



SikaBiresin® AX465

Revision Date 12/19/2025

Print Date 12/19/2025

SECTION 1. IDENTIFICATION

Product name : SikaBiresin® AX465
Company name : Sika Corporation
Address : 201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com
Telephone : (201) 933-8800
Telefax : (201) 804-1076
E-mail address : ehs@sika-corp.com
Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 4
Skin irritation : Category 2
Serious eye damage : Category 1

Other hazards

GHS label elements

Hazard pictograms :

Signal Word : Danger
Hazard Statements : H227 Combustible liquid.
H315 Causes skin irritation.
H318 Causes serious eye damage.

Safety Data Sheet

according to OSHA 1910.1200 Hazard Communication Standard



SikaBiresin® AX465

Revision Date 12/19/2025

Print Date 12/19/2025

Supplemental Hazard State- : Corrosive to the respiratory tract.
ments

Precautionary Statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P264 Wash skin thoroughly after handling.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Storage:
P403 Store in a well-ventilated place.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS No./Unique ID	Classification	Concentration (% w/w)
triethylene diamine	280-57-9	Flam. Sol. 1; H228 Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Dam. 1; H318	>= 15 - <= 40

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

Safety Data Sheet

according to OSHA 1910.1200 Hazard Communication Standard



SikaBiresin® AX465

Revision Date 12/19/2025

Print Date 12/19/2025

General advice	: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	: Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	: irritant effects Excessive lachrymation Erythema Dermatitis Causes skin irritation. Causes serious eye damage.
Notes to physician	: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Foam Dry powder Carbon dioxide (CO2) Water spray
Unsuitable extinguishing media	: Water jet
Hazardous combustion products	: No hazardous combustion products are known
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must



SikaBiresin® AX465

Revision Date 12/19/2025

Print Date 12/19/2025

be disposed of in accordance with local regulations.

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.
for fire-fighters

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	: Try to prevent the material from entering drains or water courses. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	: Normal measures for preventive fire protection.
Advice on safe handling	: Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	: Store in original container. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.
Materials to avoid	: Explosives Oxidizing agents Poisonous gases Poisonous liquids

Safety Data Sheet

according to OSHA 1910.1200 Hazard Communication Standard



SikaBiresin® AX465

Revision Date 12/19/2025

Print Date 12/19/2025

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : liquid



SikaBiresin® AX465

Revision Date 12/19/2025

Print Date 12/19/2025

Color	:	light yellow
Odor	:	ammoniacal
Odor Threshold	:	No data available
pH	:	ca. 11
Melting point/freezing point	:	-4 °F / -20 °C
Boiling point/boiling range	:	381 - 399 °F / 194 - 204 °C
Flash point	:	189 °F / 87 °C
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	1.03 g/cm3 (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	soluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	322 °C
		No data available
Decomposition temperature	:	No data available
Viscosity		
Dynamic	:	No data available
Kinematic	:	> 20.5 mm ² /s (104 °F / 40 °C)
Explosive properties	:	No data available



SikaBiresin® AX465

Revision Date 12/19/2025

Print Date 12/19/2025

Oxidizing properties	:	No data available
Particle size	:	No data available
Particle Size Distribution	:	No data available
Volatile organic compounds (VOC) content	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

triethylene diamine:

Acute oral toxicity : LD50 Oral (Rat): 700 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

Not classified due to lack of data.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.



SikaBiresin® AX465

Revision Date 12/19/2025

Print Date 12/19/2025

Carcinogenicity

Not classified due to lack of data.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Corrosive to the respiratory tract.

STOT-repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.



SikaBiresin® AX465

Revision Date 12/19/2025

Print Date 12/19/2025

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR Road

Not regulated as a dangerous good

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards

: Flammable (gases, aerosols, liquids, or solids)
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313

: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Safety Data Sheet

according to OSHA 1910.1200 Hazard Communication Standard



SikaBiresin® AX465

Revision Date 12/19/2025

Print Date 12/19/2025

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 12/19/2025

100000066743
US / Z8