PRODUCT DATA SHEET
Sika® Concrete Primer

TWO-COMPONENT, RAPID CURING, HIGH SOLIDS POLYUREA/POLYURETHANE- HYBRID PRIMER

PRODUCT DESCRIPTION
Sika® Concrete Primer is a two-component, rapid curing, high solids, polyurea/polyurethane-hybrid primer for consistent and durable adhesion of Sikalastic® RoofPRO Systems.

USES
Versatile primer on cementitious substrates for use with:
- Sikalastic® RoofPRO Systems

CHARACTERISTICS / ADVANTAGES
- Fast curing - overcoat possible after 30 minutes
- Combines rapid cure time with a long pot life.
- Significantly reduces the likelihood of out-gassing from susceptible substrates
- Consolidates dusty or friable surfaces
- Easy application by brush or roller
- Can be filled with quartz sand and used as a scratch coat

PRODUCT INFORMATION

<table>
<thead>
<tr>
<th>Chemical Base</th>
<th>Two-component solvent-based Polyurea/Polyurethane hybrid</th>
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<tbody>
<tr>
<td>Packaging</td>
<td>4.5 L kit 3.5 L component A 1.0 L component B</td>
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<tr>
<td></td>
<td>11.5 L kit 9.0 L component A 2.5 L component B</td>
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<tr>
<td>Shelf Life</td>
<td>12 months from date of production</td>
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<tr>
<td>Storage Conditions</td>
<td>The product must be stored properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures between 41 °F (5 °C) and 77 °F (25 °C). Higher storage temperatures may reduce shelf life of product. Reference shall also be made to the storage recommendations within the safety data sheet. Condition material to 50°-77°F (10°-25°C) before using for easier application.</td>
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<tr>
<td>Density</td>
<td>~1.02 kg/l (at 73 °F (23 °C) and 50 % R.H)</td>
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<tr>
<td>Solid Content</td>
<td>72 %</td>
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<tr>
<td>Volatile organic compound (VOC) content</td>
<td>280 g/l (ASTM D-2369-81)</td>
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**TECHNICAL INFORMATION**

**Service Temperature**
22–176 °F (-30–80 °C) intermittent

**APPLICATION INFORMATION**

<table>
<thead>
<tr>
<th><strong>Mixing Ratio</strong></th>
<th>Component A : Component B = 3.55:1 (by volume)</th>
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<tbody>
<tr>
<td><strong>Ambient Air Temperature</strong></td>
<td>41 °F (5 °C) min. / 95 °F (35 °C) max.</td>
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<tr>
<td><strong>Substrate Temperature</strong></td>
<td>41 °F (5 °C) min. / 140 °F (60 °C) max.</td>
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<tr>
<td><strong>Dew Point</strong></td>
<td>Beware of condensation. The substrate and uncured coating must be ≥ 5 °F (3 °C) above dew point.</td>
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<tr>
<td><strong>Substrate Moisture Content</strong></td>
<td>≤ 4 % pbw moisture content Test method: Sika®-Tramex meter. No rising moisture according to ASTM (Polyethylene-sheet).</td>
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<tr>
<td><strong>Pot Life</strong></td>
<td>45 minutes Sika® Concrete Primer is designed for fast curing. High temperatures combined with high air humidity will increase the curing process. Thus, mixed material in opened containers should be applied immediately. In opened containers, the material will form a film after approx 45 min..</td>
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<tr>
<th><strong>Waiting / Recoat Times</strong></th>
<th><strong>Temperature</strong></th>
<th><strong>Minimum waiting time</strong></th>
<th><strong>Maximum waiting time</strong></th>
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<tbody>
<tr>
<td></td>
<td>50 °F (10 °C)</td>
<td>60 min.</td>
<td>24 h</td>
</tr>
<tr>
<td></td>
<td>68 °F (20 °C)</td>
<td>30 min.</td>
<td>24 h</td>
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</table>

Ideally, membrane resin will be applied within 24 hours of primer application. Maximum primer exposure is 48 hours. Primer exposed longer than 48 hours, and primer exposed to water during curing and exhibiting a chalky appearance, must be re-primed. Deteriorated primer must be mechanically removed before primer reapplication.

