## SECTION 1. IDENTIFICATION

<table>
<thead>
<tr>
<th>Product name</th>
<th>ECOMAXci™ Ply</th>
</tr>
</thead>
<tbody>
<tr>
<td>Company name</td>
<td>Rmax, a business unit of Sika Corporation</td>
</tr>
<tr>
<td>Address</td>
<td>201 Polito Avenue</td>
</tr>
<tr>
<td></td>
<td>Lyndhurst, NJ 07071</td>
</tr>
<tr>
<td></td>
<td>USA</td>
</tr>
<tr>
<td></td>
<td><a href="http://www.sikausa.com">www.sikausa.com</a></td>
</tr>
<tr>
<td>Telephone</td>
<td>(201) 933-8800</td>
</tr>
<tr>
<td>Telefax</td>
<td>(201) 804-1076</td>
</tr>
<tr>
<td>E-mail address</td>
<td><a href="mailto:ehs@sika-corp.com">ehs@sika-corp.com</a></td>
</tr>
<tr>
<td>Emergency telephone</td>
<td>CHEMTREC: 800-424-9300</td>
</tr>
<tr>
<td></td>
<td>INTERNATIONAL: 703-527-3887</td>
</tr>
</tbody>
</table>
| Recommended use of the chemical and restrictions on use | For further information, refer to product data sheet.

## SECTION 2. HAZARDS IDENTIFICATION

**GHS classification in accordance with 29 CFR 1910.1200**

<table>
<thead>
<tr>
<th>Hazard</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Combustible dust</td>
<td></td>
</tr>
<tr>
<td>Eye irritation</td>
<td>Category 2B</td>
</tr>
<tr>
<td>Respiratory sensitization</td>
<td>Category 1</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>Category 1</td>
</tr>
<tr>
<td>Carcinogenicity (Inhalation)</td>
<td>Category 1A</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
<td>Category 1B</td>
</tr>
<tr>
<td>Specific target organ toxicity - single exposure</td>
<td>Category 3 (Respiratory system)</td>
</tr>
</tbody>
</table>

**GHS label elements**

- **Signal Word**: Danger
- **Hazard Statements**: May form combustible dust concentrations in air.
H317 May cause an allergic skin reaction.
H320 Causes eye irritation.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H350 May cause cancer by inhalation.
H360 May damage fertility or the unborn child.

Precautionary Statements:

Prevention:
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P284 Wear respiratory protection.

Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling
There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards
No unusual conditions are expected from this product. Freshly expanded or heated foam may off-gas some pentane-blowing agent, which is heavier than air and may accumulate to ignitable concentra-
tions if stored inside a sealed container or within confined areas. Ignitable atmospheres have concentrations that exceed inhalation exposure limits for workers, further reinforcing the need for ventilation when foam is freshly expanded.

May form combustible dust concentrations in the air when the product is cut, sanded, sawed, machined or ground.

INHALATION HEALTH HAZARDS: Dust may cause transient mechanical irritation of the upper respiratory tract. Workplace exposures to residual pentane vapors from this product are expected to be below levels of any health risk. Overexposure to high concentrations of pentane can cause narcotic effects. Signs and symptoms of overexposure to pentane include headache, nausea, dizziness, difficulty walking, or sleepiness. Studies have shown that short-term (10-minute) exposures to pentane concentrations as high as 5,000 ppm (11,750 mg/m3) produced no symptoms. Workplace exposure limits for pentane and foam dust are listed in Section 8 of this SDS. There is no evidence that dusts generated from this product cause chronic disease in humans. The facer material is not expected to generate dust. No chronic effects are known for exposures to pentane vapor.

EYE CONTACT HEALTH HAZARDS: Mechanical irritation, redness, tearing, and blurred vision can occur if dusts generated from these products come into contact with eyes.

SKIN CONTACT HEALTH HAZARDS: Direct contact with rough-cut foam can cause mechanical abrasion cuts or puncture to fingers, hands or exposed skin

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

<table>
<thead>
<tr>
<th>Components</th>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Classification</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>wood</td>
<td>Not Assigned</td>
<td>H320; H334</td>
<td>Resp. Sens. 1; H317; Skin Sens. 1; H350i</td>
<td>&gt;= 50 - &lt; 70</td>
</tr>
<tr>
<td></td>
<td></td>
<td>H335</td>
<td>STOT SE 3; H335</td>
<td></td>
</tr>
<tr>
<td>Proprietary Ingredient</td>
<td>Not Assigned</td>
<td>H360</td>
<td>Repr. 1B; H360</td>
<td>&gt;= 1 - &lt; 5</td>
</tr>
<tr>
<td>pentane</td>
<td>109-66-0</td>
<td>H224</td>
<td>Flam. Liq. 1; STOT SE 3; H336; Asp. Tox. 1;</td>
<td>&gt;= 1 - &lt; 5</td>
</tr>
<tr>
<td></td>
<td></td>
<td>H304</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact:
- Take off contaminated clothing and shoes immediately.
- Wash off with soap and plenty of water.
- If symptoms persist, call a physician.

In case of eye contact:
- Remove contact lenses.
- Keep eye wide open while rinsing.
- If eye irritation persists, consult a specialist.

If swallowed:
- Clean mouth with water and drink afterwards plenty of water.
- Do not induce vomiting without medical advice.
- Do not give milk or alcoholic beverages.
- Never give anything by mouth to an unconscious person.
- Obtain medical attention.

Most important symptoms and effects, both acute and delayed:
- Irritant effects
- Sensitizing effects
- Toxic effects for reproduction
- Asthmatic appearance
- Cough
- Respiratory disorder
- Allergic reactions
- May cause an allergic skin reaction.
- Causes eye irritation.
- May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- May cause respiratory irritation.
- May cause cancer by inhalation.
- May damage fertility or the unborn child.

