HOW-TO GUIDE

Sikaflex® Insulation Sealant/Adhesive

ONE-COMPONENT • HIGHLY DURABLE • UV STABLE • NONCORROSIVE

MATERIALS:

• Safety glasses & gloves • Utility knife • Cartridge of Sikaflex®-709 Insulation Sealant/Adhesive

• Standard caulk gun • Painter's Tape • Small Spatula

SITE PREP & PROCEDURE

1. Make sure that all surfaces are clean, structurally sound, dry and free from grease. Remove all dirt, oil, moisture, and/or old sealant or adhesive.
2. Cut the tip of the nozzle at a 45° angle to the desired bead size, then puncture the seal inside of the nozzle and place the cartridge into the caulking gun.
3. Wearing protective gloves and safety glasses, hold the gun at a 45° angle and squeeze the gun handle to start the flow of material.
4. Applications:
    a. For use around lap joints & transitions, slightly exceed each side of the lap joint by 1/4" to 3/8" with a minimum 1/8" of sealant depth. Dry tool sealant with uniform pressure to ensure proper contact and wetting to all surfaces requiring sealant.
    b. For use around window and door frames, dispense sealant into joint void over closed cell backer rod.
    c. For use as a foam board adhesive, apply Sikaflex®-709 Insulation Sealant & Adhesive in a series of vertical beads, stared approx. 1 to 2 inches from the panel edge. Immediately after applying the adhesive, place the foam board against the substrate and press firmly into place to flatten out the adhesive. Install mechanical fasteners and brace as needed.
5. Clean up all tools, spills, and excess material with clean rags after use. If necessary, use a paint thinner or other approved solvent, such as acetone, following the solvent manufacturer's precautions.