Sikacrete® HFST Resin

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SECTION 1. IDENTIFICATION

Product name	:	Sikacrete® HFST Resin
Company name	:	Sika Corporation 201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids	:	Category 3
Skin irritation	:	Category 2
Serious eye damage	:	Category 1
Skin sensitization	:	Category 1
Carcinogenicity	:	Category 1B
Reproductive toxicity	:	Category 1B
Specific target organ toxicity - repeated exposure	:	Category 1 (hearing organs)

GHS label elements

Hazard pictograms :



Signal Word	:	Danger
Hazard Statements	:	H226 Flammable liquid and vapor.

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H350 May cause cancer.
H360 May damage fertility or the unborn child.
H372 Causes damage to organs (hearing organs) through prolonged or repeated exposure.

Supplemental Hazard Statements : Corrosive to the respiratory tract.

Precautionary Statements :

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P260 Do not breathe mist or vapors.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling
There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS No./Unique ID	Classification	Concentration (% w/w)
styrene	100-42-5	Flam. Liq. 3; H226 Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Carc. 1B; H350 Repr. 2; H361 STOT SE 3; H335 STOT RE 1; H372 Asp. Tox. 1; H304	>= 10 - <= 30
morpholine	110-91-8	Flam. Liq. 3; H226 Acute Tox. 4; H302 Acute Tox. 3; H331 Acute Tox. 3; H311 Skin Corr. 1A; H314 Eye Dam. 1; H318 Repr. 2; H361	>= 0.5 - <= 1.5
cobalt bis(2-ethylhexanoate)	136-52-7	Eye Irrit. 2A; H319 Skin Sens. 1A; H317 Repr. 1B; H360	>= 0.1 - <= 1

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.

If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	:	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation. May cause cancer. May damage fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure. irritant effects sensitizing effects carcinogenic effects toxic effects for reproduction Allergic reactions Excessive lachrymation Erythema Dermatitis
Notes to physician	:	Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Foam Dry powder Carbon dioxide (CO2) Water spray Alcohol-resistant foam Dry chemical
Unsuitable extinguishing media	:	High volume water jet Water jet

Specific hazards during fire fighting	:	Do not use a solid water stream as it may scatter and spread fire.
Hazardous combustion products	:	No hazardous combustion products are known
Further information	:	Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Remove all sources of ignition. Deny access to unprotected persons. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
Environmental precautions	:	Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.
Advice on safe handling	:	Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Pregnant women or women of child-bearing age should not be exposed to this product.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Prevent unauthorized access.
Store in original container.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.

Materials to avoid : Explosives
Oxidizing agents
Poisonous gases
Poisonous liquids

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
styrene	100-42-5	TWA	100 ppm	OSHA Z-2
		CEIL	200 ppm	OSHA Z-2
		Peak	600 ppm (5 mins. in any 3 hrs.)	OSHA Z-2
		TWA	50 ppm 215 mg/m3	OSHA P0
		STEL	100 ppm 425 mg/m3	OSHA P0
		TWA	10 ppm	ACGIH
		STEL	20 ppm	ACGIH
		TWA	50 ppm 215 mg/m3	NIOSH REL
		ST	100 ppm 425 mg/m3	NIOSH REL
morpholine	110-91-8	TWA	20 ppm 70 mg/m3	OSHA Z-1
		TWA	20 ppm 70 mg/m3	OSHA P0
		STEL	30 ppm 105 mg/m3	OSHA P0

		TWA	20 ppm	ACGIH
cobalt bis(2-ethylhexanoate)	136-52-7	TWA (Inhalable particulate matter)	0.02 mg/m3 (Cobalt)	ACGIH

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : liquid

Color : amber

Odor : pungent

Odor Threshold	:	No data available
pH	:	No data available
	:	No data available
Initial boiling point and boiling range	:	295 °F / 146 °C
Flash point	:	ca. 90 °F / 32 °C (Method: Seta closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	7.7 %(V)
Lower explosion limit / Lower flammability limit	:	1 %(V)
Vapor pressure	:	5.9995 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.11 - 1.13 g/cm3 (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Dynamic	:	No data available
Kinematic	:	> 20.55 mm2/s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Particle size	:	No data available

