



## SikaBiresin® GC252 (formerly TCC-352) Part A

Revision Date 02/24/2025

Print Date 02/24/2025

### SECTION 1. IDENTIFICATION

Product name : SikaBiresin® GC252 (formerly TCC-352) Part A

Company name : Sika Corporation  
201 Polito Avenue  
Lyndhurst, NJ 07071  
USA  
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300  
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

### SECTION 2. HAZARDS IDENTIFICATION

#### GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitization : Category 1

Reproductive toxicity : Category 1B

#### Other hazards

#### GHS label elements

Hazard pictograms :  

Signal Word : Danger

Hazard Statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.



## SikaBiresin® GC252 (formerly TCC-352) Part A

Revision Date 02/24/2025

Print Date 02/24/2025

H319 Causes serious eye irritation.  
H360 May damage fertility or the unborn child.

Precautionary Statements :

### Prevention:

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P261 Avoid breathing mist or vapors.  
P264 Wash skin thoroughly after handling.  
P272 Contaminated work clothing must not be allowed out of the workplace.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

### Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.

### Storage:

P405 Store locked up.

### Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

### Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .  
None known.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

### Mixtures

#### Components

Chemical name	CAS No./Unique ID	Classification	Concentration (% w/w)
bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight $\leq 700$ )	25068-38-6	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	$\geq 30 - \leq 60$



## SikaBiresin® GC252 (formerly TCC-352) Part A

Revision Date 02/24/2025

Print Date 02/24/2025

bisphenol-F-(epichlorhydrin) epoxy resin	28064-14-4	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 5 - <= 10
oxirane, mono[(C12-14-alkyloxy)methyl]derivatives	68609-97-2	Skin Irrit. 2; H315 Skin Sens. 1; H317 Repr. 1B; H360	>= 3 - <= 7
Polymer of epichlorohydrin-polyglycol	41638-13-5	Eye Irrit. 2B; H320 Skin Sens. 1B; H317 STOT SE 3; H335	>= 3 - <= 7
silicon dioxide, chemically prepared	112945-52-5		>= 1 - <= 5

Actual concentration is withheld as a trade secret

### SECTION 4. FIRST AID MEASURES

General advice	: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	: irritant effects sensitizing effects toxic effects for reproduction Allergic reactions Excessive lachrymation Erythema Dermatitis Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May damage fertility or the unborn child.
Notes to physician	: Treat symptomatically.



## SikaBiresin® GC252 (formerly TCC-352) Part A

Revision Date 02/24/2025

Print Date 02/24/2025

---

### SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

---

### SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

---

### SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Pregnant women or women of child-bearing age should not be exposed to this product.  
Follow standard hygiene measures when handling chemical



## SikaBiresin® GC252 (formerly TCC-352) Part A

Revision Date 02/24/2025

Print Date 02/24/2025

products.

Conditions for safe storage : Store in original container.  
Keep container tightly closed in a dry and well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Store in accordance with local regulations.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
silicon dioxide, chemically prepared	112945-52-5	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m <sup>3</sup> / %SiO <sub>2</sub> (Silica)	OSHA Z-3

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

#### Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.



## SikaBiresin® GC252 (formerly TCC-352) Part A

Revision Date 02/24/2025

Print Date 02/24/2025

Eye protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Hygiene measures	: Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

---

### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: viscous liquid
Color	: light gray
Odor	: amine-like
Odor Threshold	: No data available
pH	: Not applicable
Melting point/ range / Freezing point	: No data available
Boiling point/boiling range	: > 392 °F / > 200 °C
Flash point	: 201 °F / 94 °C (Method: closed cup)
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: 0.01 hpa
Relative vapor density	: No data available
Density	: 2.22 g/cm <sup>3</sup> (68 °F / 20 °C)
Solubility(ies)	



## SikaBiresin® GC252 (formerly TCC-352) Part A

Revision Date 02/24/2025

Print Date 02/24/2025

Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm <sup>2</sup> /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	5 g/l Part A + SikaBiresin® G102 Part B Combined.

