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SECTION 1. IDENTIFICATION

Product name	:	SikaPower [®] -4508
Company name	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

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Hazard Statements	: H302 Harmful if swallowed H315 Causes skin irritation	
Signal Word	: Danger	
GHS label elements Hazard pictograms		
Carcinogenicity (Inhalation)	: Category 1A	
Skin sensitization	: Category 1	
Eye irritation	: Category 2A	
Skin irritation	: Category 2	
Acute toxicity (Oral)	: Category 4	



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	H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H350 May cause cancer by inhalation.
Precautionary Statements :	 Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P261 Avoid breathing mist or vapors. P264 Wash skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
	 Response: P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth. P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ atten- tion. P362 + P364 Take off contaminated clothing and wash it before reuse.
	Storage: P405 Store locked up.
	Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.
Additional Labeling There are no ingredients with un Other hazards None known.	known acute toxicity used in a mixture at a concentration >= 1%.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components



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Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
Aliphatic polyurethane prepolymer polyoxyalkylene based, blocked	1256351-42-4	Acute Tox. 4; H302 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 20 - < 30
bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 10 - < 20
calcium oxide	1305-78-8	Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335	>= 1 - < 5
bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight 700-1100)	25068-38-6	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 1 - < 5
Phenol, 4-methoxy-	150-76-5	Acute Tox. 4; H302 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 0.1 - < 1
Quartz (SiO2) >5µm	14808-60-7	Carc. 1A; H350 STOT RE 1; H372 STOT SE 3; H335	>= 0.1 - < 1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend ance.	1-
If inhaled	Move to fresh air. Consult a physician after significant exposure.	
In case of skin contact	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.	
In case of eye contact	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.	
If swallowed :	Clean mouth with water and drink afterwards plenty of wate Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.	ər.
Most important symptoms and effects, both acute and	irritant effects sensitizing effects	



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delayed		Gastrointestinal discomfort Allergic reactions Excessive lachrymation Erythema Dermatitis Harmful if swallowed. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause cancer by inhalation.
Notes to physician	:	Treat symptomatically.
SECTION 5. FIRE-FIGHTING ME	ASI	URES
Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.
SECTION 6. ACCIDENTAL RELE	AS	E MEASURES
Personal precautions, protec- tive equipment and emer- gency procedures	:	Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
		Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Avoid exceeding the given occupational exposure limits (see



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	 section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products.
Conditions for safe storage :	Store in original container. Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components	CAS-No.	Value type (Form of	Control parame- ters / Permissible	Basis
		exposure)	concentration	
calcium oxide	1305-78-8	TWA	2 mg/m3	ACGIH
		TWA	5 mg/m3	OSHA Z-1
		TWA	5 mg/m3	OSHA P0
Phenol, 4-methoxy-	150-76-5	TWA	5 mg/m3	ACGIH
		TWA	5 mg/m3	OSHA P0
Quartz (SiO2) >5µm	14808-60-7	TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3	ACGIH
		TWA (Res- pirable dust)	0.05 mg/m3	OSHA Z-1
		TWA (respir- able)	10 mg/m3 / %SiO2+2	OSHA Z-3
		TWA (respir- able)	250 mppcf / %SiO2+5	OSHA Z-3
		TWA (respir- able dust fraction)	0.1 mg/m3	OSHA P0
		TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3 (Silica)	ACGIH
		PEL (respir- able)	0.05 mg/m3	OSHA CARC

Ingredients with workplace control parameters



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TWA (respir- able dust fraction)	0.1 mg/m3	OSHA P0
TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3	ACGIH
TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3 (Silica)	ACGIH

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures	:	Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use pro- cess enclosures, local exhaust ventilation or other engineer- ing controls to keep worker exposure below any recommend- ed or statutory limits.
Personal protective equipm	nent	
Respiratory protection	:	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as- sessment indicates this is necessary.
		The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han- dling the product. If this concentration is exceeded, self- contained breathing apparatus must be used.
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec- essary.
Eye protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	:	Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place.
Hygiene measures	:	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas.