Particle Size Distribution	:	No data available
Volatile organic compounds (VOC) content	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	No data available
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Not classified due to lack of data.
Components:
styrene:

Acute inhalation toxicity	:	LC50 (Rat): 11.8 mg/l Exposure time: 4 h Test atmosphere: vapor

morpholine:

Acute oral toxicity	:	LD50 Oral (Rat): 1,910 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): 8 mg/l Exposure time: 4 h Test atmosphere: vapor
Acute dermal toxicity	:	LD50 Dermal (Rabbit): 500 mg/kg

Skin corrosion/irritation
Causes skin irritation.
Serious eye damage/eye irritation
Causes serious eye damage.
Product:

Result	:	Risk of serious damage to eyes.

Respiratory or skin sensitization
Skin sensitization
May cause an allergic skin reaction.

Respiratory sensitization
Not classified due to lack of data.

Product:

Result : May cause sensitization by skin contact.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

May cause cancer.

IARC	Group 2A: Probably carcinogenic to humans	
	styrene	100-42-5
	Group 2A: Probably carcinogenic to humans	
	cobalt bis(2-ethylhexanoate) (Soluble cobalt(II) salts)	136-52-7
	Group 2B: Possibly carcinogenic to humans	
	cobalt bis(2-ethylhexanoate) (cobalt compounds)	136-52-7
OSHA	Not applicable	
NTP	Reasonably anticipated to be a human carcinogen	
	styrene	100-42-5
	Reasonably anticipated to be a human carcinogen	
	cobalt bis(2-ethylhexanoate) (Cobalt and Cobalt Compounds That Release Cobalt Ions)	136-52-7

Reproductive toxicity

May damage fertility or the unborn child.

STOT-single exposure

Corrosive to the respiratory tract.

STOT-repeated exposure

Causes damage to organs (hearing organs) through prolonged or repeated exposure.
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

cobalt bis(2-ethylhexanoate):

Toxicity to algae/aquatic plants : IC50 (Desmodesmus subspicatus (green algae)): 0.528 mg/l

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor- : Do not empty into drains; dispose of this material and its con-

mation		tainer in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No.	:	UN 1866
Proper shipping name	:	Resin solution
Class	:	3
Packing group	:	III
Labels	:	Flammable Liquids
Packing instruction (cargo aircraft)	:	366
Packing instruction (passenger aircraft)	:	355

IMDG-Code

UN number	:	UN 1866
Proper shipping name	:	RESIN SOLUTION
Class	:	3
Packing group	:	III
Labels	:	3
EmS Code	:	F-E, S-E
Marine pollutant	:	no

Domestic regulation

49 CFR

UN/ID/NA number	:	UN 1866
Proper shipping name	:	Resin solution
Class	:	3
Packing group	:	III
Labels	:	FLAMMABLE LIQUID
ERG Code	:	127
Marine pollutant	:	no

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b)
IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet.

Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)
styrene	100-42-5	1000

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Respiratory or skin sensitization
Carcinogenicity
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

styrene	100-42-5	>= 20 - < 30 %
cobalt bis(2-ethylhexanoate)	136-52-7	>= 0.1 - < 1 %

Clean Air Act
The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

styrene	100-42-5	>= 20 - < 30 %

California Prop. 65

WARNING: This product can expose you to chemicals including styrene, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Sikacrete® HFST Resin

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA P0	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-2	:	USA. Occupational Exposure Limits (OSHA) - Table Z-2
ACGIH / TWA	:	8-hour, time-weighted average
ACGIH / STEL	:	Short-term exposure limit
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	:	STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA P0 / TWA	:	8-hour time weighted average
OSHA P0 / STEL	:	Short-term exposure limit
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-2 / TWA	:	8-hour time weighted average
OSHA Z-2 / CEIL	:	Acceptable ceiling concentration
OSHA Z-2 / Peak	:	Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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