



Sikalastic® HLM 5000 GC SL

Revision Date 07/08/2025

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SECTION 1. IDENTIFICATION

Product name : Sikalastic® HLM 5000 GC SL

Company name : Sika Corporation
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USA
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Telephone : (201) 933-8800

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Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 3

Skin irritation : Category 2

Serious eye damage : Category 1

Skin sensitization : Category 1

Carcinogenicity : Category 2

Reproductive toxicity : Category 1B

Specific target organ toxicity - repeated exposure (Inhalation) : Category 1 (Central nervous system)

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

GHS label elements



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Hazard pictograms



Signal Word

: Danger

Hazard Statements

: H226 Flammable liquid and vapor.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H351 Suspected of causing cancer.
H360 May damage fertility or the unborn child.
H372 Causes damage to organs (Central nervous system) through prolonged or repeated exposure if inhaled.

Supplemental Hazard Statements

: Corrosive to the respiratory tract.

Precautionary Statements

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P260 Do not breathe mist or vapors.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/



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attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS No./Unique ID	Classification	Concentration (% w/w)
Talc	14807-96-6		$\geq 10 - \leq 30$
4-chloro- α,α,α -trifluorotoluene	98-56-6	Flam. Liq. 3; H226 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1B; H317 STOT SE 3; H335	$\geq 7 - \leq 13$
Asphalt	8052-42-4	Carc. 2; H351	$\geq 5 - \leq 10$
Stoddard solvent	8052-41-3	Flam. Liq. 3; H226 STOT SE 3; H336 STOT RE 1; H372 Asp. Tox. 1; H304	$\geq 5 - \leq 10$
calcium oxide	1305-78-8	Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335	$\geq 3 - \leq 7$
distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5		$\geq 3 - \leq 7$
Dibutyltin dilaurate	77-58-7	Eye Irrit. 2A; H319 Skin Sens. 1; H317 Muta. 2; H341 Repr. 1B; H360 STOT SE 1; H370 STOT RE 1; H372	$\geq 0.1 - \leq 1$

Actual concentration is withheld as a trade secret



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SECTION 4. FIRST AID MEASURES

- | | | |
|---|---|--|
| General advice | : | Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance. |
| If inhaled | : | Move to fresh air.
Consult a physician after significant exposure. |
| In case of skin contact | : | Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician. |
| In case of eye contact | : | Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing. |
| If swallowed | : | Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention. |
| Most important symptoms and effects, both acute and delayed | : | Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.
Suspected of causing cancer.
May damage fertility or the unborn child.
Causes damage to organs through prolonged or repeated exposure if inhaled.
Corrosive to the respiratory tract.
irritant effects
sensitizing effects
toxic effects for reproduction
Allergic reactions
Excessive lachrymation
Erythema
Dermatitis |
| Notes to physician | : | Treat symptomatically. |

SECTION 5. FIRE-FIGHTING MEASURES



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| Suitable extinguishing media | : Alcohol-resistant foam
Carbon dioxide (CO ₂)
Dry chemical |
| Unsuitable extinguishing media | : Water
High volume water jet |
| Specific hazards during fire fighting | : Do not use a solid water stream as it may scatter and spread fire. |
| Further information | : Use water spray to cool unopened containers.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |
| Special protective equipment for fire-fighters | : In the event of fire, wear self-contained breathing apparatus. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

- | | |
|---|---|
| Personal precautions, protective equipment and emergency procedures | : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas. |
| Environmental precautions | : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained. |
| Methods and materials for containment and cleaning up | : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). |

SECTION 7. HANDLING AND STORAGE

- | | |
|---|--|
| Advice on protection against fire and explosion | : Use explosion-proof equipment.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Take precautionary measures against electrostatic discharges. |
| Advice on safe handling | : Do not breathe vapors or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8). |



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Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Pregnant women or women of child-bearing age should not be exposed to this product.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).
Follow standard hygiene measures when handling chemical products.

