

PRODUCT DATA SHEET

Sarnafil® Decor Profile (US)

PVC extruded accessory

PRODUCT DESCRIPTION

Sarnafil® Decor Profile (US) is a durable, PVC extruded accessory designed to emulate the appearance of a standing seam metal rib, with heat weldable flanges for securement onto a Sarnafil roof membrane.

USES

Used with Sarnafil roof membranes to create the appearance of a standing seam metal roof.

Areas of Application

- Domed Roofs
- Pitched Roofs
- Flat Roofs

CHARACTERISTICS / ADVANTAGES

- Color match to Sarnafil roof membranes
- Hot-Air weldable

PRODUCT INFORMATION

Chemical Base	Same high quality ingredients used to manufacture Sarnafil roof membrane.
Packaging	<ul style="list-style-type: none">▪ 25 Decor Profiles per tube▪ 30 rigid PVC connectors per tube▪ Tube Length: 10 ft 4" (3.1 m)▪ Tube Weight: 57 lb (25.9 kg)
Shelf Life	N/A
Storage Conditions	N/A
Appearance / Color	<ul style="list-style-type: none">▪ White, Tan, Reflective Gray, Patina Green, Copper Brown, Evergreen*, Lead Gray, or Custom <p>*Evergreen is not a stocked color. For lead times and minimum roll order requirements, contact Sika Roofing Customer Service.</p>
Dimensions	Length: 10 ft (3.04 m) Height: 1" (25 mm) Profile Width: 1/2" (13 mm) Base Width: 1-3/8" (35 mm) Weight: 1.93 lb (876 g)

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

AVAILABILITY/WARRANTY

Availability

From Sika Corporation – Roofing Authorized Applicators for use within Sarnafil or Sikaplan systems.

Warranty

Upon successful completion of the installed roof by the Sika Authorized Applicator in compliance with Sika requirements, Sika Corporation will provide a warranty to the Building Owner via the Sika Authorized Applicator.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Welding area of the Sarnafil roof membrane to receive the Decor Profile shall be clean and dry.

APPLICATION

1. Using a chalk line and removable chalk, mark out a line for laying the Decor Profile.
2. Pre-assemble the Decor Profile sections, to create the required length, by inserting a provided connector into one end of a profile section then with the exposed portion of the connector into a second profile section butting the two sections together.
3. Using a hand welder, hot-air weld the ends of adjoining Decor Profiles together.
4. Align the Decor Profiles along the chalk line. Decor Profiles should generally line up with edge of Sarnafil roof membrane overlap. Do not cover overlap.
5. If using the Sarnamatic® or Leister Uniroof automatic welding machine with the Decor Rib Profile kit, position machine to start the weld. Regularly check the Decor Profile guide. If hand welding, a 2" x 8" (50 mm x 203 mm) nailer may be needed to keep Decor Profiles straight.
6. Hand weld the Decor Profiles in areas where the automatic welding machine cannot be used. If required, heat weld a piece of Sarnafil roof membrane over the exposed end and trim to give a clean finish.

MAINTENANCE

Standard maintenance of roofs should include regular inspection of flashings, drains and termination sealants at least twice a year and after each storm.

OTHER RESTRICTIONS

See Legal Disclaimer.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

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Product Data Sheet

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