

TECHNICAL BULLETIN

FOR TARGET MARKET ROOFING



BUILDING TRUST



Subject: Sikaflex-1A on Copper Surfaces

21-01

All copper surfaces, including new copper, oxidize when exposed to air and form corrosion that requires additional surface preparation prior to the application of Sikaflex-1A.

Clean and prepare copper surfaces to near white metal with an appropriate power tool. If power tools are not available, use abrasive paper with a grain grit size of 20 to 40 to prepare the copper. Apply Sikaflex-1A as soon as possible after preparing the surface.