



Section 03 01 00 Concrete Rehabilitation

SIKA SPECIFICATION NOTE: *This guide specification includes test methods, materials and installation procedures for SikaRepair® SHA, as a repair material for building facades, parking structures, industrial plants, bridges, etc. SikaRepair® SHA is a fast-setting, one-component, cementitious ready to use repair mortar. The incorporation of low density aggregates allows high build applications on vertical and overhead surfaces. It is prepared in CSI Master Format and should be included as a separate section under Division 3 – Concrete.*

Part 1 - General

1.01 Summary

This Specification shall be read as a whole by all parties concerned. Each Section may contain more or less the complete Work of any trade. The Contractor is solely responsible to make clear to the Subcontractors the extent of their Work and coordinate overlapping Work.

1.02 System description

This specification describes the patching of interior and/or exterior vertical and overhead surfaces with a hand-applied, set-accelerated portland cement, repair mortar.

1.03 Related sections

Maintenance of Cast-in-Place Concrete: Section 03 01 30
Maintenance of Precast Concrete: Section 03 01 40
Maintenance of Cast Decks and Underlayment: Section 03 01 50
Maintenance of Mass Concrete: Section 03 01 70
Structural Concrete: Section 03 33 00

1.04 References

The following standards are applicable to this section:

- ASTM C-109 - Compressive Strength
- ASTM C-293 - Flexural Strength
- ASTM C-496 - Splitting Tensile Strength
- ASTM C-882 modified - Slant Shear Strength



1.05 Quality Assurance

- A. Manufacturing qualifications: The manufacturer of the specified product shall be ISO 9001 certified and have in existence a recognized ongoing quality assurance program independently audited on a regular basis.
- B. Contractor qualifications: Contractor shall be qualified in the field of concrete repair and protection with a successful track record of 5 years or more. Contractor shall maintain qualified personnel who have received product training by a manufacturer's representative.
- C. Store and apply materials in accordance with all safety and weather conditions required by manufacturer or as modified by applicable rules and regulations of local, state and federal authorities having jurisdiction. Consult Safety Data Sheets (SDS) for complete handling recommendations.

1.06 Delivery, Storage, and Handling

- A. All materials must be delivered in original, unopened containers with the manufacturer's name, labels, product identification, and batch numbers. Damaged material must be removed from the site immediately.
- B. Store all materials off the ground and protect from rain, freezing or excessive heat until ready for use.
- C. Condition the specified product as recommended by the manufacturer.

1.07 Job Conditions

- A. Environmental Conditions: Do not apply material if it is raining or snowing or if such conditions appear to be imminent. Minimum application temperature 45°F (7°C) and rising.
- B. Protection: Precautions should be taken to avoid damage to any surface near the work zone due to mixing and handling of the specified material.

1.08 Submittals

- A. Submit two copies of manufacturer's literature, to include: Product Data Sheets (PDS), and appropriate Safety Data Sheets (SDS).
- B. Submit copy of Certificate of Approved Contractor status by manufacturer.

1.09 Warranty

Provide a written warranty from the manufacturer against defects of materials for a period of one (1) year, beginning with date of substantial completion of the project.

Part 2 - Products

2.01 Manufacturer

SikaRepair® SHA with SikaLatex® R, as manufactured by Sika® Corporation, is considered to conform to the requirements of this specification.

2.02 Materials

Portland cement mortar:

- A. The repair mortar shall be a blend of selected portland cements, specially graded aggregates, admixtures for controlling setting time, water reducers for workability, and an organic accelerator.
- B. The materials shall be non-combustible, both before and after cure.
- C. The materials shall be supplied in a factory-proportioned unit.
- D. The portland cement mortar must be placeable from 1/8" (3 mm) to 3" (75 mm) in depth per lift for vertical applications and 1/4" (6 mm) to 1-1/2" (38 mm) in depth per lift for overhead applications.

2.03 Performance Criteria

Typical Properties of the mixed polymer-modified, portland cement mortar:

1. Yield	0.55 ft ³ (0.02 m ³) per bag
2. Color	Concrete gray
3. Mixing Ratio	3/4 - 1 gal (2.8 - 3.8 L) of liquid
4. Application Thickness	Min 1/8" (3 mm) Max Overhead 1-1/2" (38 mm) Max Vertical 3" (75 mm)
5. Application Temp	> 45 °F (7 °C)
6. Working Time	~ 10-15 minutes
7. Compressive Strength (ASTM C-109)	1 day – 2,500 psi (17.2 MPa) 7 days – 3,500 psi (24.1 MPa) 28 days – 5,000 psi (34.5 MPa)
8. Flexural Strength (ASTM C-293)	28 day – 1,100 psi (7.6 MPa)
9. Slant Shear Strength (ASTM C-882 modified*)	28 days – 1,800 psi (12.4 MPa)

Note: Tests above were performed with the material and curing conditions @ 71°F – 75°F and 45 - 55% relative humidity.

Part 3 – Execution

3.01 Surface Preparation

- A. Areas to be repaired must be clean, sound, and free of contaminants. All loose and deteriorated concrete shall be removed by mechanical means. Mechanically prepare concrete substrate to obtain a surface profile of $\pm 1/16''$ (CSP 5 or greater as per ICRI Guidelines) with a new exposed aggregate surface. Area to be patched shall not be less than $1/8''$ in depth.
- B. Where reinforcing steel with active corrosion is encountered, sandblast the steel to a white metal finish to remove all contaminants and rust. Where corrosion has occurred due to the presence of chlorides, the steel shall be high pressure washed after mechanical cleaning. Prime steel with 2 coats of Sika® Armatec® 110 EpoCem as per the Product Data Sheet (PDS).

