



PRODUCT DATA SHEET

Sikalastic® Rapid Finish Textured

light-textured, high-performance, polymethyl methacrylate based (PMMA) liquid resin

PRODUCT DESCRIPTION

Sikalastic® Rapid Finish Textured is a light-textured , rapid-setting, polymethyl methacrylate based (PMMA) liquid resin. Sikalastic® Rapid Finish is an unpigmented resin with integrally mixed aggregate; that must be mixed with Sikalastic Rapid Color and Sikalastic Rapid Catalyst.

USES

Used as a lightly-textured top coat for Sikalastic Rapid resin membranes.

CHARACTERISTICS / ADVANTAGES

- High-performance
- UV-stable
- Excellent chemical and corrosion resistance
- Rapid curing and easy application provides same-day installation
- Abrasion-resistant topcoat
- Textured finish for added slip resistance
- Compatible with both Sikalastic Rapid roofing systems and Liquid Flashing roofing systems.

PRODUCT INFORMATION

Chemical Base	Liquid resin with integrally mixed aggregate
Packaging	3.1 Gal (11.6 L) pails, 29.7 lb (13.5 kg) per pail
Color	Beige
Shelf Life	Up to 12 months in the original unopened pail when properly stored, sealed and unmixed.
Storage Conditions	Store in a tightly closed container in a cool, dry, ventilated area away from heat and oxidizing agent. In an upright position to prevent damage. Do not store in direct sunlight or in temperatures below 55°F (13°C) or above 80°F (27°C).
Volatile organic compound (VOC) content	5.0 g/L

TECHNICAL INFORMATION

Testing	53.7 @ 73°F (23°C)	ASTM D2240
Abrasion Resistance	0.00036 lb (163 mg)	ASTM D4060 4" disc
Tensile Strength	15.03 psi	ASTM D412
Tear Strength	102.84 (pli)	ASTM D624, Die C
Coefficient of Friction	0.32 @ 68°F (20°C)	ASTM E303 TRL (55) slider

Mixing Ratio

TEMPERATURE RANGE

CATALYST REQUIRED (PER LITER OF RESIN)

37°F - 50° F (3°C - 10°C)

9 tablespoons (90 g)

50°F - 68° F (10°C - 20°C)

6 tablespoons (60 g)

68°F - 95°F (20° - 35°C)

3 tablespoons (30 g)

Mixing ratio catalyst quantity is dependent on the ambient temperature.

Coverage

APPROXIMATE COVERAGE RATES

SUBSTRATE PROFILE	COVERAGE PER 15 KG WORK PACK	TOTAL THICKNESS
LIGHT DUTY	21 ft ² (19 m ²)	26.6 mils (0.67 mm)

All values are nominal. Coverage rates may vary depending on substrate conditions and the application technique. Wet and dry thicknesses are always equivalent.

Product Temperature	37°F - 95° F (3°C - 35°C)
Ambient Air Temperature	37°F - 95° F (3°C - 35°C)
Pot Life	10 - 15 minutes

All working and cure times are approximate and may vary upon wind, humidity, and ambient/ surface temperatures.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

AVAILABILITY/WARRANTY

AVAILABILITY

From Sika Corporation – Authorized Applicators for use within American Hydrotech systems.

WARRANTY

Upon successful completion of the installed roof by the Sika Authorized Applicator in compliance with Sika requirements, Sika Corporation will provide a warranty to the Building Owner via the Sika Authorized Applicator.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887

APPLICATION INSTRUCTIONS

MIXING

Using a slow-speed (200 to 400 rpm) mechanical mixer (electric drill with a mixing blade) thoroughly mix the entire container of resin for 2-3 minutes. Add the entire contents of Sikalastic® Rapid Color to Sikalastic® Rapid Finish Textured and continue mixing for 2-5 minutes until a uniform streak-free color is achieved. Combining color additive with Sikalastic® Rapid Finish Textured does not affect shelf life or storage.

Only catalyze the amount of material that can be used within 10 to 15 minutes. Add pre-measured Catalyst Powder to the resin component and stir for 2 minutes. The amount of catalyst required is determined by resin weight and ambient temperature

APPLICATION

After mixing in Sikalastic® Rapid Catalyst, Sikalastic® Rapid Finish Textured should be evenly spread across the substrate using a steel v-notch rake, notched trowel or 3/8 in nap roller, using a roller to remove puddles. Finish The topcoat by lightly rolling in one direction, slightly overlapping previous rolled sections to create a single uniform application. The same finish roller produce and direction should be used throughout the entire application to produce the most consistent and uniform sheen possible. The applicator is responsible for ensuring conditions are appropriate to proceed with proper application methods.

CLEANING OF TOOLS

Rollers will remain pliable and usable if they are kept moving in liquid resin. If allowed to sit they will harden quickly as resin begins to cure. Rollers should be discarded once they harden. Roller handles and metal tools may be cleaned with Sikalastic Rapid Cleaner PMMA.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates (“SIKA”), the user must always read and follow the warnings and instructions on the product’s most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA’s Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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