into fresh air and keep the person calm.
Assist in breathing if necessary.
Immediate medical attention required.
- Call a physician or poison control center immediately.
If unconscious, place in recovery position and seek medical advice.
- In case of skin contact : Wash affected areas thoroughly with soap and water.
If irritation develops, seek medical attention.
- If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water.
Immediate medical attention required.
- Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Rinse mouth and then drink 200-300 ml of water.
Do NOT induce vomiting.
Never induce vomiting or give anything by mouth if the victim is unconscious or having convulsions.

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Immediate medical attention required.

Induce vomiting immediately and call a physician.
Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

Most important symptoms and effects, both acute and delayed : May cause an allergic skin reaction.
Causes serious eye irritation.
Harmful if inhaled.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Suspected of causing cancer.
Causes damage to organs through prolonged or repeated exposure.

Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Water spray
Foam
Dry powder
Carbon dioxide (CO₂)

Unsuitable extinguishing media : High volume water jet

Hazardous combustion products : nitrous gases
fumes/smoke
isocyanate
vapor

Further information : Keep containers cool by spraying with water if exposed to fire.
Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Special protective equipment for fire-fighters : Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protection : Clear area.

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tive equipment and emergency procedures : Ensure adequate ventilation.
Wear suitable personal protective clothing and equipment.
Use personal protective equipment.
Avoid dust formation.
Avoid breathing dust.
Ensure adequate ventilation.

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Dike spillage.

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Avoid dust formation.
Provide appropriate exhaust ventilation at places where dust is formed.

Advice on safe handling : Provide suitable exhaust ventilation at the processing machines.
Ensure thorough ventilation of stores and work areas.
Avoid aerosol formation.
When handling heated product, vapours of the product should be ventilated, and respiratory protection used.
Wear respiratory protection when spraying.
Danger of bursting when sealed gastight.
Protect against moisture.
If bulging of drum occurs, transfer to well ventilated area, puncture to relieve pressure, open vent and let stand for 48 hours before resealing.

Avoid formation of respirable particles.
Do not breathe vapors/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.

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Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.

- Further information on storage conditions : Keep only in the original container in a cool, well-ventilated place.
Protect from direct sunlight.
Store protected against freezing.
- Materials to avoid : Observe VCI storage rules.
- Recommended storage temperature : 41 - 90 °F / 5 - 32 °C
- Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
calcium oxide	1305-78-8	TWA value	2 mg/m3	ACGIHTLV
		REL value	2 mg/m3	NIOSH
		PEL	5 mg/m3	29 CFR 1910.1000 (Table Z-1)
		TWA value	5 mg/m3	29 CFR 1910.1000 (Table Z-1-A)
		TWA	2 mg/m3	ACGIH
		TWA	2 mg/m3	NIOSH REL
		TWA	5 mg/m3	OSHA Z-1
		TWA	5 mg/m3	OSHA P0
Limestone	1317-65-3	REL value (Respirable)	5 mg/m3	NIOSH
		REL value (Total)	10 mg/m3	NIOSH
		PEL (Respirable fraction)	5 mg/m3	29 CFR 1910.1000 (Table Z-1)
		PEL (Total dust)	15 mg/m3	29 CFR 1910.1000 (Table Z-1)
		TWA value (Respirable fraction)	5 mg/m3	29 CFR 1910.1000 (Table Z-1-A)
		TWA value (Total dust)	15 mg/m3	29 CFR 1910.1000 (Table Z-1-A)

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		TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Total dust)	15 mg/m3	OSHA P0
		TWA (respirable dust fraction)	5 mg/m3	OSHA P0
		TWA (Respirable)	5 mg/m3 (Calcium carbonate)	NIOSH REL
		TWA (total)	10 mg/m3 (Calcium carbonate)	NIOSH REL
Titanium dioxide	13463-67-7	TWA value	10 mg/m3	ACGIHTLV
		PEL (Total dust)	15 mg/m3	29 CFR 1910.1000 (Table Z-1)
		TWA value (Total dust)	10 mg/m3	29 CFR 1910.1000 (Table Z-1-A)
		TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (Total dust)	10 mg/m3	OSHA P0
		TWA	10 mg/m3 (Titanium dioxide)	ACGIH
talc	14807-96-6	TWA value (Respirable fraction)	2 mg/m3	ACGIHTLV
		TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (respirable dust fraction)	2 mg/m3	OSHA P0
		TWA (Respirable)	2 mg/m3	NIOSH REL
		TWA	0.1 fibres per cubic centimeter	ACGIH
		TWA (Respirable particulate matter)	2 mg/m3	ACGIH
Stoddard solvent	8052-41-3	TWA value	100 ppm	ACGIHTLV
		REL value	350 mg/m3	NIOSH
		Ceil Time	1,800 mg/m3	NIOSH
		PEL	500 ppm 2,900 mg/m3	29 CFR 1910.1000 (Table Z-1)
		TWA value	100 ppm 525 mg/m3	29 CFR 1910.1000

