

PRODUCT DATA SHEET

SikaWall® Exterior Stucco Color Coat

Formerly LaHabra® Exterior Stucco Color Coat Base.

PRODUCT DESCRIPTION

SikaWall® Exterior Stucco Color Coat provides a lasting, durable finish over SikaWall Fiber-47 & Fastwall Stucco Base, a portland cement plaster “brown coat” or SikaWall-520 Stucco Level Coat. Product is available in 16/20 (standard) and 20/30 (fine) aggregates. Both aggregate textures are available in Tint Base 100 and Tint Base 200 for use with SikaWall Color Packs.

USES

Exterior color coat for portland cement brown coat.

PRODUCT INFORMATION

Chemical Base	▪ Binder: Portland cement and hydrated lime ▪ Aggregates ▪ Proprietary additives
Packaging	90 lb. (40.8 kg) net weight in a multi-wall bag.
Color	Standard and custom colors can be achieved with the use of SikaWall Color Packs. Meets SCAQMD Rule 1113.
Shelf Life	12 months from date of production if stored properly in original, unopened and undamaged sealed packaging.
Storage Conditions	Store dry, off ground and protect from rain and moisture.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

CHARACTERISTICS / ADVANTAGES

- Economical with low maintenance.
- Numerous textures may be achieved (smooth hard trowel to heavy Spanish).
- Highly vapor permeable.

AVAILABILITY/WARRANTY

Conforms to ASTM C926 recommendations.

LIMITATIONS

- Use only on surfaces that are sound, clean, dry, unpainted, and free from any residue that might affect the ability of this product to bond to the surface.
- SikaWall® Exterior Stucco Color Coat is a finish material installed at approximately 1/8" thick, it is not for use as a stucco base material.
- Ambient and surface temperature must be 40° F (4° C) or higher during application. Protect from freezing for a period of not less than 48 hours after set has occurred. Provide supplemental heat and protection from precipitation as needed.
- Ambient and surface temperatures must not exceed 120° F (49° C) during and 24 hours after application.
- Application in direct sunlight in hot weather may adversely affect aesthetics.
- Colors may vary due to substrate, weather, job conditions and method of application. Before applying product, a mock up panel should be applied and allowed to cure for final color approval. (See Sika Technical Bulletin for Mock Up Policy)
- Protect adjacent surfaces from overspray and droppings, drips or spills. They should be removed immediately with water or soap and water to prevent the possibility of permanent staining.

APPLICATION INSTRUCTIONS

SURFACE PREPARATION

- The surface of the plaster "brown coat" base or concrete partially determines the texture, color and final result of the finish.
- After application of the brown coat rod, darby or trowel it to produce the specified level.
- Next, hard float the brown coat to eliminate "slick spots" and open the surface to enable a good mechanical bond for the finish coat.
- Hand application over portland cement plaster: Prior to application of exterior stucco finish, the portland cement base coat shall be dampened with clean water to control and equalize suction. Allow surface moisture to dissipate prior to application of the SikaWall® Exterior Stucco Color Coat. For application over any surface other than a portland cement plaster brown coat, contact Sika Technical Support for proper preparation.

MIXING

- Read the entire label before using this product.
- Using a mechanical plaster mixer, start with approximately three gallons of cool, clean potable water. Add one 90 lb. bag of Stucco Finish and mix to a thin consistency until it is smooth and free of lumps.
- Add all of the color packs (1 per bag for a standard color, a maximum of 4 standard 1 lb. color packs can be added per 90 lb. bag for increased color depth) to be used for one "batch" and mix until color is evenly dispersed, (approximately 1 to 2 minutes).

- Thin the mixture with water and then add the remaining bags of stucco finish (adjusting water as necessary) to correspond with the number of color packs mixed as described above. Allow material to mix at a somewhat stiff consistency for approximately 15 minutes. Add the remaining amount of water to achieve the desired consistency, and then disengage the mixing blades for approximately 5 to 10 minutes in order to allow the material to slake. Doing this allows the material to start its initial set. Re-engage the mixing blades for approximately 5 minutes, adjusting the water and mixing only long enough to achieve uniformity. The material is now ready to be removed from the mixer and applied to the wall. (See Application section.)
- For additional batches of the same material, thin the remaining mixture with water, then repeat adding the color packs and mixing as described. Wash out mixer completely to change colors.

Note: All SikaWall cement/lime finish products should be mechanically mixed for a minimum of 20 minutes after the last bag of stucco base is added to fully disperse the color.

APPLICATION

- SikaWall® Exterior Stucco Color Coat shall be approximately 1/8" thick.
- Hand application over a portland cement plaster brown coat: Prior to application of exterior stucco finish, the portland cement base coat shall be dampened with clean water to control and equalize suction. Allow surface moisture to dissipate prior to the application of the SikaWall® Exterior Stucco Color Coat.
 - Standard (16/20) Sand Float finish: Trowel apply an even coat completely covering the base coat and sponge float the surface with circular motions to the desired or approved finish level, using as little water as possible.
 - Standard (16/20) Skip Trowel textured finish: Trowel or float apply an even coat completely covering the base coat and sponge float the surface with circular motions to a uniform float finish level. Allow the first application-background to set, although prior to drying out. Apply a small amount of the same material over the floated background using the skip trowel method to the desired finish level then lightly trowel over the entire area, "knocking it down" or lightly flattening it out, using random strokes of the trowel.
 - Fine (20/30) sand Float finish: Trowel apply an even coat completely covering the base coat and allow it to set, although prior to drying out. Trowel apply a second tight coat of the same material over the first and sponge float the surface with circular motions to the desired or approved finish level, using as little water as possible.
- Machine application: Spray the first coat to completely cover the dry portland cement brown coat.
 - Correct imperfections by filling and/or scraping. Allow to dry prior to applying the second texture coat.

- During periods of cool temperatures and/or high humidity, it is recommended that one full day be allowed between coats.

Note: SikaWall® Exterior Stucco Color Coat is not designed for use as a smooth trowel finish. SikaWall Santa Barbara Mission Finish is the product designed for this use.

Variations in color due to weather, job conditions, and method of application should be expected. To correct color variation on stucco finishes (except SikaWall Santa Barbara Mission Finish) apply SikaWall Fog Coat. To change the color of stucco finishes that have not been painted or sealed (including SikaWall Santa Barbara Mission Finish) apply SikaWall Allegro II Cement Coating. During periods of hot or dry weather condition, a light spray (mist) of clean water is recommended over the stucco finish. SikaWall® Exterior Stucco Color Coat will normally dry and set the same day. Allow 28 days for curing. Color and performance may be affected by the addition of field additives. Field additives are not to be used except at the direction of the Sika Facades Technical Support.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/about-us/terms-conditions-of-sale.html> or by calling 1-800-933-7452.

Sika Corporation

201 Polito Avenue
Lyndhurst, NJ 07071
Phone: +1-800-933-7452
Fax: +1-201-933-6225
usa.sika.com



Product Data Sheet

SikaWall® Exterior Stucco Color Coat
August 2026, Version 01.01
021810101000245835

SikaWallExteriorStuccoColorCoat-en-US-(08-2026)-1-1.pdf