**APPLICATION INSTRUCTIONS**

**SUBSTRATE PREPARATION**

All surfaces to be coated should be thoroughly cleaned by conventional means.
Inspect the substrate.
Spalling, flaking or damaged areas should be repaired using compatible materials to match surroundings or replaced as necessary.
If in doubt apply a test area first.
Tiles have to prepared mechanically, glazing has to be removed
Grinding may be necessary to level the surface.
For detailed information regarding substrate quality / preparation and primer chart please refer to Sikalastic® RoofPRO Application Manual.

**MIXING**

Mix ratio is 3.55:1 (A:B) by volume. Add Part B into Part A and mix with mechanical mixer (Jiffy) at low speed. Avoid adding air into the primer during mixing. When fully mixed, the primer should be free from streaks and be a uniform amber color.

**Do not break down kits into smaller quantities.**

**APPLICATION**

Apply Sika® Concrete Primer by brush or phenolic resin core roller at the recommended rate. Correct amount of primer will saturate the substrate and leave a slight film on the substrate top surface. Apply evenly without puddling.

**CLEANING OF TOOLS**

Remove wet primer with MEK, xylene, or oxygenated solvents. Once cured, primer can only be removed by mechanical means. Strictly follow solvent manufacturer’s warnings and instructions for use.

**LIMITATIONS**

- Do not apply Sika® Concrete Primer on substrates with rising moisture.
- Do not use Sika® Concrete Primer for indoor applications.
- Freshly applied Sika® Concrete Primer should be protected from damp, condensation and water for at least 24 hours.
• Do not apply close to the air intake vent of a running air conditioning unit.
• The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking (for further information please contact Sika technical service).
• To avoid dew point conditions during application, relative humidity must be no more than 95% and substrate temperature must be at least 5°F (3°C) above measured dew point temperatures.
• Minimum ambient and substrate temperature during application and curing of material is 41°F (5°C); maximum is 95°F (35°C). Surface temperatures must be no higher than 140°F (60°C).
• Do not apply on substrates with moisture content greater than 4% by weight, measured by Tramex Concrete Moisture Encounter Meter.
• Minimum age of concrete must be 21-28 days depending on curing and drying conditions.
• Do not thin with solvents.
• Do not store materials outdoors exposed to sunlight and moisture for prolonged periods.
• Do not apply to substrate surfaces where moisture vapor transmission will occur during application and cure. This condition may be checked using ASTM D-4263 (Polyethylene Sheet method).
• Substrate must be dry prior to application. Do not apply to a frosted, wet or damp surface.
• Allow sufficient time for the substrate to dry after rain or inclement weather, as there is the potential for bonding problems.
• On substrates likely to exhibit outgassing apply during falling ambient and substrate temperature. If applied during rising temperature pin holing may occur.
• Precautions should be taken to prevent vapors and/or odors from entering the building/structure, including but not limited to turning off and sealing air intake vents and throughwall air conditioners, and other means of vapor/odor ingress during application and cure.
• Any repairs required to achieve a level surface must be performed prior to application (consult a Sika representative for guidance on various product solutions). Surface irregularities may reflect through the cured system.
• When applying over existing coatings or membranes compatibility and adhesion testing, subsequent approval by Technical Services is required.
• On grade concrete decks should not be covered with Siklastic® membrane systems.
• Unvented metal pan, split/sandwich slab with encapsulated membrane and/or insulation, cinder fill decks, and lightweight insulating concrete overlays should not be covered with Siklastic® membrane systems without additional deck evaluation to determine substrate moisture content and subsequent approval by Technical Services.

BASIS OF PRODUCT DATA
Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

OTHER RESTRICTIONS
See Legal Restrictions.

ENVIRONMENTAL, HEALTH AND SAFETY
For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.
LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates (“SIKA”), the user must always read and follow the warnings and instructions on the product’s most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA’s Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product’s shelf life. User determines suitability of product for intended use and assumes all risks. User’s and/or buyer’s sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs.

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