



**1. Identification**

Product name : Sika® Duoflex® Primer-5050 Part A

Supplier : Sika Corporation  
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USA  
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INTERNATIONAL: 703-527-3887


Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

**2. Hazards identification**

**GHS Classification**

Flammable liquids, Category 3 H226: Flammable liquid and vapor.  
Skin irritation, Category 2 H315: Causes skin irritation.  
Eye irritation, Category 2A H319: Causes serious eye irritation.  
Skin sensitization, Category 1 H317: May cause an allergic skin reaction.

**GHS label elements**

Hazard pictograms : 

Signal Word : Warning

Hazard Statements : H226 Flammable liquid and vapor.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.

Precautionary Statements : **Prevention:**  
P210 Keep away from heat/sparks/open flames/hot surfaces.  
No smoking.  
P233 Keep container tightly closed.  
P240 Ground/bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.



P242 Use only non-sparking tools.  
 P243 Take precautionary measures against static discharge.  
 P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.  
 P264 Wash skin thoroughly after handling.  
 P272 Contaminated work clothing must not be allowed out of the workplace.  
 P280 Wear protective gloves/ eye protection/ face protection.  
**Response:**  
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
 P337 + P313 If eye irritation persists: Get medical advice/ attention.  
 P362 Take off contaminated clothing and wash before reuse.  
 P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.  
**Storage:**  
 P403 + P235 Store in a well-ventilated place. Keep cool.  
**Disposal:**  
 P501 Dispose of contents/ container to an approved waste disposal plant.

See Section 11 for more detailed information on health effects and symptoms.  
 There are no hazards not otherwise classified that have been identified during the classification process.  
 There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

**3. Composition/information on ingredients**

**Hazardous ingredients**

Chemical name	CAS-No.	Concentration (%)
tert-butyl acetate	540-88-5	$\geq 50 - \leq 100 \%$
bisphenol A-(epichlorhydrin), homopolymer	25085-99-8	$\geq 25 - < 50 \%$
2-ethyl-2-[[[(1-oxoallyl)oxy]methyl]-1,3-propanediyl diacrylate	15625-89-5	$\geq 2 - < 5 \%$
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	2530-83-8	$\geq 1 - < 2 \%$

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

**4. First aid measures**

If inhaled : Move to fresh air.  
 Consult a physician after significant exposure.



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In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	: irritant effects sensitizing effects  Allergic reactions Excessive lachrymation Erythema Dermatitis See Section 11 for more detailed information on health effects and symptoms.  Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.
Protection of first-aiders	: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.
Notes to physician	: Treat symptomatically.

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**5. Fire-fighting measures**

Suitable extinguishing media	: Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	: Water High volume water jet
Specific hazards during fire fighting	: Do not use a solid water stream as it may scatter and spread fire.
Specific extinguishing methods	: Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.



Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

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**6. Accidental release measures**

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Remove all sources of ignition.  
Deny access to unprotected persons.  
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

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**7. Handling and storage**

Advice on safe handling : Do not breathe vapors or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Take precautionary measures against static discharge.  
Open drum carefully as content may be under pressure.  
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).  
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Store in original container.  
Keep in a well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Store in accordance with local regulations.

Materials to avoid : No data available

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**8. Exposure controls/personal protection**



Component	CAS-No.	Basis **	Value	Exposure limit(s)* / Form of exposure
tert-butyl acetate	540-88-5	OSHA Z-1	TWA	200 ppm 950 mg/m3
		OSHA P0	TWA	200 ppm 950 mg/m3

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**\*\*Basis**

ACGIH. Threshold Limit Values (TLV)

OSHA P0. Table Z-1, Limit for Air Contaminat (1989 Vacated Values)

OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant

OSHA P2. Permissible Exposure Limits (PEL), Table Z-2

OSHA Z3. Table Z-3, Mineral Dust

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.  
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

**Personal protective equipment**

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection  
Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the



product.  
 Remove respiratory and skin/eye protection only after vapors have been cleared from the area.  
 Remove contaminated clothing and protective equipment before entering eating areas.  
 Wash thoroughly after handling.

