

PRODUCT DATA SHEET

Sika® Plastocrete®-250

WATER REDUCING ADMIXTURE

PRODUCT DESCRIPTION

Sika® Plastocrete®-250 is a lignin-free, normal range water reducing admixture. Sika® Plastocrete®-250 meets the requirements of ASTM C494/AASHTO M 194, Type A, B, & D.

USES

Sika® Plastocrete®-250 can be used in all types of conventional ready mix concrete applications and is effective in concrete containing Portland Limestone Cement (PLC/Type IL) and supplementary cementitious materials.

CHARACTERISTICS / ADVANTAGES

Various levels of water reduction can be achieved by adjusting the dosage rate of Sika® Plastocrete®-250.

At lower dosage rates Sika® Plastocrete®-250 provides mild water reduction and workability. At higher dosage rates Sika® Plastocrete®-250 provides moderate water reduction up to 10% and workability retention with extended set times.

Sika® Plastocrete®-250 allows for the production of concrete that can typically be placed with reduced vibration. Sika® Plastocrete®-250 is effective for use with lean, harsh concrete mixes or concrete containing supplementary cementitious materials.

Sika® Plastocrete®-250 provides the following benefits:

- Reduced water cement ratios produce more durable, dense concrete,
- Increased slump and workability improves efficiency of labor and reduces labor costs,
- Improved finishing characteristics,
- Increased strengths allow faster structural use of concrete.

Sika® Plastocrete®-250 does not contain intentionally added chlorides.

ENVIRONMENTAL INFORMATION

Enables a lower carbon footprint through reduction in cementitious materials. Reduces the amount of water required to produce concrete.

A Manufacturer Inventory is available for Sika® Plastocrete®-250.

For further information, please visit:
<https://usa.sika.com/en/sustainability.html>

PRODUCT INFORMATION

Packaging	Available in 55-gallon (208-liter) drums, 275-gallon (1040-liter) totes and bulk delivery.
Shelf Life	Shelf life when stored in original packaging in dry warehouse conditions between 40°F and 80°F (5-27°C) is one year from the date of manufacture.

Storage Conditions	Sika® Plastocrete®-250 should be stored above 40°F (5°C). If frozen, thaw and agitate thoroughly to return to a normal state. Protect from direct sunlight.
Appearance / Color	Dark Brown - Black Liquid
Specific gravity	Approx. 1.062

APPLICATION INFORMATION

Recommended Dosage The typical dosage rate of Sika® Plastocrete®-250 will vary between 2-8 fl oz / 100 lb. (130-520 mL / 100 kg) of cement or cementitious materials. At higher dosage rates delayed setting times will occur. Various factors will affect the dosage rates.

Trial mixes with the actual materials should be conducted to determine the required dosage for optimum performance.

To the extent specialized materials are used, extreme ambient temperatures are encountered, or for other unusual project conditions, dosage rates outside the typical range may be required. For dosage rates outside the typical range, please contact your local Sika representative or the Sika Technical Services Department at 1-800-933-7452.

Mixing Measure the required quantity manually or by automated dispenser. Add Sika® Plastocrete®-250 directly into the freshly mixed concrete, or as an integral material in the batching cycle. Do NOT mix with dry cement. Sika® Plastocrete®-250 may be dispensed on-site directly prior to placement. Care must be taken to mix thoroughly. When used in combination with other admixtures dispense each admixture separately into the mix.

Compatibility: Sika® Plastocrete®-250 can be used in combination with other Sika admixtures and can be successfully used in mix designs utilizing supplementary cementitious materials.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

OTHER RESTRICTIONS

See Legal Disclaimer.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product

Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

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