

TECHNICAL BULLETIN

Boxing Acrylic Finish

In assessing the finish application, keep in mind that the material must be applied continuously for best results. When possible, plan a day's work to best take advantage of terminations in the wall plane. The following are a few fundamentals when applying and/or boxing Acrylic Finishes:

- Always get the dried finish samples approved and signed by the customer before the finish is applied.
- It is best for a jobsite to get all the pails tinted at the same time, for color consistency and to avoid the need for boxing.
- Run one batch of finish from corner to corner. Using single batch numbers of finish within a wall area must be defined by corners. Batch numbers are marked on the pail. It is critical you check the batch numbers before application.
- If using different batch numbers within a wall is unavoidable, and then box the different batches together, this will ensure a consistent product and color.
- Boxing: get an empty bucket and start pouring half a bucket of each of the two different batch numbers into the empty. Continue boxing and mixing the buckets until all the buckets have been mixed together, so all the finish is exactly the same color.
- When using tint vials, the finish base batches should also be the same, if they are different, the bases should be boxed before adding the tint vials. For most consistent results, one person should mix all the bases using the tint vials.

Parex is not responsible for color variations when using tint vials for material applied more than 1 pail or 100 SF.

- Always work to a wet edge.

Please contact the Sika Facades Technical Department at 800-226-2424, if you have any questions.