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SECTION 1. IDENTIFICATION

Product name	:	Sikacrete [®] -940 UHPC
Company name	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion	:	Sub-category 1C
Serious eye damage	:	Category 1
Skin sensitization	:	Category 1
Carcinogenicity (Inhalation)	:	Category 1A
Specific target organ toxicity - repeated exposure	:	Category 1 (Lungs)
Other hazards		
GHS label elements		
Hazard pictograms	:	
Signal Word	:	Danger



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Hazard Statements :	H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H335 May cause respiratory irritation. H350 May cause cancer by inhalation. H372 Causes damage to organs (Lungs) through prolonged or repeated exposure.
Supplemental Hazard State- : ments	Corrosive to the respiratory tract.
Precautionary Statements :	 Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P260 Do not breathe dust. P264 Wash skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
	 Response: P302 + P352 IF ON SKIN: Wash with plenty of water. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P362 + P364 Take off contaminated clothing and wash it before reuse.
	Storage: P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up. Disposal:
	P501 Dispose of contents/ container to an approved waste dis- posal plant.



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Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%. None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS No./Unique	Classification	Concentration
	ID		(% w/w)
Portland Cement	65997-15-1	Skin Corr. 1C; H314	>= 45 - <= 70
		Eye Dam. 1; H318	
		Skin Sens. 1; H317	
		STOT SE 3; H335	
Quartz (SiO2) >5µm	14808-60-7	Carc. 1A; H350	>= 15 - <= 40
		STOT RE 1; H372	
		STOT SE 3; H335	
fumes, silica	69012-64-2		>= 5 - <= 10
Cement, alumina, chemicals	65997-16-2	Skin Irrit. 2; H315	>= 0.5 - <= 1.5
		Eye Dam. 1; H318	
		STOT SE 3; H335	
magnesium oxide	1309-48-4		>= 0.5 - <= 1.5
calcium sulfate, natural	7778-18-9		>= 0.5 - <= 1.5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with diffi- culty.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tis- sue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses.



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	Keep eye wide open while rinsing.
If swallowed :	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Take victim immediately to hospital.
Most important symptoms : and effects, both acute and delayed	Health injuries may be delayed. corrosive effects irritant effects sensitizing effects Prolonged exposure can cause silicosis. Cough Respiratory disorder Allergic reactions Dermatitis May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation. May cause respiratory irritation. Causes damage to organs through prolonged or repeated ex- posure. Causes severe burns. Corrosive to the respiratory tract.
Notes to physician :	Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- tive equipment and emer- gency procedures	:	Use personal protective equipment. Avoid breathing dust. Deny access to unprotected persons.
Environmental precautions	:	Do not flush into surface water or sanitary sewer system.



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		If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Pick up and arrange disposal without creating dust. Keep in suitable, closed containers for disposal.
TION 7. HANDLING AND STO	RA	GE
Advice on protection against fire and explosion	:	Avoid dust formation. Provide appropriate exhaust ventilation at places where dust is formed.
Advice on safe handling	:	 Avoid formation of respirable particles. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	:	Store in original container. Keep in a well-ventilated place. Observe label precautions. Store in accordance with local regulations.
Materials to avoid	:	Explosives Oxidizing agents Poisonous gases Dangerous when wet Flammable solids Organic peroxides Poisonous liquids Spontaneously Combustible Substances
Further information on stor- age stability	:	Keep in a dry place. No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters



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Components	CAS-No.	Value type	Control parame-	Basis
Components	070-110.	(Form of ex-	ters / Permissible	Dasis
		posure)	concentration	
Portland Cement	65997-15-1	TWA (Res-	1 mg/m3	ACGIH
	00007-10-1	pirable par-	i ing/ino	AUGIT
		ticulate mat-		
		ter)		
		TWA (total	15 mg/m3	OSHA Z-1
		dust)	10 mg/mo	
		TWA (respir-	5 mg/m3	OSHA Z-1
		able fraction)	5 mg/m5	00117 2-1
		TWA (Total	10 mg/m3	OSHA P0
		dust)	TO ING/INS	USHAFU
		TWA (respir-	5 mg/m3	OSHA P0
		able dust	5 mg/m5	USHA PU
		fraction)		
		TWA (Dust)	50 Million parti-	OSHA Z-3
			cles per cubic foot	
		TWA (Total)	10 mg/m3	OSHA P0
		TWA (Res-	5 mg/m3	OSHA P0
		pirable frac-		
		tion)		
Quartz (SiO2) >5µm	14808-60-7	TWA (Res-	0.025 mg/m3	ACGIH
		pirable par-		
		ticulate mat-		
		ter)		
		TWA (Res-	0.05 mg/m3	OSHA Z-1
		pirable dust)		
		TWA (respir-	10 mg/m3 /	OSHA Z-3
		able)	%SiO2+2	
		TWA (respir-	250 mppcf /	OSHA Z-3
		able)	%SiO2+5	
		TWA (respir-	0.1 mg/m3	OSHA P0
		able dust		
		fraction)		
		TWA (Res-	0.025 mg/m3	ACGIH
		pirable par-	(Silica)	
		ticulate mat-		
		ter)		
		PEL (respira- ble)	0.05 mg/m3	OSHA CARC
		TWA (respir-	0.1 mg/m3	OSHA P0
		able dust		
		fraction)		
		TWA (Res-	0.025 mg/m3	ACGIH
		pirable par-	<u> </u>	
		ticulate mat-		
1		ter)		



