



Sikafloor®-521 LS Part A

Revision Date 12/09/2024

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SECTION 1. IDENTIFICATION

Product name : Sikafloor®-521 LS Part A

Company name : Sika Corporation
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USA
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Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 3

Skin corrosion : Category 1C

Serious eye damage : Category 1

Skin sensitization : Category 1

Carcinogenicity : Category 2

Reproductive toxicity : Category 2

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2

Aspiration hazard : Category 1

GHS label elements



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Hazard pictograms :



Signal Word :

Danger

Hazard Statements :

H226 Flammable liquid and vapor.
H304 May be fatal if swallowed and enters airways.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.
H361 Suspected of damaging fertility or the unborn child.
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary Statements :

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P260 Do not breathe mist or vapors.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P308 + P313 IF exposed or concerned: Get medical advice/



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attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
bis(4-(1,2-bis(ethoxycarbonyl)ethylamino)-3-methylcyclohexyl)methane	136210-32-7	Skin Sens. 1; H317	$\geq 30 - < 50$
xylene	1330-20-7	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 STOT SE 3; H335 STOT RE 2; H373 Asp. Tox. 1; H304	$\geq 10 - < 20$
Isophorondiamine-Isobutyraldimine	54914-37-3	Skin Corr. 1C; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317	$\geq 5 - < 10$
ethylbenzene	100-41-4	Flam. Liq. 2; H225 Acute Tox. 4; H332 Carc. 2; H351 STOT RE 2; H373 Asp. Tox. 1; H304 Eye Irrit. 2A; H319	$\geq 1 - < 5$



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Aspartic acid, N,N'-(methylenedi-4,1-cyclohexanediyl)bis-, tetraethyl ester	136210-30-5	Skin Sens. 1; H317	>= 1 - < 5
Hydrocarbons, C13-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics	64742-47-8	Asp. Tox. 1; H304	>= 1 - < 5
diethyl fumarate	623-91-6	Flam. Liq. 4; H227 Acute Tox. 4; H302 Skin Irrit. 2; H315 STOT SE 3; H335	>= 1 - < 5
diethyl maleate	141-05-9	Skin Sens. 1; H317	>= 1 - < 5
Pentamethyl piperidylsebacate	41556-26-7	Skin Sens. 1A; H317 Repr. 2; H361	>= 0.1 - < 1
Hydroxyphenyl-benzotriazol derivatives	104810-47-1	Skin Sens. 1A; H317	>= 0.1 - < 1
Poly(oxy-1,2-ethanediyl), .alpha.-[3-[3-(2H-benzotriazol-2-yl)-5-(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropyl]-.omega.-hydroxy-	104810-48-2	Skin Sens. 1A; H317	>= 0.1 - < 1
toluene	108-88-3	Flam. Liq. 2; H225 Skin Irrit. 2; H315 Repr. 2; H361 STOT SE 3; H336 STOT RE 2; H373 Asp. Tox. 1; H304	>= 0.1 - < 1
cumene	98-82-8	Flam. Liq. 3; H226 STOT SE 3; H335 Asp. Tox. 1; H304 Carc. 2; H351	>= 0.1 - < 1
naphthalene	91-20-3	Acute Tox. 4; H302 Carc. 2; H351	>= 0.1 - < 1
methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	82919-37-7	Skin Sens. 1A; H317 Repr. 2; H361	>= 0.1 - < 1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.



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- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : May be fatal if swallowed and enters airways.
May cause an allergic skin reaction.
Causes serious eye damage.
Suspected of causing cancer.
Suspected of damaging fertility or the unborn child.
May cause damage to organs through prolonged or repeated exposure if inhaled.
Causes severe burns.
Health injuries may be delayed.
Risk of serious damage to the lungs (by aspiration).
corrosive effects
sensitizing effects
Aspiration may cause pulmonary edema and pneumonitis.
Allergic reactions
Dermatitis
- Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : Water
- Further information : Use water spray to cool unopened containers.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.



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SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
- Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Use explosion-proof equipment.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Take precautionary measures against electrostatic discharges.
- Advice on safe handling : Do not breathe vapors or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).
Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Store in original container.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.



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Store in accordance with local regulations.

Materials to avoid : Explosives
Oxidizing agents
Poisonous gases
Dangerous when wet
Flammable solids
Organic peroxides
Poisonous liquids
Spontaneously Combustible Substances

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
xylene	1330-20-7	TWA	100 ppm 435 mg/m ³	OSHA Z-1
		TWA	20 ppm	ACGIH
		STEL	150 ppm 655 mg/m ³	OSHA P0
ethylbenzene	100-41-4	TWA	100 ppm 435 mg/m ³	OSHA P0
		TWA	100 ppm 435 mg/m ³	OSHA Z-1
		STEL	125 ppm 545 mg/m ³	OSHA P0
toluene	108-88-3	TWA	20 ppm	ACGIH
		TWA	200 ppm	OSHA Z-2
		CEIL	300 ppm	OSHA Z-2
		Peak	500 ppm (10 minutes)	OSHA Z-2
		TWA	100 ppm 375 mg/m ³	OSHA P0
		STEL	150 ppm 560 mg/m ³	OSHA P0
cumene	98-82-8	TWA	50 ppm 245 mg/m ³	OSHA Z-1
		TWA	50 ppm 245 mg/m ³	OSHA P0
		TWA	5 ppm	ACGIH
naphthalene	91-20-3	TWA	10 ppm	ACGIH
		TWA	10 ppm 50 mg/m ³	OSHA Z-1



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		TWA	10 ppm 50 mg/m3	OSHA P0
		STEL	15 ppm 75 mg/m3	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
 The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
 Wash hands before breaks and immediately after handling the product.
 Remove respiratory and skin/eye protection only after vapors have been cleared from the area.
 Remove contaminated clothing and protective equipment before entering eating areas.
 Wash thoroughly after handling.



