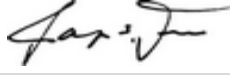




COMPLIANCE TESTED by berkeley analytical

VOC Emission Test Certificate

Product Name: SikaForce® - 735 GG - 669546 / 669704

Product Sample Information		Certificate Information	
Company:	Sika Corporation	Certificate No:	240105-02
Company Website:	www.sikausa.com	Certified By:	 Raja S. Tannous, Laboratory Director
Product Type:	Self-Leveling Grout	Date:	January 5, 2024
Date Produced:	12/1/2023		

Reference Standard: California Department of Public Health CDPH/EHLB/Standard Method Version 1.2, 2017 (Emission testing method for CA Specification 01350)

Acceptance Criteria and Results Demonstrating Compliance of Product Sample to Referenced Standard:

Exposure Scenario ¹	Individual VOCs of Concern ²		Formaldehyde ³		TVOC ⁴
	Criterion	Compliant?	Criterion	Compliant?	
School Classroom	≤½ Chronic REL	YES	≤9.0 µg/m ³	YES	≤ 0.5 mg/m ³
Private Office	≤½ Chronic REL	YES	≤9.0 µg/m ³	YES	≤ 0.5 mg/m ³

Product Coverage⁵: 153450 g/m² (non-full spread use product. See attached letter)

1. Exposure scenarios & product quantities for classroom & office are defined in Tables 4-2 – 4-5 (CDPH Std. Mtd. V1.2-2017)
2. Maximum allowable concentrations of individual target VOCs are specified in Table 4-1 (*ibid.*)
3. Maximum allowable formaldehyde concentration is ≤9 µg/m³, effective Jan 1, 2012; previous limit was ≤16.5 µg/m³ (*ibid.*)
4. Informative only; predicted TVOC Range in three categories, i.e., ≤0.5 mg/m³, >0.5 – 4.9 mg/m³, and ≥5.0 mg/m³
5. Informative and applicable only to tests of wet-applied products; grams of sample applied per square meter of substrate

Standards & Codes Recognizing CDPH Standard Method V1.2 (partial list)

- USGBC LEED Version 4/4.1, BD&C, ID&C, Residential BD&C Multifamily
- The WELL Building Standard, WELL v2, Feature X06
- ANSI/GBI 01-2019 Green Globes Assessment Protocol

Narrative: Sika Corporation selected a sample representative of its SikaForce® - 735 GG - 669546 / 669704, a two-part self-leveling polyurethane grout for embedding of glass panels product and submitted it on 12/11/2023 for testing. Berkeley Analytical measured and evaluated the emissions of VOCs from this sample following CDPH/EHLB/Standard Method V1.2-2017. The results of the test are presented in Berkeley Analytical report, 991-023-01A-Jan0524.

Berkeley Analytical is an independent, third-party laboratory specializing in the analysis of organic chemicals emitted by and contained in building products, finishes, furniture, and consumer products. We are an ISO/IEC 17025 accredited laboratory (IAS, [TL-383](#)); all standards used in performing this test are in Berkeley Analytical's scope of accreditation.

DISCLAIMER: THIS CERTIFICATE OF COMPLIANCE AFFIRMS THAT: 1) A SAMPLE OF THE LISTED PRODUCT WAS TESTED ACCORDING TO THE REFERENCED STANDARD; 2) THE MEASURED VOC EMISSIONS FROM THE SAMPLE WERE EVALUATED FOR THE DEFINED EXPOSURE SCENARIO(S); AND 3) THE RESULTS MEET THE ACCEPTANCE CRITERIA OF THE REFERENCED STANDARD(S). BERKELEY ANALYTICAL IS NOT RESPONSIBLE FOR ANY CLAIMS REGARDING A PRODUCT OR PRODUCTS ENTERED INTO COMMERCE THAT MAY BE BASED ON THIS TEST. BERKELEY ANALYTICAL PROVIDES THIS CERTIFICATE OF COMPLIANCE "AS IS" WITHOUT WARRANTY OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PURPOSE.



