



1. Identification

Product name : Sikasil® IG-25 Part B grey S6

Supplier : Sika Corporation
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USA
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Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

2. Hazards identification

GHS Classification

Flammable liquids, Category 3	H226: Flammable liquid and vapor.
Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitization, Category 1	H317: May cause an allergic skin reaction.
Reproductive toxicity, Category 1B	H360FD: May damage fertility. May damage the unborn child.
Specific target organ systemic toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.

GHS label elements

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H226 Flammable liquid and vapor.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.
H360FD May damage fertility. May damage the unborn child.



Precautionary Statements : **Prevention:**
 P201 Obtain special instructions before use.
 P202 Do not handle until all safety precautions have been read and understood.
 P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
 P233 Keep container tightly closed.
 P240 Ground/bond container and receiving equipment.
 P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
 P242 Use only non-sparking tools.
 P243 Take precautionary measures against static discharge.
 P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
 P264 Wash skin thoroughly after handling.
 P271 Use only outdoors or in a well-ventilated area.
 P272 Contaminated work clothing must not be allowed out of the workplace.
 P280 Wear protective gloves/ eye protection/ face protection.
 P281 Use personal protective equipment as required.
Response:
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.
 P310 Immediately call a POISON CENTER/doctor.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P362 Take off contaminated clothing and wash before reuse.
 P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Storage:
 P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
 P403 + P235 Store in a well-ventilated place. Keep cool.
 P405 Store locked up.
Disposal:
 P501 Dispose of contents/ container to an approved waste disposal plant.

Warning : Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain,liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

See Section 11 for more detailed information on health effects and symptoms.
 There are no hazards not otherwise classified that have been identified during the classification process.
 There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.



3. Composition/information on ingredients

Hazardous ingredients

Chemical name	CAS-No.	Concentration (%)
Tetraethyl silicate	78-10-4	>= 20 - < 25 %
N-[3-(triethoxysilyl)propyl]ethylenediamine	5089-72-5	>= 5 - < 10 %
Trimethoxyoctylsilane	3069-40-7	>= 5 - < 10 %
Silicic acid (H ₄ SiO ₄), tetraethyl ester, reaction products with bis(acetyloxy)dibutylstannane	93925-42-9	>= 0.2 - < 1 %

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects
sensitizing effects
toxic effects for reproduction
- Cough
Respiratory disorder
Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
- Causes skin irritation.
May cause an allergic skin reaction.



Causes serious eye damage.
 May cause respiratory irritation.
 May damage fertility. May damage the unborn child.

Protection of first-aiders : Move out of dangerous area.
 Consult a physician.
 Show this material safety data sheet to the doctor in attendance.

Notes to physician : Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media : Alcohol-resistant foam
 Carbon dioxide (CO₂)
 Dry chemical

Unsuitable extinguishing media : Water
 High volume water jet

Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.

Specific extinguishing methods : Use water spray to cool unopened containers.
 Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
 Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
 Remove all sources of ignition.
 Deny access to unprotected persons.
 Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions : Prevent product from entering drains.
 If the product contaminates rivers and lakes or drains inform respective authorities.
 Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

7. Handling and storage



- Advice on safe handling : Do not breathe vapors or spray mist.
 Avoid exceeding the given occupational exposure limits (see section 8).
 Do not get in eyes, on skin, or on clothing.
 For personal protection see section 8.
 Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
 Smoking, eating and drinking should be prohibited in the application area.
 Take precautionary measures against static discharge.
 Open drum carefully as content may be under pressure.
 Pregnant women or women of child-bearing age should not be exposed to this product.
 Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).
 Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Store in original container.
 Keep in a well-ventilated place.
 Observe label precautions.
 Store in accordance with local regulations.
- Materials to avoid : No data available

8. Exposure controls/personal protection

Component	CAS-No.	Basis **	Value	Exposure limit(s)* / Form of exposure
Tetraethyl silicate	78-10-4	ACGIH	TWA	10 ppm
		OSHA Z-1	TWA	100 ppm 850 mg/m3
		OSHA P0	TWA	10 ppm 85 mg/m3
silicon dioxide, chemically prepared	112945-52-5	OSHA Z-3	TWA	20 Million particles per cubic foot Dust
		OSHA Z-3	TWA	80 mg/m3 / %SiO2 Dust
		OSHA Z-3	TWA	20 Million particles per cubic foot Dust
		OSHA Z-3	TWA	



			80 mg/m3 / %SiO2 Dust
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*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

****Basis**

- ACGIH. Threshold Limit Values (TLV)
- OSHA P0. Table Z-1, Limit for Air Contaminat (1989 Vacated Values)
- OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant
- OSHA P2. Permissible Exposure Limits (PEL), Table Z-2
- OSHA Z3. Table Z-3, Mineral Dust

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection
Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.



9. Physical and chemical properties

Appearance	: paste
Color	: gray
Odor	: slight
Odor Threshold	: No data available
Flash point	: 129.99 °F (54.44 °C)
Ignition temperature	: No data available
Decomposition temperature	: No data available
Lower explosion limit (Vol%)	: No data available
Upper explosion limit (Vol%)	: No data available
Flammability (solid, gas)	: No data available
Oxidizing properties	: No data available
pH	: Note: Not applicable
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Vapor pressure	: 0.01 mmHg (0.01 hpa)
Density	: ca.1.03 g/cm ³ at 73 °F (23 °C)
Water solubility	: Note: insoluble
Partition coefficient: n- octanol/water	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 20.5 mm ² /s at 104 °F (40 °C)
Relative vapor density	: No data available
Evaporation rate	: No data available
Burning rate	: No data available
Volatile organic compounds (VOC) content	: 39 g/l A+B Combined



10. Stability and reactivity

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: No data available

11. Toxicological information**Acute toxicity**

Not classified based on available information.