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fumes, silica	69012-64-2	TWA (Res- pirable par- ticulate mat- ter) TWA (Dust)	0.025 mg/m3 (Silica) 20 Million parti- cles per cubic foot	ACGIH OSHA Z-3
		TWA (Dust)	(Silica) 80 mg/m3 / %SiO2 (Silica)	OSHA Z-3
		TWA (Dust)	20 Million parti- cles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2 (Silica)	OSHA Z-3
magnesium oxide	1309-48-4	TWA (fume, total particu- late)	15 mg/m3	OSHA Z-1
		TWA (Fume - total particu- late)	10 mg/m3	OSHA P0
calcium sulfate, natural	7778-18-9	TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respir- able fraction)	5 mg/m3	OSHA Z-1
		TWA (Total dust)	15 mg/m3	OSHA P0
		TWÁ (respir- able dust fraction)	5 mg/m3	OSHA P0
		TWA (Inhala- ble particu- late matter)	10 mg/m3 (Calcium)	ACGIH

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Particles of nuisance dust

Form of exposure	Value type	Control parameters	Basis
total dust	TWA	15 mg/m3	OSHA Z-3
respirable fraction	TWA	5 mg/m3	OSHA Z-3

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other



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	engineering controls to keep worker exposure below any rec- ommended or statutory limits.
Personal protective equipment	
Respiratory protection :	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as- sessment indicates this is necessary.
	The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aero- sol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing ap- paratus must be used.
Hand protection :	Chemical-resistant, impervious gloves complying with an ap- proved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec- essary.
Eye protection :	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection :	Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place.
Hygiene measures :	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment be- fore entering eating areas. Wash thoroughly after handling. Avoid breathing dust.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	powder
Color	:	gray
Odor	:	Not applicable
Odor Threshold	:	No data available
рН	:	Not applicable
Melting point/ range / Freez-	:	No data available
ing point Boiling point/boiling range	:	No data available



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Flash point	:	Not applicable	
Evaporation rate	:	No data available	
Flammability (solid, gas)	:	No data available	
Upper explosion limit / Upper flammability limit	:	No data available	
Lower explosion limit / Lower flammability limit	:	No data available	
Vapor pressure	:	No data available	
Relative vapor density	:	No data available	
Density	:	ca. 1.5 g/cm3 (68 °F / 20 °C)	
Solubility(ies) Water solubility	:	insoluble	
Solubility in other solvents	:	No data available	
Partition coefficient: n-oc- tanol/water	:	No data available	
Autoignition temperature	:	No data available	
Decomposition temperature	:	No data available	
Viscosity		No data available	
Viscosity, dynamic	•		
Viscosity, kinematic	:	Not applicable	
Explosive properties	:	No data available	
Oxidizing properties	:	No data available	
Volatile organic compounds (VOC) content	:	Not applicable	

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available



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Incompatible materials	: No data available	
Hazardous decomposition products	: No decomposition if stored and	d applied as directed.
ECTION 11. TOXICOLOGICAL	INFORMATION	
Acute toxicity Not classified due to lack of d	ata	
Components:	ala.	
calcium sulfate, natural: Acute oral toxicity	: LD50 Oral (Rat): > 5,000 mg/kg	I
Skin corrosion/irritation Causes severe burns.		
Serious eye damage/eye irr Causes serious eye damage.		
Respiratory or skin sensitiz	ation	
Skin sensitization May cause an allergic skin re	action.	
Respiratory sensitization Not classified due to lack of d	ata.	
Germ cell mutagenicity Not classified due to lack of d	ata.	
Carcinogenicity		
May cause cancer by inhalati IARC Group 1: Ca Quartz (SiO2 (Silica dust,	rcinogenic to humans 2)	14808-60-7
OSHA OSHA speci Quartz (SiO2 (crystalline s		14808-60-7
Quartz (SiO2	human carcinogen 2) talline (Respirable Size))	14808-60-7



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Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

May cause respiratory irritation. Corrosive to the respiratory tract.

STOT-repeated exposure

Causes damage to organs (Lungs) through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. Prolonged exposure can cause silicosis.

Aspiration toxicity

Not classified due to lack of data.

Further information

Product:

Quartz (14808-60-7): This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information Do not empty into drains; dispose of this material and its container in a safe way.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental



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		protection and waste disposal legislation and any regional lo- cal authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste han- dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR Road Not regulated as a dangerous good

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	Respiratory or skin sensitization Carcinogenicity Specific target organ toxicity (single or repeated exposure) Skin corrosion or irritation Serious eye damage or eye irritation
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SARA 313	:		nponents are subject to re A Title III, Section 313:	eporting levels es-
		lead	7439-92-1	< 0.1 %

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including Portland Cement, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH OSHA CARC OSHA P0	:	USA. ACGIH Threshold Limit Values (TLV) OSHA Specifically Regulated Chemicals/Carcinogens USA. Table Z-1-A Limits for Air Contaminants (1989 vacated
OSHA Z-1	:	values) USA. Occupational Exposure Limits (OSHA) - Table Z-1 Lim- its for Air Contaminants
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Min- eral Dusts
ACGIH / TWA		8-hour, time-weighted average
OSHA CARC / PEL	:	Permissible exposure limit (PEL)
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-3 / TWA		8-hour time weighted average
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Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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All sales of Sika products are subject to its current terms and conditions of sale available at www.si-kausa.com or 201-933-8800.

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