Notes to physician:
- Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media:
- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information:
- Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
- Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

The product is a solid article that will burn if exposed to an ignition source of sufficient heat and intensity, or open flame, such as a welder’s torch. Under certain fire conditions, combustible gases can be generated, creating rapidly spreading, high-intensity flames and dense, black smoke. Burning of this product can produce irritating and potentially toxic fumes and gases, including carbon monoxide and carbon dioxide; other undetermined hydrocarbon fractions could be released in small quantities.
Special protective equipment for fire-fighters: In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Deny access to unprotected persons.
- Environmental precautions: Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up: Pick up and arrange disposal without creating dust. Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion: Normal measures for preventive fire protection.
- Advice on safe handling: Do not breathe vapors/dust. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Pregnant women or women of child-bearing age should not be exposed to this product. Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage: Store in original container. Keep in a well-ventilated place. Observe label precautions. Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
</table>

5 / 12
pentane 109-66-0 TWA 1,000 ppm 2,950 mg/m³ OSHA Z-1

<p>| | | | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>TWA</td>
<td>TWA</td>
<td>STEL</td>
<td>TWA</td>
</tr>
<tr>
<td></td>
<td>600 ppm</td>
<td>750 ppm</td>
<td>1,000 ppm</td>
<td>1,000 ppm</td>
</tr>
<tr>
<td></td>
<td>1,800 mg/m³</td>
<td>2,250 mg/m³</td>
<td>OSHA P0</td>
<td>ACGIH</td>
</tr>
</tbody>
</table>

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**Particles of nuisance dust**

<table>
<thead>
<tr>
<th>Form of exposure</th>
<th>Value type</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>total dust</td>
<td>TWA</td>
<td>15 mg/m³</td>
<td>OSHA Z-3</td>
</tr>
<tr>
<td>respirable fraction</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>OSHA Z-3</td>
</tr>
</tbody>
</table>

**Engineering measures**
Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**

**Respiratory protection**
Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

**Hand protection**
Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Eye protection**
Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

**Skin and body protection**
Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

**Hygiene measures**
Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling.
the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling. Avoid breathing dust.

### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>panel</td>
</tr>
<tr>
<td>Color</td>
<td>white, beige</td>
</tr>
<tr>
<td>Odor</td>
<td>odorless</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point/range / Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point/boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
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<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>May form combustible dust concentrations in air.</td>
</tr>
<tr>
<td>Upper explosion limit / Upper flammability limit</td>
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<tr>
<td>Lower explosion limit / Lower flammability limit</td>
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<tr>
<td>Vapor pressure</td>
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<tr>
<td>Relative vapor density</td>
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<tr>
<td>Density</td>
<td>No data available</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Water solubility</td>
<td>No data available</td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
</tbody>
</table>
Viscosity
  Viscosity, dynamic : No data available
  Viscosity, kinematic : Not applicable
Explosive properties : No data available
Oxidizing properties : No data available
Volatile organic compounds (VOC) content : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Stable. Service temperature range: -100 to 250°F. To prevent structural deterioration, avoid contact with acetone, methyl ethyl ketone, tetrahydrofuran, chlorine, chloroform, hydrogen peroxide, ethylene dichloride, dimethyl sulfoxide, and dimethyl formamide.

Chemical stability : The product is chemically stable.
Possibility of hazardous reactions : Stable under recommended storage conditions.
Conditions to avoid : No data available
Incompatible materials : No data available
No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Not classified based on available information.

Components:

Proprietary Ingredient:
Acute oral toxicity : LD50 Oral (Rat): 2,660 mg/kg

Skin corrosion/irritation
Not classified based on available information.

Serious eye damage/eye irritation
Causes eye irritation.

Respiratory or skin sensitization

Skin sensitization
May cause an allergic skin reaction.
Respiratory sensitization
May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
May cause cancer by inhalation.
IARC
OSHA Not applicable
NTP Known to be human carcinogen wood Not Assigned

Reproductive toxicity
May damage fertility or the unborn child.

STOT-single exposure
May cause respiratory irritation.

STOT-repeated exposure
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity
Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Proprietary Ingredient:
Toxicity to fish : LC50 (Fish): 279 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 133 mg/l
Exposure time: 48 h

Persistence and degradability
No data available

Bioaccumulative potential
No data available

Mobility in soil
No data available

Other adverse effects

Product:
Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Domestic regulation

49 CFR
Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know
CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Combustible dust
Serious eye damage or eye irritation
Respiratory or skin sensitization
Carcinogenicity
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
Clean Air Act
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop 65  □ WARNING: Cancer – www.P65Warnings.ca.gov

SECTION 16. OTHER INFORMATION

Full text of other abbreviations
ACGIH : USA, ACGIH Threshold Limit Values (TLV)
OSHA P0 : USA, OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1 : USA, Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3 : USA, Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA : 8-hour, time-weighted average
OSHA P0 / TWA : 8-hour time weighted average
OSHA P0 / STEL : Short-term exposure limit
OSHA Z-1 / TWA : 8-hour time weighted average
OSHA Z-3 / TWA : 8-hour time weighted average

ADR : Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS : Chemical Abstracts Service
DNEL : Derived no-effect level
EC50 : Half maximal effective concentration
GHS : Globally Harmonized System
IATA : International Air Transport Association
IMDG : International Maritime Code for Dangerous Goods
LD50 : Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
OEL : Occupational Exposure Limit
PBT : Persistent, bioaccumulative and toxic
PNEC : Predicted no effect concentration
SVHC : Substances of Very High Concern
vPvB : Very persistent and very bioaccumulative

Notes to Reader
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Revision Date 11/13/2019

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