- Conditions for safe storage : Store in original container.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.
- Materials to avoid : Explosives
Oxidizing agents
Poisonous gases
Poisonous liquids

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Talc	14807-96-6	TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (respirable dust fraction)	2 mg/m ³	OSHA P0
		TWA (Respirable particulate matter)	2 mg/m ³	ACGIH
		PEL (respirable)	0.05 mg/m ³	OSHA CARC
Asphalt	8052-42-4	TWA (Fume, inhalable fraction)	0.5 mg/m ³ (benzene soluble aerosol)	ACGIH



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Stoddard solvent	8052-41-3	TWA	100 ppm	ACGIH
		TWA	500 ppm 2,900 mg/m ³	OSHA Z-1
		TWA	100 ppm 525 mg/m ³	OSHA P0
calcium oxide	1305-78-8	TWA	2 mg/m ³	ACGIH
		TWA	5 mg/m ³	OSHA Z-1
		TWA	5 mg/m ³	OSHA P0
		TWA	2 mg/m ³	NIOSH REL
distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	TWA (Mist)	5 mg/m ³	OSHA Z-1
		TWA (Inhalable particulate matter)	5 mg/m ³	ACGIH
		TWA (Mist)	5 mg/m ³	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.



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Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : viscous liquid

Color : black

Odor : aromatic

Odor Threshold : No data available

pH : Not applicable

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : ca. 307 °F / 153 °C

Flash point : ca. 127 °F / 53 °C
(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : 7.066066 hpa

Relative vapor density : No data available

Density : ca. 1.22 g/cm³ (68 °F / 20 °C)

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available



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Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm ² /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	93 g/l with exempt solvent

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

4-chloro- α,α,α -trifluorotoluene:

Acute oral toxicity : LD50 Oral (Rat): > 13,000 mg/kg

distillates (petroleum), hydrotreated heavy naphthenic:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5.53 mg/l



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Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2,000 mg/kg

Dibutyltin dilaurate:

Acute oral toxicity : LD50 Oral (Rat): 2,071 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Suspected of causing cancer.

IARC	Group 2B: Possibly carcinogenic to humans	
	4-chloro- α,α,α -trifluorotoluene	98-56-6
	Group 2B: Possibly carcinogenic to humans	
	Asphalt	8052-42-4
	(Bitumens, occupational exposure to straight-run bitumens and their emissions during road paving)	

OSHA	OSHA specifically regulated carcinogen	
	Talc ($\text{Mg}_3\text{H}_2(\text{SiO}_3)_4$)	14807-96-6
	(crystalline silica)	

NTP Not applicable

Reproductive toxicity

May damage fertility or the unborn child.

STOT-single exposure

Corrosive to the respiratory tract.

STOT-repeated exposure

Causes damage to organs (Central nervous system) through prolonged or repeated exposure if inhaled.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.



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Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

4-chloro- α,α,α -trifluorotoluene:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 3 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 2 mg/l
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (green algae)): > 0.41
plants mg/l
Exposure time: 72 h

distillates (petroleum), hydrotreated heavy naphthenic:

Toxicity to fish : LC50 (Fish): > 100 mg/l
Exposure time: 96 h

Toxicity to algae/aquatic : IC50 (Pseudokirchneriella subcapitata (green algae)): > 100
plants mg/l

Dibutyltin dilaurate:

Toxicity to fish : LC50 (Fish): 3.1 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia): 1 mg/l
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 (Selenastrum capricornutum (green algae)): 1 - 10 mg/l
plants Exposure time: 72 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:



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Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 1866
Proper shipping name : Resin solution
Class : 3
Packing group : III
Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 366
Packing instruction (passenger aircraft) : 355

IMDG-Code

UN number : UN 1866
Proper shipping name : RESIN SOLUTION
Class : 3
Packing group : III
Labels : 3
EmS Code : F-E, S-E
Marine pollutant : no

Domestic regulation

49 CFR Road

UN/ID/NA number : UN 1866
Proper shipping name : Resin solution
Class : 3
Packing group : III
Labels : FLAMMABLE LIQUID
ERG Code : 127
Marine pollutant : no



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DOT: As per 49CFR 173.150 (f) Combustible Liquid Exception, Material is Not Regulated.
IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

The following substance(s) is/are subject to a Significant New Use Rule:

4-methyl-m-phenylene diisocyanate	584-84-9	Proposed Rule; See 40 CFR § 721.10789; 80 FR 2077, January 15, 2015
2-methyl-m-phenylene diisocyanate	91-08-7	Proposed Rule; See 40 CFR § 721.10789; Proposed Rule

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Respiratory or skin sensitization
Carcinogenicity
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).



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California Prop. 65

⚠ WARNING: This product can expose you to chemicals including Talc, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA CARC	:	OSHA Specifically Regulated Chemicals/Carcinogens
OSHA P0	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA	:	8-hour, time-weighted average
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA CARC / PEL	:	Permissible exposure limit (PEL)
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average
OSHA Z-3 / TWA	:	8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

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