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				(Table Z-1-A)
		TWA	100 ppm	ACGIH
		TWA	350 mg/m3	NIOSH REL
		C	1,800 mg/m3	NIOSH REL
		TWA	500 ppm 2,900 mg/m3	OSHA Z-1
		TWA	100 ppm 525 mg/m3	OSHA P0

Engineering measures : Provide adequate exhaust ventilation to control work place concentrations.

Personal protective equipment

Respiratory protection : When workers are facing concentrations above the occupational exposure limits they must use appropriate certified respirators.
When atmospheric levels may exceed the occupational exposure limit (PEL or TLV) NIOSH-certified air-purifying respirators equipped with an organic vapor sorbent and particulate filter can be used as long as appropriate precautions and change out schedules are in place.
For emergency or non-routine, high exposure situations, including confined space entry, use a NIOSH-certified full facepiece pressure demand self-contained breathing apparatus (SCBA) or a full facepiece pressure demand supplied-air respirator (SAR) with escape provisions.

Hand protection

Remarks : Chemical resistant protective gloves should be worn to prevent all skin contact. Suitable materials may include chloroprene rubber (Neoprene) nitrile rubber (Buna N) chlorinated polyethylene polyvinylchloride (Pylox) butyl rubber depending upon conditions of use.
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Tightly fitting safety goggles (chemical goggles).
Wear face shield if splashing hazard exists.
Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Cover as much of the exposed skin as possible to prevent all skin contact.
Suitable materials may include saran-coated material depending upon conditions of use.
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

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- Protective measures : Wear protective clothing as necessary to prevent contact.
Eye wash fountains and safety showers must be easily accessible.
Observe the appropriate PEL or TLV value.
- Hygiene measures : Wash soiled clothing immediately.
Remove contaminated clothing immediately and clean before re-use or dispose it if necessary.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.
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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : paste
- Color : light gray
- Odor : mild
- pH : No data available
- Melting point : No applicable information available.
- Boiling point : No applicable information available.
- Flash point : does not flash
- Evaporation rate : No applicable information available.
- Flammability (solid, gas) : not flammable
Method: Manual of tests and criteria. Test N.1 (United Nations Recommendations on the Transport of Dangerous Goods).
- Self-ignition : not self-igniting
- Upper explosion limit / Upper flammability limit : No applicable information available.
- Lower explosion limit / Lower flammability limit : No applicable information available.
- Vapor pressure : No applicable information available.
- Relative vapor density : No applicable information available.
- Relative density : No applicable information available.
- Density : 10.1 lb/USg (77 °F / 25 °C)

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Solubility(ies)
Water solubility : insoluble (59 °F / 15 °C)

Solubility in other solvents : No applicable information available.

Partition coefficient: n-octanol/water : No applicable information available.

Decomposition temperature : No decomposition if stored and handled as prescribed/indicated.

Viscosity
Viscosity, dynamic : No applicable information available.
Viscosity, kinematic : No applicable information available.

Explosive properties : Not explosive

Oxidizing properties : Not an oxidizer.

Self-heating substances : No data available

Sublimation point : No applicable information available.

Molecular weight : No data available.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : No decomposition if stored and applied as directed.

Possibility of hazardous reactions : No decomposition if stored and applied as directed.

Conditions to avoid : See SDS section 7 - Handling and storage.

Incompatible materials : Strong acids
Strong bases
Strong oxidizing agents
Strong reducing agents

Hazardous decomposition products : No hazardous decomposition products if stored and handled as prescribed/indicated.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Harmful if inhaled.

Product:

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Acute inhalation toxicity : ATE: 14.8 mg/l
Remarks: Determined for vapor

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Product:

Remarks : Causes sensitization.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Suspected of causing cancer.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Causes damage to organs (Central nervous system) through prolonged or repeated exposure.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks : No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

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Bioaccumulative potential

Components:

Stoddard solvent:

Partition coefficient: n-octanol/water : log Pow: 3.5 - 6.4 (68 °F / 20 °C)
Method: Partition coefficient (n-octanol/water), HPLC method.

