

# PRODUCT DATA SHEET

## Sika Mix&Go®

Mix-in-the bag, concrete repair mortar

### PRODUCT DESCRIPTION

Sika Mix&Go® is a high-quality repair mortar for patching of concrete and masonry. This mix-in-the bag repair mortar can be used vertically or horizontally for repairs on driveways, patios, steps, foundations, basements, and more.

### USES

As a multipurpose patch mortar for repairing:

- stair nosings
- stair corners
- window sills
- thresholds
- steps
- cracks

### CHARACTERISTICS / ADVANTAGES

- Easy to mix
- Easy to use and apply
- No special mixing equipment required
- Good build up
- Fast setting
- Ready to use- just add water
- Indoor/outdoor use

### PRODUCT INFORMATION

<b>Chemical Base</b>	Portland cement, polymer powder, selected aggregates and additives
<b>Packaging</b>	Bag: 2.75 lbs Case: 6 bags
<b>Appearance / Color</b>	Gray
<b>Shelf Life</b>	In original, unopened, sealed and undamaged packaging: 24 months from date of production.
<b>Storage Conditions</b>	Storage temperature between 41 °F and 86 °F. Store in dry conditions. Protect from direct sunlight.
<b>Density</b>	Approx. 16.7 lb/gal (68 °F) fresh mortar density

## TECHNICAL INFORMATION

Compressive Strength	28 days	Approx. 4351 psi (29.9 MPa)	(ASTM C 109) 73°F (23°C), 50% R.H.
Tensile Adhesion Strength	28 days	Approx. 290 psi (1.9 MPa)	(ACI 503 R) 73°F (23°C), 50% R.H.

## APPLICATION INFORMATION

Mixing Ratio	7 oz. of water for 1 bag	(2.75 lbs powder)
Coverage	1 bag yields approx. 23.6 US fl. oz of mortar. Coverage depends on the substrate roughness and thickness of mortar applied.	
Layer Thickness	<b>Min.</b> 1/8 inch (3 mm)	<b>Max.</b> 1.5 inch (38 mm)
Ambient Air Temperature	<b>Min.</b> 41 °F	<b>Max.</b> 86 °F
Substrate Temperature	<b>Min.</b> 41 °F	<b>Max.</b> 86 °F
Pot Life	25 minutes at 68 °F Do not exceed the specified amount of water.	
Waiting Time	Load bearing after: Rain resistant after:	approx. 24 hours approx. 5 hours
Set Time	Initial set: approx. 25 minutes	
Final set time	24 hrs. depending on temperature and humidity. Full cure: 28 days	

## BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

## LIMITATIONS

- Avoid applying the mortar in direct sun and/or when strong winds are present.
- Do not add water more than the recommended quantity.
- Apply only to sound, prepared and pre-wetted repair areas.
- Do not add additional water during surface finishing as this will cause discoloration and cracking.
- Protect freshly applied material from freezing conditions.

## ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

## APPLICATION INSTRUCTIONS

### SURFACE PREPARATION

- The substrate must be clean and sound
- Remove any paints, oil and grease or other substances which would prevent or reduce bond.
- All loose or poorly adhering parts, cement skin, old paint or other surface treatment must be completely removed.
- The area to be repaired must be wire brushed and all the dust fully removed.
- Thoroughly pre-wet the repair area but do not saturate, there should not be any standing water on the area to be repaired, before patching.

### MIXING

1. The powder may be compacted in the bag, shake to de-compact powder. Add 7 US fl. oz of water.
2. Squeeze the excess air out of the bag and then tightly screw the cap back on.
3. Knead and shake the bag in order to mix the mortar and water for about 3-4 minutes, until a uniform consistency is achieved.
4. Tear/cut the bag open at the perforation- mortar is now ready to be applied.

### APPLICATION

- Sika Mix&Go® can be applied with the spatula or with a traditional trowel.
- Place the mortar with the spatula, pressing it well into the pre-wetted prepared substrate.
- Finishing can be done with a stiff sponge (slightly wetted) or with a polystyrene board, as soon as the mortar has started to “stiffen”.

### CURING TREATMENT

Protect the fresh mortar from direct sunlight, wind, rain, or frost using the normal relevant curing method for cementitious mortars.

### CLEANING OF TOOLS

Clean all tools and application equipment with water immediately after use. Hardened/cured material can only be mechanically removed.

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#### Product Data Sheet

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## OTHER RESTRICTIONS

See Legal Disclaimer.

## LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates (“SIKA”), the user must always read and follow the warnings and instructions on the product’s most current product label, Product Data Sheet and Safety Data Sheet which are available at [usa.sika.com](http://usa.sika.com) or by calling SIKA’s Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

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