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CONTACT

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doebbel.florian@us.sika.com

SCENARIO FOR USE OF SIKAFORCE®-735 GG

Lakewood, 12/15/2023

Dear Sir or Madam,

The following are the guidelines for the major use of SikaForce®-735 GG.

For both the School Classroom and the Private Office, SikaForce®-735 GG would be predominantly applied as a glass setting resin for frameless glass railing assemblies. The dimension of the base shoe opening used is 2 inches wide and 4 inches deep with a 1 inch thick glass unit embedded creating ½ inch of clearance on 3-sides between base shoe and glass. Filling up the created gap with SikaForce®-735 GG results in a total joint of about 9 inches by ½ inch. See orange segments named as "Mix" in detail below!

For a School Classroom (40ft by 24ft) it would be common practice installing glass railings up to the full length of the room in longitudinal direction. Equals a total length of installed base shoe assembly of up to 40 feet to be filled with SikaForce®-735 GG.

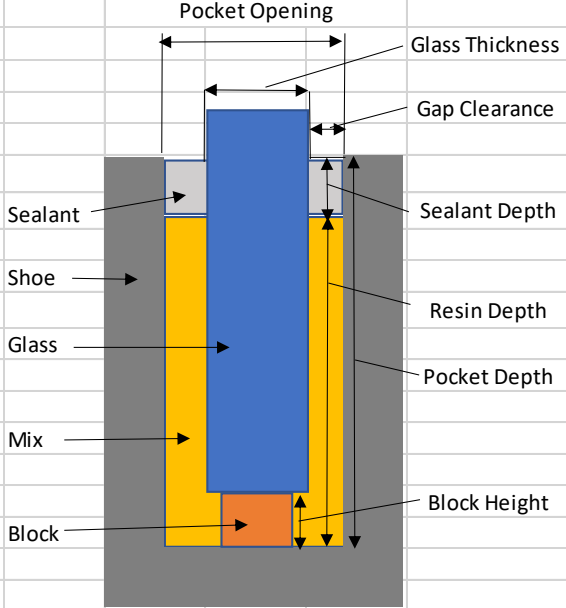
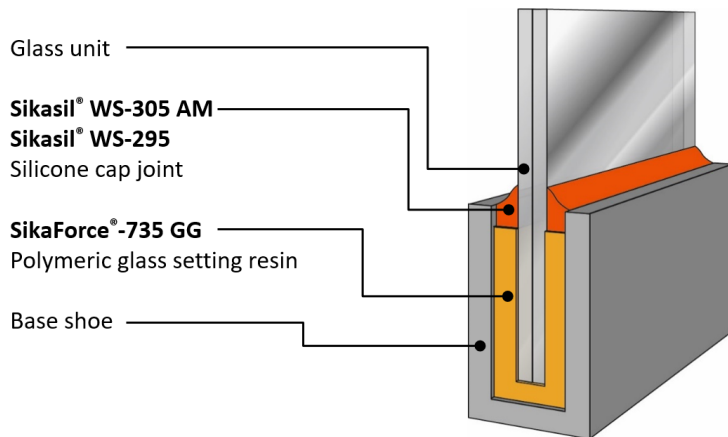
For a Private Office (12ft by 10ft) it would be common practice installing glass railings up to the full length of the room in longitudinal direction. Equals a total length of installed base shoe assembly of up to 12 feet to be filled with SikaForce®-735 GG.

Attached please find the Product Data Sheet for SikaForce®-735 GG along with the Safety Data Sheet.

Best Regards,

Florian Doebbel

Inches						
4.000	Pocket Depth	20%	Scrap Factor			
2.000	Pocket Opening					
1.000	Glass Thickness					
0.500	Block Height					
0.000	Sealant Depth					
3.500	Glass Depth					
0.500	Gap Clearance					
4.000	Resin Depth					
5 Gallon Mixed Kit						
17.11	Total Feet					
1.25 Gallon Mixed Kit						
4.28	Total Feet					
Dual Cartridge Case (12pcs, 490ml per)						
5.32	Total Feet					

LEGAL NOTE

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the products suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

SIKA CORPORATION

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