



1. Identification

Product name : SikaForce®-7570 Part B

Supplier : Sika Corporation

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Recommended use of the chemical and restrictions on use : For further information, refer to the product technical data sheet.

2. Hazards identification

GHS Classification

Acute toxicity , Category 4 (Inhalation)	H332: Harmful if inhaled.
Skin irritation , Category 2	H315: Causes skin irritation.
Serious eye damage , Category 1	H318: Causes serious eye damage.
Respiratory sensitization , Category 1	H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitization , Category 1	H317: May cause an allergic skin reaction.
Specific target organ systemic toxicity - single exposure , Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ systemic toxicity - repeated exposure , Category 2 (Inhalation)	H373: May cause damage to organs through prolonged or repeated exposure if inhaled.

GHS Label element

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.



H335 May cause respiratory irritation.
 H373 May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary Statements : **Prevention:**
 P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.
 P264 Wash skin thoroughly after handling.
 P271 Use only outdoors or in a well-ventilated area.
 P272 Contaminated work clothing should not be allowed out of the workplace.
 P280 Wear eye protection/ face protection.
 P280 Wear protective gloves.
 P285 In case of inadequate ventilation wear respiratory protection.
Response:
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
 P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a POISON CENTER or doctor/ physician.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/ physician.
 P362 Take off contaminated clothing and wash before reuse.
Storage:
 P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
 P405 Store locked up.
Disposal:
 P501 Dispose of contents/ container to an approved waste disposal plant.

See Section 11 for more detailed information on health effects and symptoms.

3. Composition/information on ingredients

Hazardous ingredients

Chemical Name	CAS-No.	Concentration (%)
4,4'-methylenediphenyl diisocyanate	101-68-8	>= 50 - <= 100 %
Hexamethylene-1,6-diisocyanate homopolymer	28182-81-2	>= 10 - < 20 %
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	2530-83-8	>= 2 - < 5 %
Triethyl phosphate	78-40-0	>= 2 - < 5 %
hexamethylene-di-isocyanate	822-06-0	>= 0 - < 1 %

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.



4. First aid measures

- If inhaled : Move to fresh air.
Consult a physician after significant exposure.

- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.

- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.

- Most important symptoms and effects, both acute and delayed : irritant effects
sensitizing effects

Asthmatic appearance
Cough
Respiratory disorder
Allergic reactions
Excessive lachrymation
Erythema
Headache
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.

- Protection of first-aiders : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.

- Notes to physician : Treat symptomatically.

5. Fire-fighting measures

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

- Specific extinguishing methods : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.



Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

7. Handling and storage

Advice on safe handling : Avoid formation of aerosol.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.

Materials to avoid : no data available

8. Exposure controls/personal protection

Component	CAS-No.	Basis **	Value	Exposure limit(s)* / Form of exposure
4,4'-methylenediphenyl diisocyanate	101-68-8	ACGIH	TWA	0.005 ppm
		OSHA Z-1	C	0.02 ppm



				0.2 mg/m3
		OSHA P0	C	0.02 ppm 0.2 mg/m3

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

****Basis**

ACGIH. Threshold Limit Values (TLV)

OSHA P0. Table Z-1, Limit for Air Contaminat (1989 Vacated Values)

OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant

OSHA P2. Permissible Exposure Limits (PEL), Table Z-2

OSHA Z3. Table Z-3, Mineral Dust

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection
Remarks

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection

: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures

: Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.



9. Physical and chemical properties

Appearance	: liquid
Color	: various
Odor	: characteristic
Odor Threshold	: no data available
Flash point	: > 392 °F (> 200 °C)
Ignition temperature	: not applicable
Decomposition temperature	: no data available
Lower explosion limit (Vol%)	: no data available
Upper explosion limit (Vol%)	: no data available
Flammability (solid, gas)	: no data available
Oxidizing properties	: no data available
Autoignition temperature	: no data available
pH	: Note: not applicable
Melting point/range / Freezing point	: no data available
Boiling point/boiling range	: no data available
Vapor pressure	: no data available
Density	: ca. 1.2 g/cm ³ at 68 °F (20 °C)
Water solubility	: Note: insoluble
Partition coefficient: n- octanol/water	: no data available
Viscosity, dynamic	: Note: not applicable
Viscosity, kinematic	: Note: not applicable
Relative vapor density	: no data available
Evaporation rate	: no data available
Burning rate	: no data available
Volatile organic compounds (VOC) content	: 0 g/l SikaForce®-7570 L03 (A) + (B) Combined : 0 g/l SikaForce®-7570 L05 (A) + (B) Combined



10. Stability and reactivity

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions.
Conditions to avoid	: no data available
Incompatible materials	: no data available

11. Toxicological information**Acute toxicity****Product**

Acute oral toxicity	: no data available
Acute inhalation toxicity	: Harmful if inhaled.
Acute dermal toxicity	: no data available

Ingredients:**4,4'-methylenediphenyl diisocyanate :**

Acute inhalation toxicity	: Acute toxicity estimate : 1.5 mg/l Test atmosphere: dust/mist Method: Expert judgment
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Hexamethylene-1,6-diisocyanate homopolymer :

Acute oral toxicity	: LD50 Oral rat: > 5,001 mg/kg
Acute inhalation toxicity	: Acute toxicity estimate : 1.5 mg/l Test atmosphere: dust/mist Method: Expert judgment
Acute dermal toxicity	: LD50 Dermal rat: > 2,000 mg/kg

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane :

Acute oral toxicity	: LD50 Oral rat: 7,010 mg/kg
Acute inhalation toxicity	: LC50 rat: > 5.3 mg/l Exposure time: 4 h
Acute dermal toxicity	: LD50 Dermal rabbit: 4,248 mg/kg

hexamethylene-di-isocyanate :

Acute oral toxicity	: LD50 Oral rat: 746 mg/kg
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Acute inhalation toxicity : LC50 rat: 0.124 mg/l
Exposure time: 4 h
Test atmosphere: vapor

Acute dermal toxicity : LD50 Dermal rat: > 7,000 mg/kg

Skin corrosion/irritation

Product

Causes skin irritation.

Serious eye damage/eye irritation

Product

Causes serious eye damage.

Respiratory or skin sensitization

Product

May cause an allergic skin reaction.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity

Product

Mutagenicity : no data available

Carcinogenicity

Product

Carcinogenicity : no data available

IARC not applicable

NTP not applicable

Reproductive Toxicity/Fertility

Product

Reproductive toxicity : no data available

Reproductive Toxicity/Development/Teratogenicity

Product

Teratogenicity : no data available

STOT-single exposure

Product

Assessment: May cause respiratory irritation.

STOT-repeated exposure



Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Product

Assessment: May cause damage to organs through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Product

no data available

12. Ecological information

Other information	Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
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13. Disposal considerations

Disposal methods

Waste from residues	: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	: Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not dangerous goods

IATA

Not dangerous goods

IMDG

Not dangerous goods

Special precautions for user

no data available

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable



15. Regulatory information

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA304 Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Acute Health Hazard
Chronic Health Hazard

SARA 302 : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:
4,4'-methylenediphenyl diisocyanate 101-68-8 56.00 %

Clean Air Act

Ozone-Depletion Potential This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

4,4'-methylenediphenyl diisocyanate 101-68-8 56.00 %

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

California Prop 65 This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

16. Other information

**HMIS Classification**

Health	*	3
Flammability		1
Physical Hazard		0
Personal Protection		X

Caution: HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader

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