



SikaBiresin® CR96 FR (formerly EL-322) Part A

Revision Date 10/20/2023

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SECTION 1. IDENTIFICATION

Product name	:	SikaBiresin® CR96 FR (formerly EL-322) Part A
Company name	:	Sika Corporation 201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet. The Environmental Protection Agency prohibits processing and distribution of this chemical/product for any use other than: (1) In hydraulic fluids either for the aviation industry or to meet military specifications for safety and performance where no alternative chemical is available that meets U.S. Department of Defense specification requirements, (2) lubricants and greases, (3) new or replacement parts for motor and aerospace vehicles, (4) as an intermediate in the manufacture of cyanoacrylate glue, (5) In specialized engine air filters for locomotive and marine applications, (6) in adhesives and sealants before January 6, 2025, after which use in adhesives and sealants is prohibited, and (7) in other articles before October 31, 2024, after which use in articles other than new or replacement parts for motor and aerospace vehicles or specialized engine air filters for locomotive and marine applications is prohibited. In addition, all persons are prohibited from releasing PIP (3:1) to water during manufacturing, processing, and distribution in commerce, and must follow all existing regulations and best practices to prevent the release of PIP (3:1) to water during the commercial use of PIP (3:1).

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin irritation	:	Category 2
Eye irritation	:	Category 2A



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Skin sensitization : Category 1
Reproductive toxicity : Category 1B
Specific target organ toxicity : Category 2
- repeated exposure (Oral)

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H360 May damage fertility or the unborn child.
H373 May cause damage to organs through prolonged or repeated exposure if swallowed.

Precautionary Statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe mist or vapors.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P405 Store locked up.



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Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
bisphenol-F-(epichlorhydrin) epoxy resin	9003-36-5	Skin Irrit. 2; H315 Skin Sens. 1; H317	$\geq 50 - < 70$
dimethyl propylphosphonate	18755-43-6	Eye Irrit. 2A; H319 Repr. 1B; H360FD	$\geq 10 - < 20$
bisphenol-F-(epichlorhydrin) epoxy resin	28064-14-4	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	$\geq 10 - < 20$
Phenol, isopropylated, phosphate (3:1)	68937-41-7	Repr. 2; H361 STOT RE 2; H373	$\geq 1 - < 5$
Pentamethyl piperidylsebacate	41556-26-7	Skin Sens. 1A; H317 Repr. 2; H361	$\geq 1 - < 5$
Isopropanol	67-63-0	Flam. Liq. 2; H225 Eye Irrit. 2A; H319 STOT SE 3; H336	$\geq 1 - < 5$
methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	82919-37-7	Skin Sens. 1A; H317 Repr. 2; H361	$\geq 0.1 - < 1$

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.



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- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects
sensitizing effects
toxic effects for reproduction
Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May damage fertility or the unborn child.
May cause damage to organs through prolonged or repeated exposure if swallowed.
- Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.



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Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
 Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
 Do not get in eyes, on skin, or on clothing.
 For personal protection see section 8.
 Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
 Smoking, eating and drinking should be prohibited in the application area.
 Pregnant women or women of child-bearing age should not be exposed to this product.
 Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container.
 Keep container tightly closed in a dry and well-ventilated place.
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.
 Observe label precautions.
 Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Isopropanol	67-63-0	TWA	400 ppm 980 mg/m3	OSHA Z-1
		TWA	400 ppm 980 mg/m3	OSHA P0
		STEL	500 ppm 1,225 mg/m3	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other rec-



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ommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : viscous liquid

Color : light yellow

Odor : characteristic

Odor Threshold : No data available

pH : Not applicable



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Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	376 - 381 °F / 191 - 194 °C
Flash point	:	201 °F / 94 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	1.17 g/cm ³ (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	soluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm ² /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.



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Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

bisphenol-F-(epichlorhydrin) epoxy resin:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Phenol, isopropylated, phosphate (3:1):

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 10,000 mg/kg

Isopropanol:

Acute oral toxicity : LD50 Oral (Rat): < 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapor

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified due to lack of data.



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Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

May damage fertility or the unborn child.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure if swallowed.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Isopropanol:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 9,640 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other : LC50 (Daphnia magna (Water flea)): 9,714 mg/l
aquatic invertebrates : Exposure time: 24 h
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50 (Scenedesmus capricornutum (fresh water algae)): >
plants : 100 mg/l
Exposure time: 72 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available



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Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
May be harmful to the environment if released in large quantities.
Water polluting material.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(epoxy resin)
Class : 9
Packing group : III
Labels : Miscellaneous
Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964

IMDG-Code

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(epoxy resin)
Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F



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Marine pollutant : yes

Domestic regulation

49 CFR

Not regulated as a dangerous good

DOT: As per 49 CFR 171.4, Non-bulk materials (<119 Gal) are exempt from being classified as a Marine Pollutant.

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet.

Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

TSCA Continued : The Environmental Protection Agency prohibits processing and distribution of this chemical/product for any use other than: (1) In hydraulic fluids either for the aviation industry or to meet military specifications for safety and performance where no alternative chemical is available that meets U.S. Department of Defense specification requirements, (2) lubricants and greases, (3) new or replacement parts for motor and aerospace vehicles, (4) as an intermediate in the manufacture of cyanoacrylate glue, (5) In specialized engine air filters for locomotive and marine applications, (6) in adhesives and sealants before January 6, 2025, after which use in adhesives and sealants is prohibited, and (7) in other articles before October 31, 2024, after which use in articles other than new or replacement parts for motor and aerospace vehicles or specialized engine air filters for locomotive and marine applications is prohibited. In addition, all persons are prohibited from releasing PIP (3:1) to water during manufacturing, processing, and distribution in commerce, and must follow all existing regulations and best practices to prevent the release of PIP (3:1) to water during the commercial use of PIP (3:1).

No substances are subject to a Significant New Use Rule.

The following substance(s) is/are subject to TSCA 12(b) export notification requirements:

Phenol, isopropylated, phosphate 68937-41-7

(3:1)

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.



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SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Respiratory or skin sensitization
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Isopropanol	67-63-0	>= 1 - < 5 %
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Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA P0 / TWA : 8-hour time weighted average
OSHA P0 / STEL : Short-term exposure limit
OSHA Z-1 / TWA : 8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

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