Ingredients:

Silicic acid (H₄SiO₄), tetraethyl ester, reaction products with bis(acetyloxy)dibutylstannane:

Acute oral toxicity : LD50 Oral (Rat): 1,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization: May cause an allergic skin reaction.

Respiratory sensitization: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Reproductive toxicity

May damage fertility. May damage the unborn child.

STOT-single exposure

May cause respiratory irritation.

STOT-repeated exposure

Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

IARC

Group 2B: Possibly carcinogenic to humans

NTPCarbon black
Not applicable

1333-86-4

Carbon black (1333-86-4)

Animal Toxicity:

Rat, oral, duration 2 year

Effect: no tumors

Mouse, oral, duration 2 years

Effect: no tumors

Mouse, dermal, duration 18 months

Effect: no skin tumors

Rat, inhalation, duration 2 years

Target organ: lungs

Effect: inflammation, fibrosis, tumors

Note: Tumors in the rat lung are considered to be related to the "particle overload phenomenon" rather than to a specific chemical effect of carbon black itself in the lung. These effects in rats have been reported in many studies on other poorly soluble inorganic particles and appear to be rat specific. Tumors have not been observed in other species (i.e., mouse and hamster) for carbon black or other poorly soluble particles under similar circumstances and study conditions.

Mortality studies (human data): A study on carbon black production workers in the UK (Sorahan, 2001) found an increased risk of lung cancer in two of the five plants studied; however, the increase was not related to the dose of carbon black. Thus, the authors did not consider the increased risk in lung cancer to be due to carbon black exposure. A German study of carbon black workers at one plant (Morfeld, 2006; Buechte, 2006) found a similar increase in lung cancer risk but, like the Sorahan, 2001 (UK study) found no association with carbon black exposure. A large US study of 18 plants showed a reduction in lung cancer risk in carbon black production workers (DEll, 2006). Based upon these studies, the February 2006 Working Group at the International Agency for Research on Cancer (IARC) concluded that the human evidence for carcinogenicity was inadequate (IARC, 2010).

Since the IARC evaluation of carbon black, Sorahan and Harrington (2007) have re-analyzed the UK study data using an alternative exposure hypothesis and found a positive association with carbon black exposure in two of the five plants. The same exposure hypothesis was applied by Morfeld and McCunney (2009) to the German cohort; in contrast, they found no association between carbon black exposure and lung cancer risk and, thus, no support for the alternative exposure hypothesis used by Sorahan and Harrington.

Overall, as a result of these detailed investigations, no causative link between carbon black exposure and cancer risk in humans has been demonstrated.

IARC CANCER CLASSIFICATION: In 2006 IARC re-affirmed its 1995 finding that there is "inadequate evidence" from human health studies to assess whether carbon black causes cancer in humans. IARC concluded that there is "sufficient evidence" in experimental animal studies for the carcinogenicity of carbon black. IARC's overall evaluation is that carbon black is "possibly carcinogenic to humans" (Group 2B)". This conclusion was based on IARC's guidelines, which generally require such a classification if one species exhibits carcinogenicity in



two or more animal studies (IARC, 2010).

Solvent extracts of carbon black were used in one study of rats in which skin tumors were found after dermal application and several studies of mice in which sarcomas were found following subcutaneous injection. IARC concluded that there was "sufficient evidence" that carbon black extracts can cause cancer in animals (Group 2B).

ICGIH CANCER CLASSIFICATION: Confirmed Animal Carcinogen with Unknown Relevance to Humans (Category A3 Carcinogen).

ASSESSMENT: Applying the guidelines of self-classification under the Globally Harmonized System of Classification and Labeling of Chemicals, carbon black is not classified as a carcinogen. Lung tumors are induced in rats as a result of repeated exposure to inert, poorly soluble particles like carbon black and other poorly soluble particles. Rats tumors are a result of a secondary non-genotoxic mechanism that has questionable relevance for classification in humans. In support of this opinion, the CLP Guidance for Specific Target Organ Toxicity - Repeated Exposure (STOT-RE), cites lung overload under mechanisms not relevant to humans. Human health studies show that exposure to carbon black does not increase the risk to carcinogenicity.

12. Ecological information

Other information	Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
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13. Disposal considerations

Disposal methods

Waste from residues	: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	: Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	
UN number	1993
Description of the goods	Flammable liquids, n.o.s. (Tetraethyl silicate)
Class	3



Packing group	III
Labels	3
Emergency Response	128
Guidebook Number	

IATA

UN number	1993
Description of the goods	Flammable liquid, n.o.s. (Tetraethyl silicate)
Class	3
Packing group	III
Labels	3
Packing instruction (cargo aircraft)	366

IMDG

UN number	1993
Description of the goods	FLAMMABLE LIQUID, N.O.S. (Tetraethyl silicate)
Class	3
Packing group	III
Labels	3
EmS Number 1	F-E
EmS Number 2	S-E

Marine pollutant	no
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DOT: As per 49CFR 173.150 (f) Combustible Liquid Exception, Material is Not Regulated.
 IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

No data available

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

15. Regulatory information

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA304 Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.



SARA 311/312 Hazards : Fire Hazard
Acute Health Hazard
Chronic Health Hazard

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

California Prop 65  **WARNING:** Cancer and Reproductive Harm - www.P65Warnings.ca.gov

16. Other information

HMIS Classification

Health	*	3
Flammability		2
Physical Hazard		0
Personal Protection		X

Caution: HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product

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label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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