

**SECTION 1. IDENTIFICATION**

Product name	:	SikaBiresin® CH166-6 Part B
Company name	:	Sika Corporation 201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Flammable liquids	:	Category 4
Acute toxicity (Oral)	:	Category 4
Skin corrosion	:	Category 1
Serious eye damage	:	Category 1

GHS label elements

Hazard pictograms	:	
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Signal Word	:	Danger
Hazard Statements	:	H227 Combustible liquid. H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage.
Precautionary Statements	:	Prevention: P210 Keep away from heat/ sparks/ open flames/ hot surfaces.



No smoking.
 P264 Wash skin thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
 P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
 P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
 P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
 P363 Wash contaminated clothing before reuse.
 P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 Store in a well-ventilated place.
 P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**Mixtures****Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
4-methylcyclohexane-1,3-diamine	13897-55-7	Flam. Liq. 4; H227 Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318	$\geq 70 - < 90$
2-methylcyclohexane-1,3-diamine	13897-56-8	Flam. Liq. 4; H227 Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318	$\geq 20 - < 30$



Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

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|---|---|---|
| General advice | : | Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance. |
| If inhaled | : | Move to fresh air.
Consult a physician after significant exposure. |
| In case of skin contact | : | Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty. |
| In case of eye contact | : | Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing. |
| If swallowed | : | Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Take victim immediately to hospital. |
| Most important symptoms and effects, both acute and delayed | : | Health injuries may be delayed.
corrosive effects
Gastrointestinal discomfort
Dermatitis
Harmful if swallowed.
Causes serious eye damage.
Causes severe burns. |
| Notes to physician | : | Treat symptomatically. |

SECTION 5. FIRE-FIGHTING MEASURES

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|--------------------------------|---|---|
| Suitable extinguishing media | : | Carbon dioxide (CO ₂) |
| Unsuitable extinguishing media | : | Water |
| Further information | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |



Special protective equipment : In the event of fire, wear self-contained breathing apparatus.
for fire-fighters

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapors or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Store in original container.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.
- Materials to avoid : Explosives
Oxidizing agents
Poisonous gases
Dangerous when wet
Flammable solids
Organic peroxides
Poisonous liquids
Spontaneously Combustible Substances



SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Ingredients with workplace control parameters**

Contains no substances with occupational exposure limit values.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid
Color : colorless, light yellow
Odor : amine-like



Odor Threshold	:	No data available
pH	:	ca. 12.8
Melting point/range	:	-134 °F / -92 °C
Boiling point/boiling range	:	410 °F / 210 °C
Flash point	:	ca. 178 °F / 81 °C (Method: ISO 2719)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.17 hpa (68 °F / 20 °C)
Relative vapor density	:	No data available
Density	:	ca. 0.9395 g/cm ³ (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	soluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	624 °F / 329 °C
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	ca. 7.49 mm ² /s (68 °F / 20 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
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- Chemical stability : The product is chemically stable.
- Possibility of hazardous reactions : Stable under recommended storage conditions.
- Conditions to avoid : Extremes of temperature and direct sunlight.
- Incompatible materials : No data available
- Hazardous decomposition products : No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if swallowed.

Components:

4-methylcyclohexane-1,3-diamine:

Acute oral toxicity : LD50 Oral (Rat): 1,276 mg/kg

2-methylcyclohexane-1,3-diamine:

Acute oral toxicity : LD50 Oral (Rat): 1,276 mg/kg

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

**Reproductive toxicity**

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects**Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA-DGR**

UN/ID No. : UN 2735
Proper shipping name : Amines, liquid, corrosive, n.o.s.



(4-methylcyclohexane-1,3-diamine)

Class : 8
 Packing group : II
 Labels : Corrosive
 Packing instruction (cargo aircraft) : 855
 Packing instruction (passenger aircraft) : 851

IMDG-Code

UN number : UN 2735
 Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.
 (4-methylcyclohexane-1,3-diamine)

Class : 8
 Packing group : II
 Labels : 8
 EmS Code : F-A, S-B
 Marine pollutant : no

Domestic regulation**49 CFR**

UN/ID/NA number : UN 2735
 Proper shipping name : Amines, liquid, corrosive, n.o.s.
 (4-methylcyclohexane-1,3-diamine)

Class : 8
 Packing group : II
 Labels : CORROSIVE
 ERG Code : 153
 Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
 Acute toxicity (any route of exposure)
 Skin corrosion or irritation
 Serious eye damage or eye irritation



SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

⚠ WARNING: This product can expose you to chemicals including 4-methyl-m-phenylenediamine, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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