---

### SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

---

### SECTION 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Not classified due to lack of data.

#### Components:

#### **bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700):**

Acute oral toxicity	:	LD50 Oral (Rat): > 5,000 mg/kg
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 20,000 mg/kg



## SikaBiresin® GC252 (formerly TCC-352) Part A

Revision Date 02/24/2025

Print Date 02/24/2025

### **bisphenol-F-(epichlorhydrin) epoxy resin:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

### **Skin corrosion/irritation**

Causes skin irritation.

### **Serious eye damage/eye irritation**

Causes serious eye irritation.

### **Respiratory or skin sensitization**

### **Skin sensitization**

May cause an allergic skin reaction.

### **Respiratory sensitization**

Not classified due to lack of data.

### **Germ cell mutagenicity**

Not classified due to lack of data.

### **Carcinogenicity**

Not classified due to lack of data.

**IARC** Not applicable

**OSHA** Not applicable

**NTP** Not applicable

### **Reproductive toxicity**

May damage fertility or the unborn child.

### **STOT-single exposure**

Not classified due to lack of data.

### **STOT-repeated exposure**

Not classified due to lack of data.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

### **Aspiration toxicity**

Not classified due to lack of data.

---

## **SECTION 12. ECOLOGICAL INFORMATION**

### **Ecotoxicity**

### **Components:**

### **bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700):**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l





## SikaBiresin® GC252 (formerly TCC-352) Part A

Revision Date 02/24/2025

Print Date 02/24/2025

Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.8 mg/l  
Exposure time: 48 h

### Polymer of epichlorohydrin-polyglycol:

Toxicity to fish : LC50 (Fish): 67 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 90 mg/l  
Exposure time: 48 h

### Persistence and degradability

No data available

### Bioaccumulative potential

No data available

### Mobility in soil

No data available

### Other adverse effects

#### Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.  
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
May be harmful to the environment if released in large quantities.  
Water polluting material.

---

## SECTION 13. DISPOSAL CONSIDERATIONS

### Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.



## SikaBiresin® GC252 (formerly TCC-352) Part A

Revision Date 02/24/2025

Print Date 02/24/2025

---

### SECTION 14. TRANSPORT INFORMATION

#### International Regulations

##### IATA-DGR

UN/ID No. : UN 3082  
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.  
(epoxy resin)  
Class : 9  
Packing group : III  
Labels : Miscellaneous  
Packing instruction (cargo aircraft) : 964  
Packing instruction (passenger aircraft) : 964  
Environmentally hazardous : yes

##### IMDG-Code

UN number : UN 3082  
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.  
(epoxy resin)  
Class : 9  
Packing group : III  
Labels : 9  
EmS Code : F-A, S-F  
Marine pollutant : yes

#### Domestic regulation

##### 49 CFR Road

Not regulated as a dangerous good

##### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

---

### SECTION 15. REGULATORY INFORMATION

**TSCA list** : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.



## SikaBiresin® GC252 (formerly TCC-352) Part A

Revision Date 02/24/2025

Print Date 02/24/2025

### CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

### SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

### SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Respiratory or skin sensitization  
Reproductive toxicity  
Skin corrosion or irritation  
Serious eye damage or eye irritation

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

aluminium oxide 1344-28-1 >= 30 - < 50 %

### Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

### California Prop. 65

**⚠ WARNING:** This product can expose you to chemicals including cumene, which is known to the State of California to cause cancer, and Oxirane, (chloromethyl)- Epichlorohydrin, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

---

## SECTION 16. OTHER INFORMATION

### Full text of other abbreviations

OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts  
OSHA Z-3 / TWA : 8-hour time weighted average

### Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.



## **SikaBiresin® GC252 (formerly TCC-352) Part A**

Revision Date 02/24/2025

Print Date 02/24/2025

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at [www.sikausa.com](http://www.sikausa.com) or 201-933-8800.

Revision Date 02/24/2025

100000035498  
US / Z8