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SECTION 1. IDENTIFICATION

Product name Sikagard®-120 HB Part A

Sika Corporation Company name

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USA

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Recommended use of the

chemical and restrictions on

use

: For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion Category 1C

Serious eye damage Category 1

Skin sensitization Category 1

Germ cell mutagenicity Category 2

Carcinogenicity (Inhalation) Category 1A

Reproductive toxicity Category 1B

Specific target organ toxicity :

- single exposure

Category 3 (Respiratory system)

Specific target organ toxicity : Category 1 (Lungs)

- repeated exposure

GHS label elements



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Hazard pictograms







Signal Word : Danger

Hazard Statements : H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.
H341 Suspected of causing genetic defects.
H350 May cause cancer by inhalation.

H360 May damage fertility or the unborn child.

H372 Causes damage to organs (Lungs) through prolonged or

repeated exposure.

Precautionary Statements :

Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe mist or vapors.
P264 Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P308 + P313 IF exposed or concerned: Get medical advice/attention.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.



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P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
Quartz (SiO2) >5μm	14808-60-7	Carc. 1A; H350 STOT RE 1; H372 STOT SE 3; H335	>= 30 - < 50
bisphenol-F-(epichlorhydrin) epoxy resin	28064-14-4	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 30 - < 50
Trimethylolpropane triglycidylether	30499-70-8	Skin Corr. 1C; H314 Eye Dam. 1; H318 Skin Sens. 1B; H317 Muta. 2; H341 Repr. 1B; H360	>= 10 - < 20
bisphenol-A-(epichlorhydrin) epoxy resin	25068-38-6	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 1 - < 5
kaolin	1332-58-7		>= 1 - < 5
silicon dioxide	7631-86-9		>= 1 - < 5
Benzyl alcohol	100-51-6	Acute Tox. 4; H302 Acute Tox. 4; H332 Eye Irrit. 2A; H319	>= 1 - < 5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.

Show this material safety data sheet to the doctor in attend-

ance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.



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In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficul-

ty.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tis-

sue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed : Clean mouth with water and drink afterwards plenty of water.

Do not induce vomiting without medical advice.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Take victim immediately to hospital.

Most important symptoms and effects, both acute and

delayed

Health injuries may be delayed.

corrosive effects irritant effects sensitizing effects

toxic effects for reproduction

Cough

Respiratory disorder Allergic reactions

Dermatitis

May cause an allergic skin reaction.
Causes serious eye damage.
May cause respiratory irritation.
Suspected of causing genetic defects.
May cause cancer by inhalation.

May damage fertility or the unborn child.

Causes damage to organs through prolonged or repeated

exposure.

Causes severe burns.

Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.



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for fire-fighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Environmental precautions

tive equipment and emer-

gency procedures

Personal precautions, protec- : Use personal protective equipment. Deny access to unprotected persons.

Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

fire and explosion

Advice on protection against : Normal measures for preventive fire protection.

Advice on safe handling Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Pregnant women or women of child-bearing age should not be

exposed to this product.

Follow standard hygiene measures when handling chemical

products.

Conditions for safe storage Store in original container.

Keep in a well-ventilated place.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage. Observe label precautions.

Store in accordance with local regulations.

Materials to avoid **Explosives**

> Oxidizing agents Poisonous gases



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Dangerous when wet Flammable solids Organic peroxides Poisonous liquids Spontaneously Combustible Substances

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Quartz (SiO2) >5µm	14808-60-7	TWA (Respirable particulate matter)	0.025 mg/m3	ACGIH
		TWA (Res- pirable dust)	0.05 mg/m3	OSHA Z-1
		TWA (respir- able)	10 mg/m3 / %SiO2+2	OSHA Z-3
		TWA (respir- able)	250 mppcf / %SiO2+5	OSHA Z-3
		TWA (respir- able dust fraction)	0.1 mg/m3	OSHA P0
		TWA (Respirable particulate matter)	0.025 mg/m3 (Silica)	ACGIH
		PEL (respir- able)	0.05 mg/m3	OSHA CARC
		TWA (respirable dust fraction)	0.1 mg/m3	OSHA P0
		TWA (Respirable particulate matter)	0.025 mg/m3	ACGIH
		TWA (Respirable particulate matter)	0.025 mg/m3 (Silica)	ACGIH
kaolin	1332-58-7	TWA (Respirable particulate matter)	2 mg/m3	ACGIH
		TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respir-	5 mg/m3	OSHA Z-1



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		able fraction)		
		TWA (Total	10 mg/m3	OSHA P0
		dust) TWA (respirable dust fraction)	5 mg/m3	OSHA P0
silicon dioxide	7631-86-9	TWA (Dust)	80 mg/m3 / %SiO2 (Silica)	OSHA Z-3
		PEL (respir- able)	0.05 mg/m3	OSHA CARC

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures

Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection

Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec-

essary.

Eye protection : Safety eyewear complying with an approved standard should

be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concen-

tration and amount of dangerous substances, and to the spe-

cific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.

Wash hands before breaks and immediately after handling

the product.

Remove contaminated clothing and protective equipment

before entering eating areas. Wash thoroughly after handling.



