

TECHNICAL BULLETIN

TARGET MARKET ROOFING & WATERPROOFING



Subject: Full Reinforcement for Sikalastic 646 Lo-VOC Recover Systems 26-01

Sikalastic® 646 Lo-VOC resin, currently and all future installations will require full reinforcement on all roof recover applications. Sika® Reemat Premium is now required as the full reinforcement layer.

The maximum warranty offering will not change, and this system is still eligible for up to a 20-year Sika Limited Labor & Material warranty.

Any previous installation instructions for roof recovery using Sikalastic 646 Lo-VOC are no longer valid.

All Product Data Sheets, System Instructions, and Specifications have all been updated accordingly.

System Option for Sikalastic 20-Year Warranty:

Substrate Preparation: - Prepare the substrate per product literature requirements and apply the appropriate Sika Primer - Allow the primer to cure.

Base Coat Application: - Sikalastic 646 LoVOC - Apply Sikalastic resin at 45 mils wet (2.75 gal/100 sf).

Sika Reemat Premium Application: - Roll Reemat Premium directly into the wet base resin – Allow the resin to cure.

Top Coat Application: - Sikalastic 646 LoVOC- Apply 30 mils wet (2.0 gal/100 sf).

Note: Metal Roof recovers will only require local reinforcement at the seams.

Please refer to current Product Data Sheets and System Data Sheets for complete installation instruction.

Available online: <https://usa.sika.com/sarnafil/en/downloads.html>