

**SECTION 1. IDENTIFICATION**

Product name : Sika® Aktivator-307

Company name : Sika Corporation  
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USA  
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Emergency telephone : CHEMTREC: 800-424-9300  
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Flammable liquids : Category 2

Serious eye damage : Category 1

**GHS label elements**

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H225 Highly flammable liquid and vapor.  
H318 Causes serious eye damage.

Precautionary Statements : **Prevention:**  
P210 Keep away from heat/ sparks/ open flames/ hot surfaces.  
No smoking.  
P233 Keep container tightly closed.  
P240 Ground/bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.



P242 Use only non-sparking tools.  
 P243 Take precautionary measures against static discharge.  
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:**

P403 + P235 Store in a well-ventilated place. Keep cool.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq$  1%.

**Other hazards**

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

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**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**
**Mixtures****Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
ethanol	64-17-5	Flam. Liq. 2; H225 Eye Irrit. 2A; H319	$\geq$ 70 - < 90
acetic acid	64-19-7	Flam. Liq. 3; H226 Skin Corr. 1A; H314 Eye Dam. 1; H318	$\geq$ 1 - < 5
titanium tetrabutanolate	5593-70-4	Flam. Liq. 3; H226 Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335, H336	$\geq$ 1 - < 5
Bis(trimethoxysilylpropyl)amine	82985-35-1	Eye Dam. 1; H318	$\geq$ 1 - < 5

Actual concentration is withheld as a trade secret

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**SECTION 4. FIRST AID MEASURES**

General advice : Move out of dangerous area.  
 Consult a physician.  
 Show this material safety data sheet to the doctor in attend-



- ance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
  - In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
  - In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
  - If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.
  - Most important symptoms and effects, both acute and delayed : No known significant effects or hazards.  
Excessive lachrymation  
Causes serious eye damage.
  - Notes to physician : Treat symptomatically.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical
- Unsuitable extinguishing media : Water  
High volume water jet
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
- Further information : Use water spray to cool unopened containers.  
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protection : Use personal protective equipment.



- tive equipment and emergency procedures

Remove all sources of ignition.  
Deny access to unprotected persons.  
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
- Environmental precautions :

Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up :

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

**SECTION 7. HANDLING AND STORAGE**

- Advice on protection against fire and explosion :

Use explosion-proof equipment.  
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.  
Take precautionary measures against electrostatic discharges.
- Advice on safe handling :

Do not breathe vapors or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Take precautionary measures against static discharge.  
Open drum carefully as content may be under pressure.  
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).  
Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage :

Store in original container.  
Store in cool place.  
Keep in a well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Store in accordance with local regulations.
- Materials to avoid :

Explosives  
Oxidizing agents  
Poisonous gases  
Poisonous liquids



## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ethanol	64-17-5	TWA	1,000 ppm 1,900 mg/m <sup>3</sup>	OSHA Z-1
		TWA	1,000 ppm 1,900 mg/m <sup>3</sup>	OSHA P0
acetic acid	64-19-7	TWA	10 ppm	ACGIH
		STEL	15 ppm	ACGIH
		TWA	10 ppm 25 mg/m <sup>3</sup>	OSHA Z-1
		TWA	10 ppm 25 mg/m <sup>3</sup>	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.  
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

### Personal protective equipment

**Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.  
  
The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

**Skin and body protection** : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.



Hygiene measures : Avoid contact with skin, eyes and clothing.  
 Wash hands before breaks and immediately after handling the product.  
 Remove respiratory and skin/eye protection only after vapors have been cleared from the area.  
 Remove contaminated clothing and protective equipment before entering eating areas.  
 Wash thoroughly after handling.

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**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : liquid

Color : clear, yellow

Odor : aromatic

Odor Threshold : No data available

pH : ca. 5.7

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : ca. 72 °F / 22 °C  
(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : 15 %(V)

Lower explosion limit / Lower flammability limit : 3.5 %(V)

Vapor pressure : 75.9935 hpa

Relative vapor density : No data available

Density : ca. 0.829 g/cm<sup>3</sup> (68 °F / 20 °C)

Solubility(ies)

    Water solubility : insoluble

    Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Autoignition temperature : No data available



Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	< 20.5 mm <sup>2</sup> /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	685 g/l Material VOC as a Low Solids Adhesive Primer

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**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

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**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity**

Not classified based on available information.

**Components:****Bis(trimethoxysilylpropyl)amine:**

Acute oral toxicity : LD50 Oral (Rat): 3,780 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 11,865 mg/kg

**Skin corrosion/irritation**

Not classified based on available information.

**Serious eye damage/eye irritation**

Causes serious eye damage.

**Respiratory or skin sensitization****Skin sensitization**

Not classified based on available information.

**Respiratory sensitization**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**IARC** Not applicable**OSHA** Not applicable**NTP** Not applicable**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:****titanium tetrabutanolate:**Toxicity to fish : LC50 (Fish): 1,825 mg/l  
Exposure time: 96 hToxicity to daphnia and other : EC50 (Daphnia): 1,300 mg/l  
aquatic invertebrates Exposure time: 48 hToxicity to algae/aquatic : EC50: 225 mg/l  
plants Exposure time: 96 h**Bis(trimethoxysilylpropyl)amine:**Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 130 mg/l  
Exposure time: 96 h

NOEC (Oncorhynchus mykiss (rainbow trout)): 100 mg/l

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
aquatic invertebrates Exposure time: 48 hToxicity to algae/aquatic : EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l  
plants Exposure time: 72 h



**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects****Product:**

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA-DGR**

UN/ID No. : UN 1170  
Proper shipping name : Ethyl alcohol solution  
Class : 3  
Packing group : II  
Labels : Flammable Liquids  
Packing instruction (cargo aircraft) : 364  
Packing instruction (passenger aircraft) : 353

**IMDG-Code**

UN number : UN 1170  
Proper shipping name : ETHYL ALCOHOL SOLUTION  
Class : 3  
Packing group : II  
Labels : 3  
EmS Code : F-E, S-D  
Marine pollutant : no

**Domestic regulation****49 CFR**

UN/ID/NA number	:	UN 1170
Proper shipping name	:	Ethyl alcohol solutions
Class	:	3
Packing group	:	II
Labels	:	FLAMMABLE LIQUID
ERG Code	:	127
Marine pollutant	:	no

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b)

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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**SECTION 15. REGULATORY INFORMATION**

**TSCA list** : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

**CERCLA Reportable Quantity**

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

**SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.


**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)  
Serious eye damage or eye irritation

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

**California Prop. 65**

 **WARNING:** This product can expose you to chemicals including methanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).



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**SECTION 16. OTHER INFORMATION****Full text of other abbreviations**

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA P0	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
ACGIH / STEL	:	Short-term exposure limit
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average

**Notes to Reader**

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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Revision Date 05/24/2023

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US / Z8