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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : viscous liquid

Color : white

Odor : aromatic

Odor Threshold : No data available

pH : Not applicable

Melting point/range / Freezing :

point

No data available

Boiling point/boiling range : No data available

Flash point : $> 214 \,^{\circ}\text{F} / 101 \,^{\circ}\text{C}$

(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper :

flammability limit

No data available

Lower explosion limit / Lower :

flammability limit

No data available

Vapor pressure : 0.01 hpa

Relative vapor density : No data available

Density : ca. 1.55 g/cm3 (68 °F / 20 °C)

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-

octanol/water

No data available

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : > 20.5 mm2/s (104 °F / 40 °C)



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Explosive properties No data available

No data available Oxidizing properties

Volatile organic compounds

(VOC) content

: 3 g/l

A+B Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity No dangerous reaction known under conditions of normal use.

Chemical stability The product is chemically stable.

Possibility of hazardous reac- :

tions

Stable under recommended storage conditions.

Conditions to avoid No data available

Incompatible materials No data available

Hazardous decomposition

products

No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

bisphenol-F-(epichlorhydrin) epoxy resin:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Trimethylolpropane triglycidylether:

Acute oral toxicity : LD50 Oral (Rat): 3,398 mg/kg

bisphenol-A-(epichlorhydrin) epoxy resin:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 20,000 mg/kg

silicon dioxide:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Method: Expert judgment

: LD50 Dermal (Rabbit): > 5,000 mg/kg Acute dermal toxicity



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Method: Expert judgment

Benzyl alcohol:

Acute oral toxicity : LD50 Oral (Rat): 1,620 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 4.178 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Suspected of causing genetic defects.

Carcinogenicity

May cause cancer by inhalation.

IARC Group 1: Carcinogenic to humans

Quartz (SiO2) 14808-60-7

(Silica dust, crystalline)

Group 2B: Possibly carcinogenic to humans

Titanium dioxide (> 10 μm) 13463-67-7

OSHA OSHA specifically regulated carcinogen

Quartz (SiO2) 14808-60-7

(crystalline silica)

OSHA specifically regulated carcinogen

silicon dioxide 7631-86-9

(crystalline silica)

NTP Known to be human carcinogen

Quartz (SiO2) 14808-60-7

(Silica, Crystalline (Respirable Size))

Reproductive toxicity

May damage fertility or the unborn child.

STOT-single exposure

May cause respiratory irritation.



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STOT-repeated exposure

Causes damage to organs (Lungs) through prolonged or repeated exposure.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

Further information

Product:

Remarks Titanium dioxide (13463-67-7)

> In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory animals such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that causes lung cancer. Epidemiological studies do not suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.

Quartz (14808-60-7): This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Trimethylolpropane triglycidylether:

Toxicity to algae/aquatic

: ErC50 (Pseudokirchneriella subcapitata (microalgae)): 9 mg/l

plants

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 3.7 mg/l

aquatic invertebrates (Chron-

Exposure time: 48 d

ic toxicity)

bisphenol-A-(epichlorhydrin) epoxy resin:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l

Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l



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aquatic invertebrates Exposure time: 48 h

Benzyl alcohol:

Toxicity to fish LC50 (Fish): > 100 mg/l

Exposure time: 96 h

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l

Exposure time: 48 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor-

mation

Do not empty into drains; dispose of this material and its con-

tainer in a safe way.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

Toxic to aquatic organisms, may cause long-term adverse

effects in the aquatic environment.

May be harmful to the environment if released in large quanti-

ties.

Water polluting material.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues Disposal of this product, solutions and any by-products should

> at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Contaminated packaging Empty containers should be taken to an approved waste han-

dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. UN 1760

Safety Data Sheet

according to OSHA 1910.1200 Hazard Communication Standard



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Corrosive liquid, n.o.s. Proper shipping name

(Trimethylolpropane triglycidylether)

Class 8 Packing group Ш

Labels Corrosive Packing instruction (cargo 856

aircraft)

Packing instruction (passen-

ger aircraft)

852

IMDG-Code

UN number UN 1760

Proper shipping name CORROSIVE LIQUID, N.O.S.

(Trimethylolpropane triglycidylether, epoxy resin)

Class 8 Ш Packing group Labels 8

EmS Code F-A, S-B Marine pollutant yes

Domestic regulation

49 CFR

UN/ID/NA number UN 1760

Proper shipping name Corrosive liquids, n.o.s.

(Trimethylolpropane triglycidylether)

Class Packing group Ш

Labels **CORROSIVE**

ERG Code 154 Marine pollutant no

DOT: For Limited Quantity exceptions reference 49 CFR 173.154 (b)

DOT: As per 49 CFR 171.4, Non-bulk materials (<119 Gal) are exempt from being classified as a

Marine Pollutant.

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed as ac-

tive on the TSCA Inventory or are in compliance with a TSCA

Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.



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CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Respiratory or skin sensitization

Germ cell mutagenicity

Carcinogenicity
Reproductive toxicity

Specific target organ toxicity (single or repeated exposure)

Skin corrosion or irritation

Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

⚠

WARNING: This product can expose you to chemicals including Quartz (SiO2) >5µm, which is known to the State of California to cause cancer, and toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

OSHA CARC : OSHA Specifically Regulated Chemicals/Carcinogens

OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated

values)

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Lim-

its for Air Contaminants

OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Min-

eral Dusts

ACGIH / TWA : 8-hour, time-weighted average OSHA CARC / PEL : Permissible exposure limit (PEL) OSHA P0 / TWA : 8-hour time weighted average OSHA Z-1 / TWA : 8-hour time weighted average OSHA Z-3 / TWA : 8-hour time weighted average



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Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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