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SECTION 1. IDENTIFICATION

Product name : SikaPower®-830 AM Part A

Company name : Sika Corporation

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USA

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E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300

INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on

use

For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin irritation : Category 2

Serious eye damage : Category 1

Skin sensitization : Category 1

GHS label elements

Hazard pictograms





Signal Word : Danger

Hazard Statements : H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H318 Causes serious eye damage.

Precautionary Statements : Prevention:

P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing must not be allowed out of



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the workplace.

P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

| Chemical name | CAS-No. | Classification | Concentra- tion (% w/w) |
|--|-------------|---|----------------------------|
| bisphenol-A-(epichlorhydrin) epoxy resin | 25068-38-6 | Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317 | >= 50 - < 70 |
| silicon dioxide, chemically prepared | 112945-52-5 | | >= 5 - < 10 |
| bisphenol-F-(epichlorhydrin) epoxy resin | 28064-14-4 | Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317 | >= 1 - < 5 |
| 1,4-bis(2,3-epoxypropoxy)butane | 2425-79-8 | Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317 | >= 1 - < 5 |
| Cashew, nutshell liq. | 8007-24-7 | Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1A; H317 | >= 0.1 - < 1 |

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES



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General advice Move out of dangerous area.

Consult a physician.

Show this material safety data sheet to the doctor in attend-

ance.

If inhaled Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact Take off contaminated clothing and shoes immediately.

> Wash off with soap and plenty of water. If symptoms persist, call a physician.

Small amounts splashed into eyes can cause irreversible tis-In case of eye contact

sue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed Clean mouth with water and drink afterwards plenty of water.

Do not induce vomiting without medical advice.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Obtain medical attention.

Most important symptoms and effects, both acute and

delayed

irritant effects sensitizing effects Allergic reactions

Excessive lachrymation

Erythema **Dermatitis**

Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye damage.

Notes to physician Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment.

Further information Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

for fire-fighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES



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tive equipment and emergency procedures

Personal precautions, protec- : Use personal protective equipment. Deny access to unprotected persons.

Environmental precautions

Do not flush into surface water or sanitary sewer system. Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for containment and cleaning up Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against :

fire and explosion

Normal measures for preventive fire protection.

Advice on safe handling Do not breathe vapors or spray mist.

Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products.

Conditions for safe storage

Keep container tightly closed in a dry and well-ventilated

Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

| Components | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|--------------------------------------|-------------|-------------------------------------|--|----------|
| silicon dioxide, chemically prepared | 112945-52-5 | TWA (Dust) | 20 Million parti- cles per cubic foot (Silica) | OSHA Z-3 |
| | | TWA (Dust) | 80 mg/m3 / %SiO2 (Silica) | OSHA Z-3 |

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.



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Engineering measures : Use of adequate ventilation should be sufficient to control

worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommend-

ed or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed

respirator complying with an approved standard if a risk as-

sessment indicates this is necessary.

The filter class for the respirator must be suitable for the max-

imum expected contaminant concentration

(gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-

contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec-

essary.

Eye protection : Safety eyewear complying with an approved standard should

be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concen-

tration and amount of dangerous substances, and to the spe-

cific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.

Wash hands before breaks and immediately after handling

the product.

Remove contaminated clothing and protective equipment

before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Color : yellow

Odor : epoxy-like

Odor Threshold : No data available

pH : Not applicable

Melting point/range / Freezing :

point

ng : No data available

Boiling point/boiling range : No data available



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Flash point : $> 214 \,^{\circ}\text{F} / > 101 \,^{\circ}\text{C}$

(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper :

flammability limit

No data available

Lower explosion limit / Lower :

flammability limit

No data available

Vapor pressure : 0.01 hpa

Relative vapor density : No data available

Density : ca. 1.17 g/cm3 (68 °F / 20 °C)

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-

octanol/water

No data available

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : > 20.5 mm2/s (104 °F / 40 °C)

Explosive properties : No data available

Oxidizing properties : No data available

Volatile organic compounds

(VOC) content

: 1.8 g/l

SikaPower®-830 AM Part A + SikaPower®-051 AM Part B

Combined.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reac- :

tions

Stable under recommended storage conditions.

Conditions to avoid : No data available



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Incompatible materials : No data available

Hazardous decomposition

products

No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

bisphenol-A-(epichlorhydrin) epoxy resin:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 20,000 mg/kg

bisphenol-F-(epichlorhydrin) epoxy resin:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

1,4-bis(2,3-epoxypropoxy)butane:

Acute oral toxicity : LD50 Oral (Rat): 1,163 mg/kg

Cashew, nutshell liq.:

Acute oral toxicity : LD50 Oral (Rat): 500 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): 2,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Not applicable

OSHA Not applicable



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NTP Not applicable

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

bisphenol-A-(epichlorhydrin) epoxy resin:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l

Exposure time: 96 h

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l

Exposure time: 48 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor-

mation

Do not empty into drains; dispose of this material and its con-

tainer in a safe way.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

Toxic to aquatic organisms, may cause long-term adverse

effects in the aquatic environment.

May be harmful to the environment if released in large quanti-

ties.

Water polluting material.



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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should

at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste han-

dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 3077

Proper shipping name : Environmentally hazardous substance, solid, n.o.s.

(epoxy resin)

Class : 9 Packing group : III

Labels : Miscellaneous

Packing instruction (cargo

aircraft)

Packing instruction (passen-

ger aircraft)

956

956

IMDG-Code

UN number : UN 3077

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID,

N.O.S.

(epoxy resin)

Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : yes

Domestic regulation

49 CFR

Not regulated as a dangerous good

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed on the

TSCA Inventory or are in compliance with a TSCA Inventory



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exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Respiratory or skin sensitization

Skin corrosion or irritation

Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop 65 MARNING: Cancer – www.P65Warnings.ca.gov

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Min-

eral Dusts

OSHA Z-3 / TWA : 8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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