



## SikaBiresin® PX521 (formerly PX 5210) Part A

Revision Date 10/30/2025

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### SECTION 1. IDENTIFICATION

Product name : SikaBiresin® PX521 (formerly PX 5210) Part A

Company name : Sika Corporation  
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USA  
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Emergency telephone : CHEMTREC: 800-424-9300  
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

### SECTION 2. HAZARDS IDENTIFICATION

#### GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity (Inhalation) : Category 2

Skin irritation : Category 2

Eye irritation : Category 2A

Respiratory sensitization : Category 1

Skin sensitization : Category 1

#### Other hazards

#### GHS label elements

Hazard pictograms :



Signal Word : Danger



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- Hazard Statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H330 Fatal if inhaled.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Supplemental Hazard Statements : Corrosive to the respiratory tract if inhaled.
- Precautionary Statements : **Prevention:**  
P260 Do not breathe mist or vapors.  
P264 Wash skin thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P272 Contaminated work clothing must not be allowed out of the workplace.  
P280 Wear protective gloves/ eye protection/ face protection.  
P284 Wear respiratory protection.
- Response:**  
P302 + P352 IF ON SKIN: Wash with plenty of water.  
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.  
P362 + P364 Take off contaminated clothing and wash it before reuse.
- Storage:**  
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
P405 Store locked up.
- Disposal:**  
P501 Dispose of contents/ container to an approved waste disposal plant.

### Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .



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### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### Mixtures

##### Components

Chemical name	CAS No./Unique ID	Classification	Concentration (% w/w)
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Acute Tox. 2; H330 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335	>= 65 - <= 85
Cyclic aliphatic prepolymer, polyether based	68132-85-4	Acute Tox. 2; H330 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335	>= 10 - <= 30

Actual concentration is withheld as a trade secret

### SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.  
Symptoms of poisoning may appear several hours later.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.



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- Most important symptoms and effects, both acute and delayed : irritant effects  
sensitizing effects  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
Fatal if inhaled.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause respiratory irritation.  
Asthmatic appearance  
Respiratory disorder  
Allergic reactions  
Excessive lachrymation  
Erythema  
Headache  
Dermatitis
- Notes to physician : Treat symptomatically.

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### SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Hazardous combustion products : No hazardous combustion products are known
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

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### SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for : Soak up with inert absorbent material (e.g. sand, silica gel,



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containment and cleaning up : acid binder, universal binder, sawdust).  
 Keep in suitable, closed containers for disposal.

### SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid formation of aerosol.  
 Avoid exceeding the given occupational exposure limits (see section 8).  
 Do not get in eyes, on skin, or on clothing.  
 For personal protection see section 8.  
 Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
 Smoking, eating and drinking should be prohibited in the application area.  
 Provide sufficient air exchange and/or exhaust in work rooms.  
 Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Prevent unauthorized access.  
 Store in original container.  
 Keep in a well-ventilated place.  
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
 Observe label precautions.  
 Store in accordance with local regulations.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	TWA	0.005 ppm	ACGIH
		C	0.01 ppm 0.11 mg/m3	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this



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product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

### Personal protective equipment

- Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
- The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Wash thoroughly after handling.

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### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state : liquid
- Color : clear
- Odor : characteristic
- Odor Threshold : No data available
- pH : Not applicable
- Melting point/ range / Freezing point : No data available
- Boiling point/boiling range : 484 °F / 251 °C



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Flash point	:	392 °F / 200 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	1.19 g/cm <sup>3</sup> (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	soluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Dynamic	:	No data available
Kinematic	:	> 20.55 mm <sup>2</sup> /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Particle size	:	No data available
Particle Size Distribution	:	No data available
Volatile organic compounds (VOC) content	:	Not applicable

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### SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.



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Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No hazardous decomposition products are known.

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### SECTION 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Fatal if inhaled.

#### Components:

#### **4,4'-methylenedi(cyclohexyl isocyanate):**

Acute oral toxicity	:	LD50 Oral (Rat): 18,200 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): ca. 0.33 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Acute dermal toxicity	:	LD50 Dermal (Rat): > 7,000 mg/kg

#### **Skin corrosion/irritation**

Causes skin irritation.

#### **Serious eye damage/eye irritation**

Causes serious eye irritation.

#### **Respiratory or skin sensitization**

#### **Skin sensitization**

May cause an allergic skin reaction.

#### **Respiratory sensitization**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

#### **Germ cell mutagenicity**

Not classified due to lack of data.

#### **Carcinogenicity**

Not classified due to lack of data.

**IARC** Not applicable

**OSHA** Not applicable



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**NTP** Not applicable

### **Reproductive toxicity**

Not classified due to lack of data.

### **STOT-single exposure**

Corrosive to the respiratory tract if inhaled.

### **STOT-repeated exposure**

Not classified due to lack of data.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

### **Aspiration toxicity**

Not classified due to lack of data.

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## **SECTION 12. ECOLOGICAL INFORMATION**

### **Ecotoxicity**

No data available

### **Persistence and degradability**

No data available

### **Bioaccumulative potential**

No data available

### **Mobility in soil**

No data available

### **Other adverse effects**

#### **Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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## **SECTION 13. DISPOSAL CONSIDERATIONS**

### **Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.



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### SECTION 14. TRANSPORT INFORMATION

#### International Regulations

##### IATA-DGR

UN/ID No. : UN 3334  
Proper shipping name : Aviation regulated liquid, n.o.s.  
(4,4'-methylenedi(cyclohexyl isocyanate))  
Class : 9  
Packing group : Not assigned by regulation  
Labels : Miscellaneous

##### IMDG-Code

Not regulated as a dangerous good

##### Domestic regulation

##### 49 CFR Road

Not regulated as a dangerous good

##### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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### SECTION 15. REGULATORY INFORMATION

**TSCA list** : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

##### CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

##### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

##### SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Respiratory or skin sensitization  
Skin corrosion or irritation  
Serious eye damage or eye irritation  
Acute toxicity (any route of exposure)



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**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

4,4'-methylene-di(cyclohexyl isocyanate)	5124-30-1	>= 70 - < 90 %
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### Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

### California Prop. 65

**⚠ WARNING:** This product can expose you to chemicals including 1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

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## SECTION 16. OTHER INFORMATION

### Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
OSHA P0	: USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
ACGIH / TWA	: 8-hour, time-weighted average
OSHA P0 / C	: Ceiling limit

### Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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