



**SECTION 1. IDENTIFICATION**

Product name : SikaColor®-420 Chemstain® CS16 faded terracotta

Company name : Sika Corporation  
 201 Polito Avenue  
 Lyndhurst, NJ 07071  
 USA  
 www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300  
 INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

**SECTION 2. HAZARDS IDENTIFICATION**

**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Corrosive to Metals : Category 1

Acute toxicity (Oral) : Category 4

Skin corrosion : Category 1B

Serious eye damage : Category 1

**GHS label elements**

Hazard pictograms :

Signal Word : Danger

Hazard Statements : H290 May be corrosive to metals.  
 H302 Harmful if swallowed.  
 H314 Causes severe skin burns and eye damage.

Precautionary Statements : **Prevention:**  
 P234 Keep only in original container.



P264 Wash skin thoroughly after handling.  
 P270 Do not eat, drink or smoke when using this product.  
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**

P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.  
 P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
 P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.  
 P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.  
 P363 Wash contaminated clothing before reuse.  
 P390 Absorb spillage to prevent material damage.

**Storage:**

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS****Mixtures****Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
iron trichloride	7705-08-0	Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Dam. 1; H318	$\geq 30$ - $< 50$
iron dichloride	7758-94-3	Met. Corr. 1; H290 Acute Tox. 4; H302 Eye Dam. 1; H318	$\geq 5$ - $< 10$
hydrochloric acid (solution)	7647-01-0	Met. Corr. 1; H290 Skin Corr. 1B; H314 STOT SE 3; H335	$\geq 1$ - $< 5$

Actual concentration is withheld as a trade secret

**SECTION 4. FIRST AID MEASURES**

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : Health injuries may be delayed.  
corrosive effects  
Gastrointestinal discomfort  
Dermatitis  
Harmful if swallowed.  
Causes serious eye damage.  
Causes severe burns.
- Notes to physician : Treat symptomatically.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.



**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

**SECTION 7. HANDLING AND STORAGE**

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Store in original container.  
Keep container tightly closed in a dry and well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Store in accordance with local regulations.
- Materials to avoid : Explosives  
Oxidizing agents  
Poisonous gases  
Dangerous when wet  
Flammable solids  
Organic peroxides  
Poisonous liquids  
Spontaneously Combustible Substances

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Ingredients with workplace control parameters**

Components	CAS-No.	Value type	Control parame-	Basis
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		(Form of exposure)	ters / Permissible concentration	
hydrochloric acid (solution)	7647-01-0	C	5 ppm 7 mg/m3	OSHA Z-1
		C	5 ppm 7 mg/m3	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**

**Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

**Skin and body protection** : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

**Hygiene measures** : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Wash thoroughly after handling.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

**Appearance** : liquid

**Color** : red brown



Odor	:	pungent
Odor Threshold	:	No data available
pH	:	0 - 2 (68 °F / 20 °C)
Melting point/freezing point	:	Not applicable
Boiling point/boiling range	:	212 °F / 100 °C
Flash point	:	Not applicable
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	23 hpa
Relative vapor density	:	No data available
Density	:	1.1 - 1.5 g/cm <sup>3</sup> (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	soluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm <sup>2</sup> /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	10 g/l

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**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	No dangerous reaction known under conditions of normal use.
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- Chemical stability : The product is chemically stable.
- Possibility of hazardous reactions : Stable under recommended storage conditions.
- Conditions to avoid : No data available
- Incompatible materials : No data available
- Hazardous decomposition products : No decomposition if stored and applied as directed.

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**SECTION 11. TOXICOLOGICAL INFORMATION**

**Acute toxicity**

Harmful if swallowed.

**Components:**

**iron trichloride:**

Acute oral toxicity : LD50 Oral (Rat): 450 mg/kg

**Skin corrosion/irritation**

Causes severe burns.

**Product:**

Method : In Vitro Membrane Barrier Test Method for Skin Corrosion - CORROSITEX

Result : Corrosive after 3 minutes to 1 hour of exposure

**Serious eye damage/eye irritation**

Causes serious eye damage.

**Respiratory or skin sensitization**

**Skin sensitization**

Not classified based on available information.

**Respiratory sensitization**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**IARC** Not applicable

**OSHA** Not applicable

**NTP** Not applicable



**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

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**SECTION 12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

No data available

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects**

**Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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**SECTION 13. DISPOSAL CONSIDERATIONS**

**Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

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**SECTION 14. TRANSPORT INFORMATION**

**International Regulations**

**IATA-DGR**

UN/ID No. : UN 3264

Proper shipping name : Corrosive liquid, acidic, inorganic, n.o.s.





(iron dichloride, hydrochloric acid (solution))

Class : 8  
 Packing group : II  
 Labels : Corrosive  
 Packing instruction (cargo aircraft) : 855  
 Packing instruction (passenger aircraft) : 851

**IMDG-Code**

UN number : UN 3264  
 Proper shipping name : CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S.  
 (iron dichloride, hydrochloric acid (solution))

Class : 8  
 Packing group : II  
 Labels : 8  
 EmS Code : F-A, S-B  
 Marine pollutant : no

**Domestic regulation****49 CFR**

UN/ID/NA number : UN 3264  
 Proper shipping name : Corrosive, liquid, acidic, inorganic, n.o.s.  
 (iron dichloride, hydrochloric acid (solution))

Class : 8  
 Packing group : II  
 Labels : CORROSIVE  
 ERG Code : 154  
 Marine pollutant : no

DOT: For Limited Quantity exceptions reference 49 CFR 173.154 (b)

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION**

**TSCA list** : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

**CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)
iron dichloride	7758-94-3	100

**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Corrosive to Metals  
 Acute toxicity (any route of exposure)  
 Skin corrosion or irritation  
 Serious eye damage or eye irritation

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):  
 hydrochloric acid (solution) 7647-01-0 >= 1 - < 5 %

**California Prop. 65**

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

**SECTION 16. OTHER INFORMATION****Full text of other abbreviations**

OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)  
 OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants  
 OSHA P0 / C : Ceiling limit  
 OSHA Z-1 / C : Ceiling

**Notes to Reader**

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Safety Data Sheet

**SikaColor®-420 Chemstain® CS16 faded terracotta**



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