

Sika Floor & Wall Product Mix Guide

Sikafloor® Epoxy Floor Coatings

Product	Mix Ratio	Pigment	Spread Rate	Thickness
Sikafloor-160		Epoxy		
Primer	2 Parts A : 1 Part B		200 sq ft/gal	8 mils
Mortar	2 Parts A : 1 Part B : 20 Part C		480 sq ft/kit	1/4"
Sikafloor-161 Primer	2 Parts A : 1 Part B	Epoxy	200 sq ft/gal	8 mils
Sikafloor-1620 MVT Primer	3 Parts A : 1 Part B	N/A	114 sq ft/gal	14 mils
Sikafloor-217 Coating	2 Parts A : 1 Part B	Epoxy	160-200 sq ft/gal	8-10 mils
Sikafloor-217 Thixo Top Coat	2 Parts A : 1 Part B	Epoxy	320 sq ft/gal	5 mils
Sikafloor-219 UTE Universal Coating	2 Parts A : 1 Part B	Epoxy	160 sq ft/gal	10 mils
Sikafloor-2540W NA Primer/Coating	2 Parts A : 3 Parts B	N/A	320 sq ft/gal	5 mils
Sikafloor-2570 WB Primer	1 Part A : 1 Part B	N/A	534 sq ft/gal	3 mils
Sikafloor-264 Pigmented Coating	2 Parts A : 1 Part B	N/A	100-200 sq ft/gal	8-16 mils
Sikafloor-264 Thixo Textured Coating				
Sikafloor-264 FS Fast Set Coating				
Sikafloor-265 Membrane	1 Part A : 1 Part B	Epoxy	80 sq ft/gal	20 mils
Sikafloor-293 Cove Resin	3 Parts A : 1 Part B	Epoxy	100 ln ft	1/8" x 4"

Sikafloor® Polyurethane Floor Coatings

Product	Mix Ratio	Pigment	Spread Rate	Thickness
Sikafloor-304W NA Clear Coating	Mix Full Kit Only	N/A	320 sq ft/gal	5 mils
Sikafloor-305W NA Pigmented Coating	Mix Full Kit Only	N/A	320 sq ft/gal	5 mils
Sikafloor 315 Clear and Pigmented	Mix Full Kit Only	Urethane	400 sq ft/gal	4 mils
Sikafloor-315 N Clear Coating	1 Part A : 2 Parts B	N/A	400 sq ft/gal	4 mils
Sikafloor-330 Membrane	Mix Full Kits Only	Urethane	20 sq ft/gal	80 mils
Sikafloor-340 Chemical Resistant	2 Parts A : 1 Part B	Urethane	400 sq ft/gal	4 mils
Sikafloor-340 Pig. Chemical Resistant	1.5 Part A : 1 Part B	Urethane	400 sq ft/gal	4 mils
Sikafloor 510 LPL Long Pot Life	1.5 Parts A : 1 Part B	Urethane	107 sq ft/gal	15 mils
Sikafloor-521 Abrasion/UV Resistant	2 Parts A : 1 Part B	Urethane	107 sq ft/gal	15 mils
Sikafloor-521 LS Low Solids/UV Resist.	2 Parts A : 1 Part B	Urethane	107 sq ft/gal	15 mils

Sika® Ucrete® Polyurethane Cement Systems

Product	Mix Ratio	Pigment	Spread Rate	Thickness
UD200 Trowel Mortar	4 Mix Combo Kit	Pig. Pack	88 sq ft/kit	1/4"
			64 sq ft/kit	3/8"
UD200SR Slip Resistant Trowel Mortar	4 Mix Combo Kit	Pig. Pack	88 sq ft/kit	1/4"

Product	Mix Ratio	Pigment	Spread Rate	Thickness
HS22 NA Self-Leveling Slurry	4 Mix Combo Kit	Pig. Pack	148 sq ft/kit	160 mils
			124 sq ft/kit	3/16"
			100 sq ft/kit	1/4"
HS24 NA Self-Leveling Slurry	4 Mix Combo Kit	Pig. Pack	428 sq ft/kit	80 mils
			340 sq ft/kit	100 mils
			284 sq ft/kit	120 mils
RG29 NA Vertical Grade Mortar	4 Mix Combo Kit	Pig. Pack	120 ln ft/kit	1/8" x 4"

Sikafloor® Chemical Resistant Floor Coatings

Product	Mix Ratio	Pigment	Spread Rate	Thickness
Sikagard-170 CR Chemical Resistant	2 Parts A : 1 Part B	N/A	80 sq ft/gal	20 mils
Sikafloor-700 Epoxy Binder/Top Coat	2 Parts A : 1 Part B	Epoxy	107 sq ft/gal	15 mils
Sikagard Duochem 7500 Coating	2 Parts A : 1 Part B	N/A	108 sq ft/gal	16 mils
Sikagard CRV 20 Coating	Mix Full Kit Only	N/A	100 sq ft/gal	16 mils

Sikafloor® Electrostatic Control Floor Coatings

Product	Mix Ratio	Pigment	Spread Rate	Thickness
Sikafloor-220 W Primer	Mix Full Kit Only	N/A	560 sq ft/kit	4 mils
Sikafloor-222 W ESD Primer	Mix Full Kit Only	N/A	600 sq ft/kit	4 mils
Sikafloor-200 ESD Coating	Mix Full Kit Only	ESD Color	356 sq ft/kit	16 mils
Sikafloor-200 C ESD Coating	Mix Full Kit Only	ESD Color	356 sq ft/kit	16 mils
Sikafloor-260 ESD Pig. Coating	Mix Full Kit Only	N/A	450 sq ft/kit	16 mils
Sikafloor-264 ECF Pig. Coating	Mix Full Kit Only	N/A	450 sq ft/kit	16 mils
Sikafloor-270 ESD Pig. Coating	Mix Full Kit Only	N/A	450 sq ft/kt	16 mils
Sikafloor-315 ESD Aliphatic Urethane	Mix Full Kit Only	ESD Color	1,257 sq ft/kit	3.5 mils
Sikafloor-340 ESD Top Coat	Mix Full Kit Only	ESD Color	1,846 Sq ft/kit	4 mils
Sikafloor-2350 ESD Dissipative Coating	Mix Full Kit Only	Epoxy	365 sq ft/kit	20 mils

Sikagard® Wall Coatings

Product	Mix Ratio	Pigment	Spread Rate	Thickness
Sikagard-215 Coating	2.5 Parts A : 1 Part B	Sika Wall	1,050 sq ft/kit	8 mils
Sikagard-307 W Modified Acrylic	Single Component	Sika Wall	400 sq ft/gal	4 mils
Sikagard-356 W Water-Borne Urethane	4 Parts A : 1 Part B	N/A	400 sq ft/gal	4 mils

The above data is subject to change and is provided as a good-faith approximation. Always consult the most current Product Data Sheet found at SikaFloorusa.com.

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