Bis[2-[2-(1-methylethyl)-3-oxazolidinyl]ethyl] hexan-1,2-diylbiscarbamate:

Partition coefficient: n-octanol/water : log Pow: 2.92 (77 °F / 25 °C)
Method: other (calculated)

toluene-2,6-diisocyanate:

Partition coefficient: n-octanol/water : log Pow: 3.74
Method: other (calculated)

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : There is a high probability that the product is not acutely harmful to aquatic organisms. The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with national, state and local regulations.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Do not discharge into drains/surface waters/groundwater.

Contaminated packaging : Contaminated packaging should be emptied as far as possible and disposed of in the same manner as the substance/product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

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IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
toluene-2,6-diisocyanate	91-08-7	100	21097

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

toluene-2,6-diisocyanate 91-08-7

US State Regulations

Pennsylvania Right To Know

Titanium dioxide	13463-67-7
Limestone	1317-65-3
4-methyl-m-phenylene diisocyanate	584-84-9
toluene-2,6-diisocyanate	91-08-7
talc	14807-96-6
calcium oxide	1305-78-8
Stoddard solvent listed	8052-41-3

New Jersey Right To Know

Titanium dioxide	13463-67-7
talc	14807-96-6
calcium oxide	1305-78-8
Stoddard solvent	8052-41-3
Limestone	1317-65-3
4-methyl-m-phenylene diisocyanate	584-84-9
toluene-2,6-diisocyanate	91-08-7
listedSpecial Hazard.	

California Prop. 65

WARNING: This product can expose you to chemicals including Titanium dioxide, methanol, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The ingredients of this product are reported in the following inventories:

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TSCA : All substances listed as active on the TSCA inventory

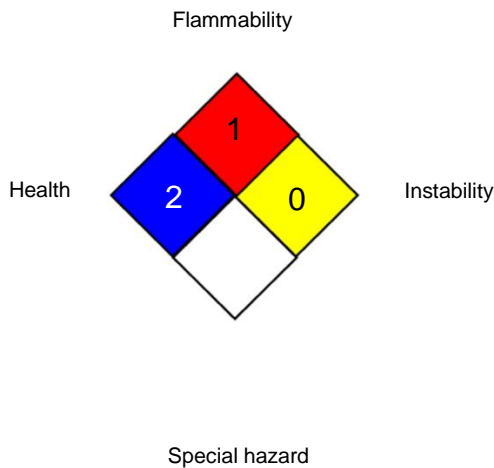
TSCA list

The following substance(s) is/are subject to a Significant New Use Rule:
toluene-2,6-diisocyanate 91-08-7

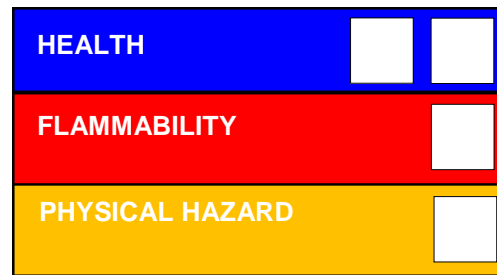
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

- 29 CFR 1910.1000 (Table Z-1-A) : OSHA - Table Z-1-A (29 CFR 1910.1000)
- 29 CFR 1910.1000 (Table Z-1) : OSHA - Table Z-1 (Limits for Air Contaminants) 29 CFR 1910.1000
- ACGIH : USA. ACGIH Threshold Limit Values (TLV)
- ACGIHTLV : American Conference of Governmental Industrial Hygienists - threshold limit values (US)
- NIOSH : NIOSH Pocket Guide to Chemical Hazards (US)
- NIOSH REL : USA. NIOSH Recommended Exposure Limits
- OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
- OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
- OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
- 29 CFR 1910.1000 (Table Z-1-A) / TWA value : Time Weighted Average (TWA):
- 29 CFR 1910.1000 (Table Z-1) / PEL : Permissible exposure limit

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ACGIH / TWA : 8-hour, time-weighted average
ACGIHTLV / TWA value : Time Weighted Average (TWA):
NIOSH / Ceil_Time : Ceiling Limit Value and Time Period (if specified):
NIOSH / REL value : Recommended exposure limit (REL):
NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour
workday during a 40-hour workweek
NIOSH REL / C : Ceiling value not be exceeded at any time.
OSHA P0 / TWA : 8-hour time weighted average
OSHA Z-1 / TWA : 8-hour time weighted average
OSHA Z-3 / TWA : 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensur-

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ing the safe and environmentally sound handling of our products, and minimizing the impact of our operations on society and the environment during production, storage, transport, use and disposal of our products.

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