3.02 Mixing and Application

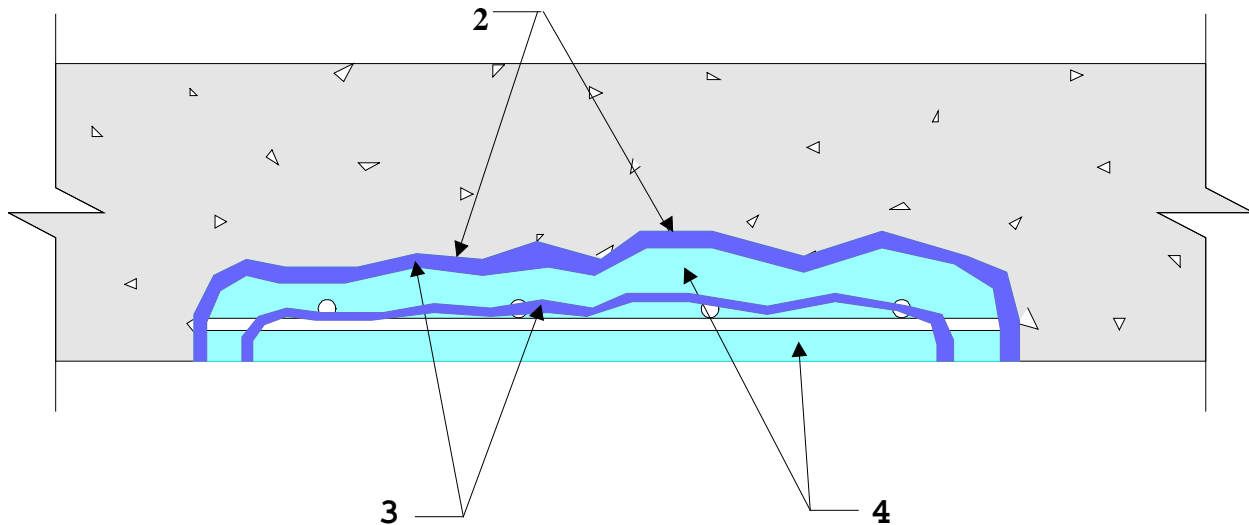
- A. Mixing the portland cement mortar: Mix manually or mechanically. Manually mix in a wheel barrow or mortar box. Mechanically mix in appropriate sized mortar mixer or with a mud/mortar paddle and low speed (400-600 rpm) drill. Wet down all tools and mixer to be used. Add approximately $3/4$ gallon of water to mixing container. Slowly add 1 bag of the repair mortar while continuing to mix. Water may be varied up to a maximum one gallon to achieve the desired consistency. DO NOT OVERWET. Total mixing time should not exceed 3 minutes. Mix temperature should be maintained at 65° - 75° F (18° - 24° C) by warming or cooling the water, as required.
- B. Placement Procedure: At the time of application, the substrate should be Saturated Surface Dry (SSD) with no standing water. Mortar must be scrubbed into substrate filling all pores and voids. While the scrub coat is still plastic, force material against edge of repair, working toward center. After filling, consolidate, then screed. Allow mortar to set to desired stiffness. Then finish with steel trowel, wood, plastic or sponge float for desired surface texture. Areas where the depth of the repair to sound concrete is greater than $3''$ (75 mm) in depth vertical or $1-1/2''$ (38 mm) in depth overhead, repair shall be made in lifts. The top surface of each lift shall be scored so as to produce a roughened surface for the next lift. The preceding lift should be allowed to reach final set before applying fresh material. The fresh mortar must be scrubbed into the preceding lift.
- C. As per ACI recommendations for portland cement concrete, curing is required. Moist cure with wet burlap and polyethylene, a fine mist of water or a water-based* compatible curing compound. Moist curing should commence immediately after finishing and continue for 48 hours. Protect newly applied material from rain, sun, and wind until compressive strength is 70% of the 28 day compressive strength. To prevent from freezing cover with insulating material. Setting time is dependent on temperature and humidity.

*Pretesting of curing compound is recommended.
- D. Adhere to all procedures, limitations and cautions for the polymer-modified portland cement mortar in the manufacturers current printed Product Data Sheet (PDS) and literature.

3.02 Cleaning

- A. The uncured portland cement mortar can be cleaned from tools with water. The cured portland cement mortar can only be removed mechanically.
- B. Leave finished work and work area in a neat, clean condition without evidence of spillovers onto adjacent areas.

SikaRepair® SHA with SikaLatex® R Hand-applied (Vertical / Overhead)



1. Repair area should not be less than 1/8" in depth.
2. Substrate should be SSD with no standing water during application.
3. Apply scrub coat to substrate, filling all pores and voids.
4. While scrub coat is still wet apply SikaRepair® SHA with SikaLatex® R.

Note: For applications greater than 1-1/2" in depth, apply SikaRepair® SHA with SikaLatex® R in lifts. Score the top surface of each lift to produce a roughened surface for the next lift. Allow preceding lift to reach final set. Repeat from step 2.

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