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Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES Appearance paste : Color white Odor odorless Odor Threshold No data available pН Not applicable substance/mixture is non-soluble (in water) : No data available Melting point/ range / Freez-1 ing point Boiling point/boiling range No data available : Flash point > 214 °F / > 101 °C (Method: closed cup) Evaporation rate No data available : Flammability (solid, gas) : No data available Upper explosion limit / Upper : No data available flammability limit Lower explosion limit / Lower : No data available flammability limit Vapor pressure 0.01 hpa Relative vapor density No data available ٠ Density 1.48 g/cm3 (68 °F / 20 °C) : Solubility(ies) No data available Water solubility : Solubility in other solvents : No data available Partition coefficient: n-No data available octanol/water Autoignition temperature No data available : Decomposition temperature No data available : Viscosity

cosity Viscosity, dynamic : No data available



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Viscosity, kinematic	:	> 7 mm2/s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	2 g/l
SECTION 10. STABILITY AND REACTIVITY		
Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available

Hazardous decomposition	:	No decomposition if stored and applied as directed.
products		

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if swallowed.

Components:

bisphenol-A-(epichlorhydri Acute oral toxicity	n) epoxy resin (number average molecular weight <= 700): : LD50 Oral (Rat): > 5,000 mg/kg	
Acute dermal toxicity	: LD50 Dermal (Rabbit): > 20,000 mg/kg	
Phenol, 4-methoxy-: Acute oral toxicity	: LD50 Oral (Rat): 1,630 mg/kg	
Skin corrosion/irritation Causes skin irritation.		
Serious eye damage/eye irritation Causes serious eye irritation.		
Product:		
Result	: Eye irritation	
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Method	: OECD Test Guideline 405	
Respiratory o	or skin sensitization	
Skin sensitiza May cause an Respiratory s	allergic skin reaction.	
Not classified	due to lack of data.	
Germ cell mu Not classified of	tagenicity due to lack of data.	
Carcinogenic	ity	
May cause car IARC	ncer by inhalation. Group 1: Carcinogenic to humans Quartz (SiO2) (Silica dust, crystalline)	14808-60-7
	Group 2B: Possibly carcinogenic to humans Titanium dioxide (> 10 μm)	13463-67-7
OSHA	OSHA specifically regulated carcinogen Quartz (SiO2) (crystalline silica)	14808-60-7
NTP	Known to be human carcinogen Quartz (SiO2) (Silica, Crystalline (Respirable Size))	14808-60-7

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

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Further information

Product:

Remarks

Titanium dioxide (13463-67-7)

In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload



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and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory animals such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that causes lung cancer. Epidemiological studies do not suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.

Quartz (14808-60-7): This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

bisphenol-A-(epichlorhydrin) e Toxicity to fish :	lorhydrin) epoxy resin (number average molecular weight <= 700): : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l Exposure time: 96 h			
Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia magna (Water flea)): 1.8 mg/l Exposure time: 48 h			
Persistence and degradability No data available				
Bioaccumulative potential No data available				
Mobility in soil No data available				
Other adverse effects				
<u>Product:</u> Additional ecological infor- : mation	Do not empty into drains; dispose of this material and its con- tainer in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.			



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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste han- dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.



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SARA 313	: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

MARNING: This product can expose you to chemicals including Titanium dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH OSHA CARC OSHA P0	:	USA. ACGIH Threshold Limit Values (TLV) OSHA Specifically Regulated Chemicals/Carcinogens USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Óccupational Exposure Limits (OSHA) - Table Z-1 Lim- its for Air Contaminants
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Min- eral Dusts
ACGIH / TWA	:	8-hour, time-weighted average
OSHA CARC / PEL	:	Permissible exposure limit (PEL)
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-3 / TWA	:	8-hour time weighted average
OSHA Z-3 ACGIH / TWA OSHA CARC / PEL OSHA P0 / TWA OSHA Z-1 / TWA	:	USA. Óccupational Exposure Limits (OSHA) - Table Z-1 Lim- its for Air Contaminants USA. Occupational Exposure Limits (OSHA) - Table Z-3 Min- eral Dusts 8-hour, time-weighted average Permissible exposure limit (PEL) 8-hour time weighted average 8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

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