



## PRODUCT DATA SHEET

# Sarnafil® G 410-80 Feltback

80 mil thick PVC thermoplastic membrane with 9 oz felt

### PRODUCT DESCRIPTION

Sarnafil® G 410-80 Feltback Roof Membrane is a PVC thermoplastic membrane produced with an integral fiberglass mat reinforcement for excellent dimensional stability, with heat-weldable seams, and a unique lacquer coating applied to the top of the membrane to reduce dirt pick up.

### USES

Used in adhered applications with various adhesives over various substrates.

### AREAS OF APPLICATION

- New Roofs
- Reroofs
- Recovers

### CHARACTERISTICS / ADVANTAGES

- Excellent dimensional stability
- Factory applied lacquer coated to reduce dirt pick up
- Hot-air welded seams for long-term performance
- Proven membrane performance
- Superior fire resistance

### APPROVALS / STANDARDS

- FM Global
- Underwriters Laboratories
- Underwriters Laboratories of Canada
- ICC Code Compliance – ESR 1157
- Miami-Dade County
- Florida Building Code
- NSF/ANSI 347: Platinum Certified

## PRODUCT INFORMATION

<b>Chemical Base</b>	High-quality, PVC membrane containing ultraviolet light stabilizers, flame retardant, and fiberglass reinforcement with a unique lacquer coating on the top surface.
<b>Reinforcing Material</b>	Fiberglass
<b>Packaging</b>	<b>80 mil (2.0 mm) Membrane</b> 6.56 ft x 49.2 ft (2 m x 15 m) roll, 193 lbs (88 kg) per roll, 10 rolls per pallet
<b>Shelf Life</b>	N/A
<b>Storage Conditions</b>	Store rolls on pallets and fully protected from the weather with clean canvas tarpaulins. Unvented polyethylene tarpaulins are unacceptable due to the accumulation of moisture beneath the tarpaulin in certain weather conditions that may affect membrane weldability.
<b>Appearance / Color</b>	<ul style="list-style-type: none"><li>▪ Top: Copper Brown, Evergreen*, or Lead Gray</li><li>▪ Bottom: Gray</li></ul> *Evergreen is not a stocked color. For lead time and minimum roll order requirements, contact Sika Roofing Customer Service.
<b>Overall Thickness</b>	80 mil (2.0 mm), minimum thickness (ASTM D-751) 45 mil (ASTM Type II D-4434 Spec. Requirement)
<b>Thickness Above Scrim</b>	40 mil (ASTM D-7635) 16 mil (ASTM Type II D-4434 Spec. Requirement)
<b>Felt Weight</b>	9 oz/yd <sup>2</sup>

## TECHNICAL INFORMATION

<b>Resistance to Static Puncture</b>	Pass (ASTM D-5602) 33 lbf (15 kg) (ASTM Type II D-4434 Spec. Requirement)
<b>Resistance to Dynamic Puncture</b>	Pass (ASTM D-5635) 7.3 ft-lbf (10 J) (ASTM Type II D-4434 Spec. Requirement)
<b>Tensile Strength</b>	110 lbf/in (489 N) (ASTM D-751) 55 lbf/in (245 N) (ASTM Type II D-4434 Spec. Requirement)
<b>Elongation at Break</b>	250 & 220% MD & CMD <sup>1</sup> (ASTM D-751) 250 & 220% MD & CMD <sup>1</sup> (ASTM Type II D-4434 Spec. Requirement) <sup>1</sup> MD = Machine Direction, CMD = Cross Machine Direction.
<b>Tear Strength</b>	22 lbf (98 N) (ASTM D-1004) 10 lbf (45 N) (ASTM Type II D-4434 Spec. Requirement)
<b>Seam Strength</b>	Pass (ASTM D-751) 75% of original <sup>1</sup> (ASTM Type II D-4434 Spec. Requirement) <sup>1</sup> Failure occurs through membrane rupture not seam failure.
<b>Linear Dimensional Change</b>	-0.01% (ASTM D-1204) 0.1% (ASTM Type II D-4434 Spec. Requirement)
<b>Low Temperature Bend</b>	Pass (ASTM D-2136) Pass -40°F (-40°C) (ASTM Type II D-4434 Spec. Requirement)
<b>Weight Change after Immersion in Water</b>	1.7% (ASTM D-570) ± 3.0% (ASTM Type II D-4434 Spec. Requirement)

<b>UV Exposure</b>	Pass	(ASTM G-154)
	5,000 hours	(ASTM Type II D-4434 Spec. Requirement)
	Cracking (7x magnification)	None
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<b>Retention of Properties after Heat Ageing</b>	Breaking Strength, % of original: Pass	(ASTM D-751)
	Elongation, % of original: Pass	(ASTM D-751)
	Breaking Strength, % of original: 90	(ASTM Type II D-4434 Spec. Requirement)
	Elongation, % of original: 90	

## BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

## AVAILABILITY/WARRANTY

### AVAILABILITY

From Sika Corporation – Roofing Authorized Applicators for use within Sarnafil or Sikaplan systems.

### WARRANTY

Upon successful completion of the installed roof by the Sika Authorized Applicator in compliance with Sika requirements, Sika Corporation will provide a warranty to the Building Owner via the Sika Authorized Applicator.

## ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

## APPLICATION INSTRUCTIONS

### APPLICATION

Sarnafil G 410 is installed after proper preparation of the approved substrate. The membrane is unrolled into Sarnacol® adhesive in accordance with Sika’s technical requirements and then pressed into place with a minimum 75 lb (34 kg) steel roller. Sarnafil G 410 seams are heat-welded together by trained operators using hot-air welding equipment. Different Sarnacol adhesives require different application methods. Please consult Sika’s Specifications or Applicator Handbook for detailed installation procedures.

## MAINTENANCE

Standard maintenance of Sarnafil systems should include regular inspections of flashings, drains, and termination sealants at least twice a year and after each storm.

## OTHER RESTRICTIONS

See Legal Disclaimer.

## LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates (“SIKA”), the user must always read and follow the warnings and instructions on the product’s most current product label, Product Data Sheet and Safety Data Sheet which are available at [usa.sika.com](http://usa.sika.com) or by calling SIKA’s Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product’s shelf life. User determines suitability of product for intended use and assumes all risks. User’s and/or buyer’s sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD**

**BY OTHERS.**

Sale of Sika products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

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