Sika®-Primer 210
Low Viscosity Primer

Technical Product Data (typical values)

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Transparent, Yellowish</td>
</tr>
<tr>
<td>Density (CQP 006-3)</td>
<td>1.0 kg/l</td>
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<tr>
<td>Viscosity (CQP 029-3)</td>
<td>10 mPa.s</td>
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<tr>
<td>Flash point (CQP 007-1)</td>
<td>25° F (-4° C)</td>
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<tr>
<td>Application temperature product</td>
<td>40°F to 95°F (approx 4°C to 35°C)</td>
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<tr>
<td>Drying time¹</td>
<td>30 minutes minimum</td>
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<tr>
<td></td>
<td>24 hours maximum</td>
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<tr>
<td>Storage</td>
<td>Store in sealed container in a cool dry place</td>
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<tr>
<td>Shelf life</td>
<td>9 months in unopened container</td>
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</tbody>
</table>

¹) 73°F (23°C)/50% rh. Dry times can vary with differing application specifics, particularly temperature
CQP=Corporate Quality Procedure

Description

Sika®-Primer 210 is a clear, one-component, fast drying, low viscosity primer, designed to improve adhesion of Sikaflex® products to various substrates. Sika®-Primer 210 is manufactured in accordance with ISO 9001 / 14001 quality assurance system and the Responsible Care Program.

This product is suitable for experienced professional users only. Tests with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.

Product Benefits

- One-component
- Fast drying
- Clear (transparent)

Areas of Application

Sika®-Primer 210 is used to improve the adhesion of Sikaflex® adhesives on many metals such as aluminum and galvanized steel, plastics and paint-primed substrates. This primer is not suitable for use on porous substrates.
Important Note
Discard any Sika®-Primer 210 that has gelled (in other words, shows a visual increase in viscosity), has separated, or is not homogenous.

WARNING: EXTREMELY FLAMMABLE, IRRITANT.
Contains ethyl acetate (CAS 141-78-6), xylene (CAS 1330-20-7), methanol (CAS 67-56-1). Keep away from heat, sparks, sunlight, electrical equipment, flame or other sources of ignition. VAPORS MAY IGNITE AND EXPLODE. DO NOT SMOKE.
Causes eye irritation. May cause skin/respiratory irritation. May be harmful if swallowed. Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate inhalation of vapors may be harmful or fatal.

Handling and Storage
Keep away from heat, sparks, sunlight, flame or other sources of ignition. VAPORS MAY IGNITE AND EXPLODE. DO NOT SMOKE.
Open doors and windows during use. Use adequate local and mechanical ventilation. Wear protective equipment (chemically resistant gloves/goggles/clothing) to prevent direct contact with skin and eyes. Use properly fitted NIOSH vapor cartridge respirator if ventilation is poor. Wash thoroughly with soap and water after use. Remove contaminated clothing after use. Store product in tightly sealed containers in a cool, dry well ventilated area at temperatures between 40°F and 90°F (approx 4°C and 32°C) away from ignition sources.

First Aid Measures
Eyes – Hold eyelids apart and flush thoroughly with water for 15 minutes. Skin – Remove contaminated clothing. Wash skin thoroughly for 15 minutes with soap and water. Inhalation – Remove to fresh air. Ingestion – Do not induce vomiting. Dilute with water. Contact physician. In all cases contact a physician immediately if symptoms persist.

Further Information
Copies of the following publications are available on our website www.sikaindustry.com, or by calling 888-832-7452:
• Material Safety Data Sheets
• Product Data Sheets

For further information and advice regarding transportation, handling, storage and disposal of chemical products, users should refer to the actual Material Safety Data Sheets containing physical, ecological, toxicological and other safety related data. It is highly recommended to read the actual Material Safety Data Sheet before using the product.

-KEEP OUT OF REACH OF CHILDREN
-NOT FOR INTERNAL CONSUMPTION
-FOR INDUSTRIAL USE ONLY
-KEEP CONTAINER TIGHTLY CLOSED
-FOR PROFESSIONAL USE ONLY

Cleaning Information
In case of spill, eliminate all ignition and heat sources. VAPORS MAY IGNITE AND EXPLODE. DO NOT SMOKE. Ventilate area. Open doors and windows. Wear chemical resistant gloves / goggles / clothing. In absence of proper ventilation use properly fitted NIOSH respirator. Confine spill, collect using noncombustible absorbent material and place in properly sealed container. Dispose of excess product in accordance with applicable local, state and federal regulations.

Further information available at:
www.sikaindustry.com

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Limited Material Warranty
Sika warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer’s sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor. **NO OTHER WARRANTIES IMPLIED OR EXPRESS SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

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