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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: light yellow
Odor	: amine-like
Odor Threshold	: No data available
pH	: Not applicable
Melting point/ range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: ca. 104 °F / 40 °C (Method: closed cup)
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: 7 %(V)
Lower explosion limit / Lower flammability limit	: 1 %(V)
Vapor pressure	: 7.9993 hpa
Relative vapor density	: No data available
Density	: ca. 0.99 g/cm ³ (68 °F / 20 °C)
Solubility(ies)	
Water solubility	: partly soluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: 465 °C
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: 69 mPa.s (68 °F / 20 °C)
Viscosity, kinematic	: < 20.5 mm ² /s (104 °F / 40 °C)



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Explosive properties : No data available

Oxidizing properties : No data available

Volatile organic compounds (VOC) content : 184 g/l
A+B Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : Stable under recommended storage conditions.
Vapors may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : No data available

Hazardous decomposition products : No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

xylene:

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg

Isophorondiamine-Isobutyraldimine:

Acute oral toxicity : LD50 Oral (Rat): 4,150 mg/kg

ethylbenzene:

Acute oral toxicity : LD50 Oral (Rat): 3,500 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 5,510 mg/kg

Hydrocarbons, C13-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l



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Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

diethyl fumarate:

Acute oral toxicity : LD50 Oral (Rat): 1,367 mg/kg

diethyl maleate:

Acute oral toxicity : LD50 Oral (Rat): 3,200 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): 5,000 mg/kg

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Suspected of causing cancer.

IARC	Group 2B: Possibly carcinogenic to humans ethylbenzene	100-41-4
	Group 2B: Possibly carcinogenic to humans cumene	98-82-8
	Group 2B: Possibly carcinogenic to humans naphthalene	91-20-3
OSHA	Not applicable	
NTP	Reasonably anticipated to be a human carcinogen cumene	98-82-8
	Reasonably anticipated to be a human carcinogen naphthalene	91-20-3

Reproductive toxicity

Suspected of damaging fertility or the unborn child.



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STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

May be fatal if swallowed and enters airways.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

xylene:

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l
Exposure time: 56 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia): 1.17 mg/l
Exposure time: 7 d

Hydrocarbons, C13-C15, n-alkanes, isoalkanes, cyclics, < 2% aromatics:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 1,000 mg/l
Exposure time: 96 h

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (green algae)): > 1,000 mg/l

diethyl fumarate:

Toxicity to fish : LC50 (Fish): 2.4 mg/l
Exposure time: 72 h

diethyl maleate:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 53 mg/l
Exposure time: 48 h

naphthalene:

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available



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Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 2924
Proper shipping name : Flammable liquid, corrosive, n.o.s.
(Xylene, Isophorondiamine-Isobutyraldimine)
Class : 3
Subsidiary risk : 8
Packing group : III
Labels : Flammable Liquids, Corrosive
Packing instruction (cargo aircraft) : 365
Packing instruction (passenger aircraft) : 354

IMDG-Code

UN number : UN 2924
Proper shipping name : FLAMMABLE LIQUID, CORROSIVE, N.O.S.
(Xylene, Isophorondiamine-Isobutyraldimine)
Class : 3
Subsidiary risk : 8
Packing group : III
Labels : 3 (8)
EmS Code : F-E, S-C
Marine pollutant : no

Domestic regulation



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UN/ID/NA number : UN 2924
Proper shipping name : Flammable liquids, corrosive, n.o.s.
(Xylene, Isophorondiamine-Isobutyraldimine)
Class : 3
Subsidiary risk : 8
Packing group : III
Labels : FLAMMABLE LIQUID, CORROSIVE
ERG Code : 132
Marine pollutant : no

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b)

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)
xylene	1330-20-7	100

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Respiratory or skin sensitization
Carcinogenicity
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Aspiration hazard



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SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

xylene	1330-20-7	>= 10 - < 20 %
ethylbenzene	100-41-4	>= 1 - < 5 %
cumene	98-82-8	>= 0.1 - < 1 %
naphthalene	91-20-3	>= 0.1 - < 1 %

Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

xylene	1330-20-7	>= 10 - < 20 %
ethylbenzene	100-41-4	>= 1 - < 5 %

California Prop. 65

⚠ WARNING: This product can expose you to chemicals including ethylbenzene, which is known to the State of California to cause cancer, and toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
OSHA P0	: USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-2	: USA. Occupational Exposure Limits (OSHA) - Table Z-2
ACGIH / TWA	: 8-hour, time-weighted average
OSHA P0 / TWA	: 8-hour time weighted average
OSHA P0 / STEL	: Short-term exposure limit
OSHA Z-1 / TWA	: 8-hour time weighted average
OSHA Z-2 / TWA	: 8-hour time weighted average
OSHA Z-2 / CEIL	: Acceptable ceiling concentration
OSHA Z-2 / Peak	: Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on



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the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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