

# Sikadur® Epoxies Application Guide



Product Line	Approximate Viscosity <sup>†</sup>	Packaging	Pressure Injection	Gravity Feed	Surface Seal	Horizontal	Vertical & Overhead	Horizontal		Vert. & Overhead		Horizontal	Horizontal		Plastic to Hardened	Hardened to Hardened	Horizontal Substrate	Vertical & Overhead Substrate	Horizontal	*except for gel time **except for bond strength <sup>†</sup> For High Friction Surface Treatment					
								On Grade	Above & Below Grade	On Grade	Above & Below Grade		Horizontal	On Grade						Above & Below Grade					
Sikadur 32, Hi-Mod	3,000 cps	1 gal. 4 gal.		■											■				■	■	■	I,II,V	2	C	
Sikadur 32, Hi-Mod LPL	2,800 cps	1 gal. 4 gal.		■											■				■			I,II	2	C	
Sikadur 35, Hi-Mod LV	375 cps	1 gal. 3 gal.	■	■		■						■				■				■	■	I,II,IV	1	C*	
Sikadur 35, Hi-Mod LV LPL	200 cps	3 gal.	■	■		■						■				■						I,II,IV	1	C**	
Sikadur 31, Hi-Mod Gel	Paste	2 gal. 3 gal.			■		■									■				■	■	I, IV	3	B&C	
Sikadur 31, Hi-Mod Gel LPL	Paste	3 gal.			■		■									■				■		I,IV	3	C	
Sikadur 22, Lo-Mod	2,500 cps	4 gal.				■			■			■		■						■		III	2	C	
Sikadur 22, Lo-Mod FS	2,000 cps	4 gal.				■			■			■	■ <sup>†</sup>	■						■		III	2	C*	
Sikadur 25, Lo-Mod EPU	2,000 cps	4 gal.				■			■			■	■ <sup>†</sup>	■						■		III	2	C*	
Sikadur 21, Lo-Mod LV	1,000 cps	4 gal.				■			■			■		■						■					
Sikadur 23, Lo-Mod Gel	Paste	4 gal.			■		■				■									■					
Sikadur 52	200 cps	3 gal.	■	■																■		I,II	1	C	
Sikadur Injection Gel, <div>Standard Set</div>	Paste	4 gal.	■		■		■									■	■	■		■	■	I,IV	3	C	
Sikadur 33	Paste	2 gal.			■		■									■						I,II	3	B&C*	
Sikadur 42, Grout-Pak	Grout	0.5 cu. ft.																	■	■					
Sikadur 42, Grout-Pak PT	Grout	0.5 cu. ft.																							
Sikadur 42, Grout-Pak LE	Grout	2.0 cu. ft.																							
Sikadur 43, Patch-Pak	Mortar	0.5 cu. ft.				■						■								■					
Sikadur 55 SLV	105 cps	3 gal.	■	■																■		I,II	1	C*	
Sikadur AnchorFix-1	Paste	10.1 oz. cart.			■																				
Sikadur AnchorFix-2	Paste	10.1/28.7 oz. cart.			■												■								
Sikadur AnchorFix-2 Arctic	Paste	28.7 oz. cart.															■								
Sikadur AnchorFix-500	Paste	20.2/50.7 oz. cart.															■								
Sikadur AnchorFix-3001	Paste	20.2/50.7 oz. cart.															■	■							
Sikadur Crack Fix	375 cps	6 oz. cart.	■	■													■								
Sikadur Crack Weld	Kit		■																						
LPL = <b>Long Pot Life</b> cps = <b>centipoise</b> Reference approximate viscosity water = 1 cps olive oil = 100 cps motor oil = 1000-2000 cps			Crack Repair		Patching						Overlay		Bonding Adhesive	Anchor Bolts	Base Plate Grouts	USDA Approved	Potable Water Approved	ASTM C-881							
					Interior	Exterior				Int.	Exterior	Type						Grade	Class						

©Sika Corporation / Target Market Refurbishment / 06.676.6 / 4.2016