

Revision Date 07/01/2024

Print Date 07/01/2024

SECTION 1. IDENTIFICATION

Product name	:	SikaBiresin [®] SC390 (formerly SC 390) Part B
Company name	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity (Oral)	Category 4	4
Skin corrosion	Category	1B
Serious eye damage	Category	1
Skin sensitization	Category	1
Reproductive toxicity	Category 2	2
Specific target organ toxicity - repeated exposure	Category	1
GHS label elements Hazard pictograms		
Signal Word	Danger	



SikaBiresin® SC390 (formerly SC 390) Part B

Revision Date 07/01/2024

Print Date 07/01/2024

Hazard Statements :	:	 H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H361 Suspected of damaging fertility or the unborn child. H372 Causes damage to organs through prolonged or repeated exposure.
Precautionary Statements :	:	 Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P260 Do not breathe mist or vapors. P264 Wash skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
		 Response: P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth. P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P362 + P364 Take off contaminated clothing and wash it before reuse.
		Storage: P405 Store locked up.
		Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.



SikaBiresin® SC390 (formerly SC 390) Part B

Revision Date 07/01/2024

Print Date 07/01/2024

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
Polypropylene glycol	25322-69-4	Acute Tox. 4; H302	>= 10 - < 20
Polymer, reaction product of BADGE	Not Assigned	Acute Tox. 4; H302	>= 10 - < 20
with polyoxypropylentriamine		Eye Irrit. 2A; H319	
		Skin Sens. 1; H317	
Isophoronediamine	2855-13-2	Acute Tox. 4; H302	>= 5 - < 10
		Skin Corr. 1B; H314	
		Eye Dam. 1; H318	
		Skin Sens. 1A; H317	
2-piperazin-1-ylethylamine	140-31-8	Acute Tox. 3; H311	>= 1 - < 5
		Skin Corr. 1B; H314	
		Eye Dam. 1; H318	
		Skin Sens. 1; H317	
		Repr. 2; H361	
		STOT RE 1; H372	
Adduct IA (epoxy amine adduct)	68609-08-5	Acute Tox. 4; H302	>= 1 - < 5
		Skin Sens. 1; H317	
Polyoxypropylentriamine	39423-51-3	Acute Tox. 4; H302	>= 1 - < 5
		Acute Tox. 4; H312	
		Eye Dam. 1; H318	

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance.	
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.	
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficul- ty.	
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tis- sue damage and blindness. In the case of contact with eyes, rinse immediately with plenty	
3 / 12			



Revision Date 07/01/2024

Print Date 07/01/2024

		of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	Health injuries may be delayed. corrosive effects sensitizing effects Gastrointestinal discomfort Allergic reactions Dermatitis Harmful if swallowed. May cause an allergic skin reaction. Causes serious eye damage. Suspected of damaging fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure. Causes severe burns.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- tive equipment and emer- gency procedures	:	Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages



Revision Date 07/01/2024		Print Date 07/01/2024
		cannot be contained.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.
SECTION 7. HANDLING AND STO)R	AGE
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	:	Store in original container. Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Store in accordance with local regulations.
Materials to avoid	:	Explosives Oxidizing agents Poisonous gases Dangerous when wet Flammable solids Organic peroxides Poisonous liquids Spontaneously Combustible Substances

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures :	Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use pro- cess enclosures, local exhaust ventilation or other engineer- ing controls to keep worker exposure below any recommend- ed or statutory limits.
------------------------	---



Revision Date 07/01/2024

Print Date 07/01/2024

Personal protective equipment Respiratory protection Use a properly fitted NIOSH approved air-purifying or air-fed 5 respirator complying with an approved standard if a risk assessment indicates this is necessary. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, selfcontained breathing apparatus must be used. Hand protection Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Eye protection Safety eyewear complying with an approved standard should : be used when a risk assessment indicates this is necessary. Skin and body protection Choose body protection in relation to its type, to the concen-1 tration and amount of dangerous substances, and to the specific work-place. Avoid contact with skin, eyes and clothing. Hygiene measures Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	paste
Color	:	off-white
Odor	:	amine-like
Odor Threshold	:	No data available
рН	:	Not applicable
Melting point/ range / Freez-	:	No data available
ing point Boiling point/boiling range	:	No data available
Flash point	:	203 °F / 95 °C (Method: closed cup)
Evaporation rate	:	No data available



Revision Date 07/01/2024

Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.02 hpa
Relative vapor density	:	No data available
Density	:	1.05 g/cm3 (68 °F / 20 °C)
Solubility(ies) Water solubility	:	soluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm2/s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Hazardous decomposition products	:	No decomposition if stored and applied as directed.
Incompatible materials	:	No data available
Conditions to avoid	:	No data available
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions.
Chemical stability	:	The product is chemically stable.
Reactivity	:	No dangerous reaction known under conditions of normal use.



