

PRODUCT DATA SHEET

LaHabra® Exterior Stucco Color Coat 16/20 Tint Base

(formerly LaHabra® Exterior Stucco Color Coat)

Durable, fade-resistant, tintable, exterior stucco color coat

DESCRIPTION

LaHabra® Exterior Stucco Color Coat 16/20 Tint Base provides a lasting, durable finish over LaHabra Fast-wall 1-Coat Stucco base and other Portland cement brown coats. It is integrally colored with fade resistant pigments, and is economical with low maintenance. This product comes in a 16/20 standard aggregate texture, and is available in Tint Base 100, which is a white tint base, and Tint Base 200, which is a gray tint base. Both tint bases can either be applied as is or colored with LaHabra Color Tint Packs.

USES

- As a color coat over LaHabra Fastwall 1-Coat Stucco Base
- Over top of Portland cement brown coats

CHARACTERISTICS / ADVANTAGES

- Tint Base 100 & Tint Base 200 base be applied as is or colored with LaHabra Color Coat Tint Packs
- Fade Resistant
- Applications by hand (trowel) or sprayer
- 16/20 standard aggregate texture

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August 2025, Version 01.01

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PRODUCT INFORMATION

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| Composition | Portland cement and hydrated lime, aggregates, proprietary additives |
| Packaging | 90 lb. bag |
| Shelf life | 15 months |
| Storage conditions | Store off ground and protect from rain and moisture. |

APPLICATION INFORMATION

| | | | | | | | |
|-------------------------|--|--------------|-------------|-----------------------|------------|--------------|------------|
| Mixing ratio | approx. 3 gallon cool, clean potable water | | | | | | |
| Coverage | Approximate Coverage per 90 lb. bag: <table><tr><td>Float Finish</td><td>135-180 ft²</td></tr><tr><td>Light Spanish Texture</td><td>90-135 ft²</td></tr><tr><td>Machine Dash</td><td>72-108 ft²</td></tr></table> Coverage will vary depending on substrate, thickness and texture of the application. | Float Finish | 135-180 ft² | Light Spanish Texture | 90-135 ft² | Machine Dash | 72-108 ft² |
| Float Finish | 135-180 ft² | | | | | | |
| Light Spanish Texture | 90-135 ft² | | | | | | |
| Machine Dash | 72-108 ft² | | | | | | |
| Layer thickness | approx. 1/8" thick | | | | | | |
| Ambient air temperature | 40°F or higher (during application) | | | | | | |
| Substrate temperature | 40°F or higher (during application) | | | | | | |

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

LIMITATIONS

- Exterior Stucco Color Coat is a finish material installed at approximately 1/8" thick, it is not for use as a stucco base material.
- Ambient and surface temperature must be 40° F (4° C) or higher during application. Protect from freezing for a period of not less than 48 hours after set has

occurred. Provide supplemental heat and protection from precipitation as needed.

- Ambient and surface temperatures must not exceed 120° F (49° C) during and 24 hours after application.
- Application in direct sunlight in hot weather may adversely affect aesthetics.
- Colors may vary due to substrate, weather, job conditions and method of application. Before applying product, a sample should be applied and allowed to cure for color approval.

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ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

NOTES ON INSTALLATION

- Protect adjacent surfaces from overspray and droppings, drips or spills. They should be removed immediately with water or soap and water to prevent the possibility of permanent staining.
- Always wear proper safety equipment, including NIOSH particle mask, eye protection, and gloves when mixing and applying this product.

SURFACE PREPARATION

Use only on surfaces that are sound, clean, dry, unpainted, and free from any residue that might affect the ability of this product to bond to the surface. The surface of the plaster "brown coat" base or concrete partially determine the texture, color and final result of the finish.

1. After application of the brown coat, rod, darby, or trowel it to produce the specified level.
2. Next, hard float the brown coat to eliminate "slick spots" and open the surface to enable a good mechanical bond for the finish coat.
3. Hand application over portland cement plaster: Prior to application of exterior stucco finish, the portland cement base coat shall be dampened with clean water to control and equalize suction. Allow surface moisture to dissipate prior to application Color Coat.

MIXING

Read the entire label before using the product.

1. Using a mechanical plaster mixer, start with approximately three gallons of cool, clean potable water. Add one 90 lb. bag of LaHabra® Exterior Stucco Color Coat 16/20 Tint Base and mix to a thin consistency, until it is smooth and free of lumps.
2. Add all of the Color Coat Tint Packs (1 per bag for a standard color, a maximum of 4 Tint packs can be added per 90 lb. bag for increased color depth) to be used for one "batch" and mix until color is evenly dispersed, (approximately 1 to 2 minutes).
3. Thin the mixture with water and then add the remaining bags of stucco finish (adjusting water as necessary) to correspond with the number of Tint Packs mixed as described above.
4. Allow material to mix at a somewhat stiff consistency for approximately 15 minutes. Add the remaining amount of water to achieve the desired consistency, and then disengage the mixing blades for approximately 5 to 10 minutes in order to allow the material to slake. Doing this allows the material to start its initial set.
5. Re-engage the mixing blades for approximately 5 minutes, adjusting the water and mixing only long enough to achieve uniformity. The material is now ready to be removed from the mixer and applied to the wall.

For additional batches of the same material, thin the remaining mixture with water, then repeat adding the Tint Packs and mixing as described. Wash mixer completely to change colors.

Note: All LaHabra cement/lime finish products should be mechanically mixed for a minimum of 20 minutes after the last bag of stucco base is added to fully disperse color.

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APPLICATION

LaHabra® Exterior Stucco Color Coat 16/20 Tint Base should be applied at approximately $\frac{1}{8}$ " thick.

Hand Applications:

- **Hand application over a portland cement plaster brown coat:** Prior to application of exterior stucco finish, the portland cement base coat shall be dampened with clean water to control and equalize suction. Allow surface moisture to dissipate prior to the application of the Color Coat.
- **Standard (16/20) Sand Float finish:** Trowel apply an even coat completely covering the base coat and sponge float the surface with circular motions to the desired or approved finish level, using as little water as possible.
- **Standard (16/20) Skip Trowel textured finish:** Trowel or float apply an even coat completely covering the base coat and sponge float the surface with circular motions to a uniform float finish level. Allow the first application-background to set, although prior to drying out. Apply a small amount of the same material over the floated background using the skip trowel method to the desired finish level then lightly trowel over the entire area, "knocking it down" or lightly flattening it out, using random strokes of the trowel.

Machine Application:

1. Spray the first coat to completely cover the dry portland cement brown coat.
2. Correct imperfections by filling and/or scraping. Allow to dry prior to applying the second texture coat.

During periods of cool temperatures and/or high humidity, it is recommended that one full day be allowed between coats.

Note: LaHabra® Exterior Stucco Color Coat 16/20 Tint Base is not designed for use as a smooth trowel finish.

CURING TREATMENT

- During periods of hot or dry weather condition, a light spray (mist) of clean water is recommended over the stucco finish. LaHabra® Exterior Stucco Color Coat 16/20 Tint Base will normally dry and set the same day.
- Allow 28 days for curing.

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LEGAL NOTES

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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