

## PRODUCT DATA SHEET

# SikaShield® Walkway

Modified bituminous walkway membrane

#### PRODUCT DESCRIPTION

SikaShield® Walkway is an APP modified bituminous walkway membrane with a weight of 4,5 kg/m² and reinforced with a non-woven polyester fabric dimensionally stabilised with glass fibre. The top surface is coated with mineral granules, which allows the permanent exposure to UV radiation and protects against damage from maintenance activities, providing a safe access walkway. The underside of the product has a burn-off film for easy torch application.

#### **USES**

The Product is used as a walkway membrane for:

• Flat roofs or sloped roofs with up to 15% gradient

### **CHARACTERISTICS / ADVANTAGES**

- Provides safe access routes over the roof
- High impact resistance
- Easy to install by torching method
- Very good mechanical properties (tensile, tear, shear)

Product Data Sheet SikaShield® Walkway July 2025, Version 02.03 020920011990242368

#### PRODUCT INFORMATION

Chemical Base	APP-modified bitum	APP-modified bitumen		
Reinforcing Material	Non-woven polyeste	Non-woven polyester fabric stabilized with fiberglass		
Packaging	Roll width Roll length	39.4" (1.0 m) 32.8 ft (10.0 m)	(ASTM D5147)	
Color	Red granules	Red granules		
Shelf Life	36 months from dat	36 months from date of production		
Storage Conditions	The Product must be stored in original unopened and undamaged packaging in dry conditions and temperatures between 41°F (5°C) and 95°F (35°C). Store in a vertical position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.			
Top surface	Mineral Granules	Mineral Granules		
Bottom Surface	Burn-off film			
Weight	100 pounds per roll	100 pounds per roll		
APPLICATION INFORMAT	ION			
Ambient Air Temperature	Minimum Maximum	41°F (5°C) 86°F (30°C)		
Relative Air Humidity	Maximum 80%	Maximum 80%		
Substrate Temperature	Minimum Maximum	41°F (5°C) 86°F (30°C)		

#### **BASIS OF PRODUCT DATA**

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

## **AVAILABILITY/WARRANTY**

#### **AVAILABILITY**

From Sika Corporation – Roofing Authorized Applicators when used within SikaShield systems.

#### **WARRANTY**

Upon successful completion of the installed roof by the Sika Authorized Applicator in compliance with Sika requirements, Sika Corporation will provide a warranty to the Building Owner via the Sika Authorized Applicator.



#### **LIMITATIONS**

- At low temperatures, the membrane becomes less flexible. Be careful when unrolling to avoid damaging the membrane.
- Footwear with spikes or sharp protrusions may puncture the membrane. Use footwear with a flat profile when walking over the membrane.
- The reinforcement melts at 500°F (260°C). If it is damaged through overheating, the membrane becomes unusable. Keep moving the flame while torching to avoid overheating the membrane.
- Make sure to heat the membrane sufficiently. If it is not sufficiently heated, the adhesion to the substrate, between layers or on the overlaps will be reduced. If the membrane does not adhere to other elements, lift and retorch the unbonded areas.
- When applying the membranes at temperatures lower than 41°F (5°C), use heating equipment to ensure that the substrate temperature is within the given temperature range.
- For slopes with an inclination greater than 15%, multilayered roofs must be carefully designed and, if necessary, integrated with mechanical fastenings.
- If a seasonal symbol is printed on the roll's label, it is advisable to use the membrane during the indicated season.
- When laying the membrane at high temperatures, the integral adhesive will become 'tacky' and may restrict laying operations.

#### **ENVIRONMENTAL, HEALTH AND SAFETY**

#### REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w).

#### APPLICATION INSTRUCTIONS

#### SUBSTRATE QUALITY

- The supporting structure must be of sufficient structural strength to support all new and existing layers of the system build-up.
- If used as a roof system, the complete system must be designed to withstand and be secured against wind uplift loadings.
- The substrate surface must be uniform, firm and free of any sharp protrusion or burrs, clean, dry, free of grease, laitance, oil, dust and loosely adhering particles.

#### **APPLICATION**

To avoid coinciding joints, lay the membranes parallel to one another, align it properly, ensure the specified overlaps are followed, and then re-roll it before application.

#### **MEMBRANE OVERLAPS**

- Overlap the membranes by a minimum of 4" (100 mm) on the sides and 6" (150 mm) on each end.
- At the end overlap, cut off a corner measuring 4" (100 mm) per side at an angle of 45°.
- End laps must be staggered 18" (46 cm) apart.
- Offset cap sheet side and end laps so they are positioned at least 12" (28 cm) away from any base ply laps.
- A mininum 20 lb (9 kg) roller must be used on all side and end laps, following immediately behind the heat welding. Apply uniform pressure across the lap area while the bituminous compound is warm to ensure a positive bond.
- A continuous bead of asphalt approximately 1/4 inch wide should be visible at all laps after application.
- The edge of the seam must be left untooled (not buttered).

**IMPORTANT: DO NOT STACK LAPS!** 

#### **TORCHING**

- 1. Heat the substrate and the backing film on the underside of the membrane with a gas burner.
- 2. When the backing film starts to melt, the membrane is ready to stick.
- 3. Roll the heated membrane forward and press it firmly against the substrate to bond it.
- 4. Make sure a bead of melted bitumen is visible along the full length of the overlap sides and ends when laying.



#### **MAINTENANCE**

Standard maintenance of SikaShield system should include regular inspections of flashings, drains and terminations sealants at least twice a year and after each storm.

#### OTHER RESTRICTIONS

See Legal Disclaimer.

#### **LEGAL DISCLAIMER**

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF **MERCHANTABILITY OR FITNESS FOR A PARTICULAR** PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

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