Revision Date 07/01/2024

Print Date 07/01/2024

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity Harmful if swallowed.			
Components:			
Polypropylene glycol:			
Acute oral toxicity	:	LD50 (Rat): 1,000 mg/kg	
Isophoronediamine:			
Acute oral toxicity	:	LD50 Oral (Rat): 1,030 mg/kg	
Acute inhalation toxicity	:	LC50 (Rat): > 10 mg/l Exposure time: 4 h Test atmosphere: dust/mist	
Acute dermal toxicity	:	LD50 (Rabbit): > 2,000 - 5,000 mg/kg	
2-piperazin-1-ylethylamine:			
Acute oral toxicity	:	LD50 Oral (Rat): 2,097 mg/kg	
Acute dermal toxicity	:	LD50 Dermal (Rabbit): ca. 866 mg/kg	
Adduct IA (epoxy amine add	duc	:t):	
Acute oral toxicity	:	LD50 Oral (Rat, female): 300 - 2,000 mg/kg Method: OECD Test Guideline 423	
Polyoxypropylentriamine:			
Acute oral toxicity	:	LD50 Oral (Rat): > 550 mg/kg	
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 1,001 mg/kg	
Skin corrosion/irritation Causes severe burns.			
Serious eye damage/eye irritation Causes serious eye damage.			
Respiratory or skin sensitiz	atio	on	
Skin sensitization May cause an allergic skin rea	acti	on.	
Respiratory sensitization Not classified due to lack of data.			



SikaBiresin® SC390 (formerly SC 390) Part B

Revision Date 07/01/2024

Print Date 07/01/2024

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data. IARC Not applicable

- **OSHA** Not applicable
- NTP Not applicable

Reproductive toxicity

Suspected of damaging fertility or the unborn child.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Isophoronediamine: Toxicity to algae/aquatic plants	:	ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100 mg/l	
		NOEC (Desmodesmus subspicatus (green algae)): 1.5 mg/l	
2-piperazin-1-ylethylamine: Toxicity to fish	:	LC50 (Fish): > 100 mg/l Exposure time: 96 h	
Adduct IA (epoxy amine adduct):			
Toxicity to algae/aquatic plants	:	EC50 (Pseudokirchneriella subcapitata (algae)): 3.13 mg/l	
•	:	LC50 (Danio rerio (zebra fish)): 1.62 mg/l Exposure time: 96 h	
Toxicity to daphnia and other aquatic invertebrates (Chron- ic toxicity)	:	EC50 (Daphnia magna (Water flea)): 1.75 mg/l Exposure time: 48 h	



Revision Date 07/01/2024

Print Date 07/01/2024

Persistence and degradability No data available	1
Bioaccumulative potential No data available	
Mobility in soil No data available	
Other adverse effects	
Product: Additional ecological infor- mation	 Do not empty into drains; dispose of this material and its con- tainer in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods		
Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste han- dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR		
UN/ID No.	:	UN 2735
Proper shipping name	:	Amines, liquid, corrosive, n.o.s. (3-aminomethyl-3,5,5-trimethylcyclohexylamine)
Class	:	8
Packing group	:	II
Labels	:	Corrosive
Packing instruction (cargo aircraft)	:	855
Packing instruction (passen- ger aircraft)	:	851
IMDG-Code		
UN number	:	UN 2735
Proper shipping name	:	AMINES, LIQUID, CORROSIVE, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine)
Class	:	8
Packing group	•	II



Revision Date 07/01/2024

Print Date 07/01/2024

Labels	: 8
EmS Code	: F-A, S-B
Marine pollutant	: no
Domestic regulation	
49 CFR	: UN 2735
UN/ID/NA number	: Amines, liquid, corrosive, n.o.s.
Proper shipping name	(3-aminomethyl-3,5,5-trimethylcyclohexylamine)
Class	: 8
Packing group	: II
Labels	: CORROSIVE
ERG Code	: 153
Marine pollutant	: no

DOT: For Limited Quantity exceptions reference 49 CFR 173.154 (b)

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	: Acute toxicity (any route of exposure)
	Respiratory or skin sensitization
	Reproductive toxicity
	Specific target organ toxicity (single or repeated exposure)
	Skin corrosion or irritation
	Serious eve damage or eve irritation



Revision Date 07/01/2024

Print Date 07/01/2024

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

▲ WARNING: This product can expose you to chemicals including Quartz (SiO2) >5µm, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 07/01/2024

10000035231 US / Z8