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**9. Physical and chemical properties**

Appearance	: liquid
Color	: clear white
Odor	: fruity
Odor Threshold	: No data available
Flash point	: 75.9 °F (24.4 °C)
Ignition temperature	: No data available
Decomposition temperature	: No data available
Lower explosion limit (Vol%)	: No data available
Upper explosion limit (Vol%)	: No data available
Flammability (solid, gas)	: No data available
Oxidizing properties	: No data available
pH	: Note: Not applicable
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Vapor pressure	: 31 mmHg (41 hpa)
Density	: 0.99 g/cm3
Water solubility	: Note: insoluble
Partition coefficient: n-octanol/water	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 20.5 mm2/s at 104 °F (40 °C)
Relative vapor density	: No data available
Evaporation rate	: No data available



Burning rate : No data available  
Volatile organic compounds (VOC) content : 0 g/l  
A+B Combined

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**10. Stability and reactivity**

Reactivity : No dangerous reaction known under conditions of normal use.  
Chemical stability : The product is chemically stable.  
Possibility of hazardous reactions : Stable under recommended storage conditions.  
Vapors may form explosive mixture with air.  
Conditions to avoid : Heat, flames and sparks.  
Incompatible materials : No data available

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**11. Toxicological information**

**Acute toxicity**

Not classified based on available information.

**Ingredients:**

**tert-butyl acetate:**

Acute oral toxicity : LD50 Oral (Rat): 4,500 mg/kg

**2-ethyl-2-[[[(1-oxoallyl)oxy]methyl]-1,3-propanediyl diacrylate:**

Acute oral toxicity : LD50 Oral (Rat): 3,680 - 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

**[3-(2,3-epoxypropoxy)propyl]trimethoxysilane:**

Acute oral toxicity : LD50 Oral (Rat): 7,010 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5.3 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): 4,248 mg/kg

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitization**

Skin sensitization: May cause an allergic skin reaction.

Respiratory sensitization: Not classified based on available information.



**Germ cell mutagenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

Not classified based on available information.

**Product:**

Assessment: The substance or mixture is not classified as specific target organ toxicant, single exposure.

**STOT-repeated exposure**

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Aspiration toxicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**IARC** Not applicable

**NTP** Not applicable

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**12. Ecological information**

Other information

Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.  
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
May be harmful to the environment if released in large quantities.  
Water polluting material.

**Component:**

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane 2530-83-8

Toxicity to fish:  
LC50  
Species: Cyprinus carpio (Carp)  
Dose: 55 mg/l  
Exposure time: 96 h

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**13. Disposal considerations**

**Disposal methods**

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional





local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

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**14. Transport information**

**DOT**

UN number	1263
Description of the goods	Paint
Class	3
Packing group	III
Labels	3
Emergency Response	128
Guidebook Number	

**IATA**

UN number	1263
Description of the goods	Paint (bisphenol A-(epichlorhydrin), homopolymer)
Class	3
Packing group	III
Labels	3
Packing instruction (cargo aircraft)	366
Packing instruction (passenger aircraft)	355
Packing instruction (passenger aircraft)	Y344

**IMDG**

UN number	1263
Description of the goods	PAINT (bisphenol A-(epichlorhydrin), homopolymer)
Class	3
Packing group	III
Labels	3
EmS Number 1	F-E
EmS Number 2	S-E
Marine pollutant	yes

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b)  
IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

**Special precautions for user**

No data available

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable



**15. Regulatory information**

**TSCA list** : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

**EPCRA - Emergency Planning and Community Right-to-Know**

**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA304 Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)  
Chronic Health Hazard  
Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization

**SARA 302** : This material does not contain any components with a section 302 EHS TPQ.

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

**Ozone-Depletion Potential** This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).  
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

**California Prop 65** This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

**16. Other information**



**HMIS Classification**

<b>Health</b>	*	2
<b>Flammability</b>		3
<b>Physical Hazard</b>		0
<b>Personal Protection</b>		X

**Caution:** HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

**Notes to Reader**

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