SECTION 1. IDENTIFICATION

Product name	:	Sikalastic® MT Primer Part B
Company name	:	Sika Corporation 201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids	:	Category 3
Acute toxicity (Oral)	:	Category 4
Skin corrosion	:	Category 1B
Serious eye damage	:	Category 1
Skin sensitization	:	Category 1
Reproductive toxicity	:	Category 1B

GHS label elements

Hazard pictograms :

Signal Word	:	Danger
Hazard Statements	:	H226 Flammable liquid and vapor. H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.
H360 May damage fertility or the unborn child.

Precautionary Statements :

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing mist or vapors.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
Benzyl alcohol	100-51-6	Acute Tox. 4; H302 Acute Tox. 4; H332 Eye Irrit. 2A; H319	>= 30 - < 50
Adduct IXA (Epoxy Amine Adduct)	Not Assigned	Acute Tox. 4; H302 Skin Sens. 1; H317	>= 10 - < 20
Isophoronediamine	2855-13-2	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317	>= 10 - < 20
m-phenylenebis(methylamine)	1477-55-0	Acute Tox. 4; H302 Acute Tox. 4; H332 Skin Corr. 1B; H314 Skin Sens. 1B; H317	>= 10 - < 20
ethanol	64-17-5	Flam. Liq. 2; H225 Eye Irrit. 2A; H319	>= 5 - < 10
Phenol, 4-dodecyl-, branched	210555-94-5	Skin Corr. 1C; H314 Eye Dam. 1; H318 Repr. 1B; H360F	>= 1 - < 5
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Skin Corr. 1C; H314 Eye Dam. 1; H318	>= 1 - < 5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.

In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	Health injuries may be delayed. corrosive effects sensitizing effects toxic effects for reproduction Gastrointestinal discomfort Allergic reactions Dermatitis Harmful if swallowed. May cause an allergic skin reaction. Causes serious eye damage. May damage fertility or the unborn child. Causes severe burns.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	Water
Further information	:	Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Remove all sources of ignition. Deny access to unprotected persons. Beware of vapors accumulating to form explosive concentra-

tions. Vapors can accumulate in low areas.

Environmental precautions	:	Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.
Advice on safe handling	:	Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Pregnant women or women of child-bearing age should not be exposed to this product. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	:	Store in original container. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.
Materials to avoid	:	Explosives Oxidizing agents Poisonous gases Dangerous when wet Flammable solids

Organic peroxides
Poisonous liquids
Spontaneously Combustible Substances

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
m-phenylenebis(methylamine)	1477-55-0	C	0.018 ppm	ACGIH
		C	0.1 mg/m3	OSHA P0
ethanol	64-17-5	TWA	1,000 ppm 1,900 mg/m3	OSHA Z-1
		TWA	1,000 ppm 1,900 mg/m3	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures	:	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	amber
Odor	:	amine-like
Odor Threshold	:	No data available
pH	:	Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	ca. 104 °F / 40 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	13 %(V)
Lower explosion limit / Lower flammability limit	:	1.3 %(V)
Vapor pressure	:	75.9935 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.01 g/cm3 (73 °F / 23 °C)
Solubility(ies)		
Water solubility	:	soluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	436 °C

Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	ca. > 20.5 mm2/s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	28 g/l A+B Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if swallowed.

Components:

Benzyl alcohol:

Acute oral toxicity	:	LD50 Oral (Rat): 1,620 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): > 4.178 mg/l Exposure time: 4 h Test atmosphere: dust/mist

Isophoronediamine:

Acute oral toxicity	:	LD50 Oral (Rat): 1,030 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): > 10 mg/l Exposure time: 4 h Test atmosphere: dust/mist

Acute dermal toxicity : LD50 (Rabbit): > 2,000 - 5,000 mg/kg

m-phenylenebis(methylamine):

Acute oral toxicity : LD50 Oral (Rat): 930 mg/kg

Acute inhalation toxicity : LC50 (Rat): 1.34 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Assessment: Corrosive to the respiratory tract.

Acute dermal toxicity : LD50 Dermal (Rat): > 3,100 mg/kg

Phenol, 4-dodecyl-, branched:

Acute oral toxicity : LD50 Oral (Rat): 2,140 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

2,4,6-tris(dimethylaminomethyl)phenol:

Acute oral toxicity : LD50 Oral (Rat): 2,169 mg/kg

Skin corrosion/irritation

Causes severe burns.

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Species : Rabbit
Assessment : Corrosive
Method : OECD Test Guideline 404

Serious eye damage/eye irritation

Causes serious eye damage.

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Species : Rabbit
Assessment : Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

May damage fertility or the unborn child.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Benzyl alcohol:

Toxicity to fish	:	LC50 (Fish): > 100 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h

Isophoronediamine:

Toxicity to algae/aquatic plants	:	ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100 mg/l NOEC (Desmodesmus subspicatus (green algae)): 1.5 mg/l

m-phenylenebis(methylamine):

Toxicity to fish	:	LC50 (Oryzias latipes (Japanese medaka)): > 10 - 100 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 10 - 100 mg/l Exposure time: 48 h

Phenol, 4-dodecyl-, branched:

Toxicity to fish	:	LC50 (Fish): 0.14 mg/l Exposure time: 96 h
Toxicity to algae/aquatic	:	EC50 (Pseudokirchneriella subcapitata (green algae)): 0.53

plants		mg/l

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to algae/aquatic plants	:	EC50 (Scenedesmus capricornutum (fresh water algae)): > 10 - 100 mg/l

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information	:	Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. May be harmful to the environment if released in large quantities. Water polluting material.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No.	:	UN 2734
Proper shipping name	:	Amines, liquid, corrosive, flammable, n.o.s. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, ethanol, epoxy resin)
Class	:	8
Subsidiary risk	:	3
Packing group	:	II

Labels	:	Corrosive, Flammable Liquids
Packing instruction (cargo aircraft)	:	855
Packing instruction (passenger aircraft)	:	851

IMDG-Code

UN number	:	UN 2734
Proper shipping name	:	AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, ethanol, epoxy resin)
Class	:	8
Subsidiary risk	:	3
Packing group	:	II
Labels	:	8 (3)
EmS Code	:	F-E, S-C
Marine pollutant	:	yes

Domestic regulation

49 CFR

UN/ID/NA number	:	UN 2734
Proper shipping name	:	Amines, liquid, corrosive, flammable n.o.s. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, ethanol)
Class	:	8
Subsidiary risk	:	3
Packing group	:	II
Labels	:	CORROSIVE, FLAMMABLE LIQUID
ERG Code	:	132
Marine pollutant	:	no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list	:	All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.
TSCA Continued	:	This product contains a substance regulated by EPA under a TSCA Significant New Use Rule (SNUR). Information about this SNUR can be found at 40 CFR 721.10765. In addition, because this substance is subject to a SNUR, it is also subject to export notification under TSCA Section 12(b).

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	Flammable (gases, aerosols, liquids, or solids) Acute toxicity (any route of exposure) Respiratory or skin sensitization Reproductive toxicity

Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

⚠ **WARNING:** This product can expose you to chemicals including α-chlorotoluene, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA P0	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / C	:	Ceiling limit
OSHA P0 / TWA	:	8-hour time weighted average
OSHA P0 / C	:	Ceiling limit
OSHA Z-1 / TWA	:	8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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