



PRODUCT DATA SHEET

Sikalastic® Rapid Primer Metal PMMA

Arcylic Metal Primer

PRODUCT DESCRIPTION

Sikalastic® Rapid Primer Metal PMMA is an acrylic based primer used with various metal substrates to promote adhesion of Sikalastic Rapid resins.

USES

Sikalastic® Rapid Primer Metal PMMA is recommended for all metal tie-ins and is required for applications with higher mechanical stresses.

AREAS OF APPLICATION

- Detail work with small contact areas
- Metal drain bowls,
- Metal components with significant linear thermal expansion
- Metal edge terminations

CHARACTERISTICS / ADVANTAGES

Compatibility with both Sikalastic Rapid resins and Liquid Flashing resins.

PRODUCT INFORMATION

Chemical Base	Acrylic-based liquid
Packaging	1 Gal (3.7 L) pail
Color	White
Shelf Life	Sikalastic® Rapid Primer Metal PMMA has an approximate shelf life of 12 months from the date of shipment when tightly sealed and stored properly.
Storage Conditions	Store in a cool, dry, well ventilated location away from heat and oxidizing agents. Avoid storing in direct sunlight and protect from freezing. Storage temperatures should range from 50°F- 90°F (10°C- 32°C).
Volatile organic compound (VOC) content	50 g/L
Ambient Air Temperature	50°F - 90°F (10°C - 32°C)
Cure Time	72 hours @ 68°F (20°C) All working and cure times are approximate and may vary upon wind, humidity, and ambient/ surface temperatures.
Drying Time	1 hour @ 68°F (20°C) All working and cure times are approximate and may vary upon wind, humidity, and ambient/ surface temperatures.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

USES

- Adhesion/peel tests are advised prior to application, to ensure adequate bond can be achieved.
- Ambient and surface temperatures must be between 50°F - 95°F (10°C - 35°C).
- Do not attempt application if ice, snow, moisture, or dew are present. Temperatures should be a minimum of 5°F (3°C) above the dew point.
- Caution must be used, when using high-pressure water or other cleaning methods, to avoid damaging the surface of the roof.

AVAILABILITY/WARRANTY

AVAILABILITY

From Sika Corporation – Authorized Applicators for use within Sika systems

WARRANTY

Upon successful completion of the installed roof by the sika Authorized Applicator in compliance with Sika requirements, Sika Corporation will provide a warranty to the Building Owner via the Sika Authorized Applicator.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Metal surfaces should be mechanically abraded, dry, and free of dust, dirt, debris, algae, mildew, oil, talc, or any other substance that may prevent adhesion.

APPLICATION

Apply Sikalastic® Rapid Primer Metal PMMA to clean prepared metals using a brush or roller. The applicator is responsible for ensuring conditions are appropriate to proceed with proper application methods.

CLEANING OF TOOLS

Warm soapy water can be used for clean up.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

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