



Sikalastic® Rapid Catalyst PMMA

Revision Date 03/04/2026

Print Date 03/04/2026

SECTION 1. IDENTIFICATION

Product name : Sikalastic® Rapid Catalyst PMMA

Company name : Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Organic peroxides : Type B

Eye irritation : Category 2A

Skin sensitization : Category 1

Reproductive toxicity : Category 1B

Specific target organ toxicity - repeated exposure : Category 2

Other hazards

GHS label elements

Hazard pictograms :





Sikalastic® Rapid Catalyst PMMA

Revision Date 03/04/2026

Print Date 03/04/2026

| | | |
|--------------------------|---|---|
| Signal Word | : | Danger |
| Hazard Statements | : | H241 Heating may cause a fire or explosion. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H360 May damage fertility or the unborn child. H373 May cause damage to organs through prolonged or repeated exposure. |
| Precautionary Statements | : | Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P234 Keep only in original packaging. P240 Ground and bond container and receiving equipment. P260 Do not breathe dust. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection. Response: P302 + P352 IF ON SKIN: Wash with plenty of water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 + P364 Take off contaminated clothing and wash it before reuse. P370 + P380 + P375 + P378 In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion. Use dry sand, dry chemical or alcohol-resistant foam to extinguish. Storage: P403 Store in a well-ventilated place. P405 Store locked up. P410 Protect from sunlight. P411 Store at temperatures not exceeding 22 °C/ 72 °F. P420 Store separately. Disposal: P501 Dispose of contents/ container to an approved waste disposal plant. |



Sikalastic® Rapid Catalyst PMMA

Revision Date 03/04/2026

Print Date 03/04/2026

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

| Chemical name | CAS No./Unique ID | Classification | Concentration (% w/w) |
|-----------------------|-------------------|--|-----------------------|
| dibenzoyl peroxide | 94-36-0 | Org. Perox. B; H241 Eye Irrit. 2B; H320 Skin Sens. 1; H317 | $\geq 30 - \leq 60$ |
| Dicyclohexylphthalate | 84-61-7 | Skin Sens. 1; H317 Repr. 1B; H360Df | $\geq 30 - \leq 60$ |

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : May cause an allergic skin reaction.
Causes serious eye irritation.
May damage fertility or the unborn child.
May cause damage to organs through prolonged or repeated



Sikalastic® Rapid Catalyst PMMA

Revision Date 03/04/2026

Print Date 03/04/2026

exposure.
irritant effects
sensitizing effects
toxic effects for reproduction
Allergic reactions
Excessive lachrymation

Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Dry chemical
Carbon dioxide (CO₂)
Foam
- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Unsuitable extinguishing media : Water
Water jet
- Hazardous combustion products : No hazardous combustion products are known
- Further information : Use water spray to cool unopened containers.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Avoid breathing dust.
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for : Contain spillage, and then collect with an electrically protected



Sikalastic® Rapid Catalyst PMMA

Revision Date 03/04/2026

Print Date 03/04/2026

containment and cleaning up : vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Avoid dust formation.
Provide appropriate exhaust ventilation at places where dust is formed.
Avoid shock and friction.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Take precautionary measures against electrostatic discharges.
- Advice on safe handling : Avoid formation of respirable particles.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Open drum carefully as content may be under pressure.
Pregnant women or women of child-bearing age should not be exposed to this product.
Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Store in original container.
Keep in a well-ventilated place.
Observe label precautions.
Store in accordance with local regulations.
- Materials to avoid : Explosives
Poisonous gases
Poisonous liquids
Corrosive Liquids
- Recommended storage temperature : 86 °F / 30 °C
- Further information on storage stability : Keep in a dry place.
No decomposition if stored and applied as directed.



Sikalastic® Rapid Catalyst PMMA

Revision Date 03/04/2026

Print Date 03/04/2026

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

| Components | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|--------------------|---------|-------------------------------|--|----------|
| dibenzoyl peroxide | 94-36-0 | TWA | 5 mg/m ³ | ACGIH |
| | | TWA | 5 mg/m ³ | OSHA Z-1 |
| | | TWA | 5 mg/m ³ | OSHA P0 |

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Particles of nuisance dust

| Form of exposure | Value type | Control parameters | Basis |
|---------------------|------------|----------------------|----------|
| total dust | TWA | 15 mg/m ³ | OSHA Z-3 |
| respirable fraction | TWA | 5 mg/m ³ | OSHA Z-3 |

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.



Sikalastic® Rapid Catalyst PMMA

Revision Date 03/04/2026

Print Date 03/04/2026

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.
Avoid breathing dust.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : powder

Color : white

Odor : characteristic

Odor Threshold : No data available

pH : Not applicable

: No data available

Boiling point/boiling range : No data available

Flash point : Not applicable

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Density : 0.64 g/cm³

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available



Sikalastic® Rapid Catalyst PMMA

Revision Date 03/04/2026

Print Date 03/04/2026

| | | |
|--|---|---|
| Autoignition temperature | : | No data available |
| Decomposition temperature | : | 131 °F / 55 °C |
| | | No data available |
| Viscosity | | |
| Dynamic | : | No data available |
| Kinematic | : | Not applicable |
| Explosive properties | : | No data available |
| Oxidizing properties | : | No data available |
| Particle size | : | No data available |
| Particle Size Distribution | : | No data available |
| Volatile organic compounds (VOC) content | : | 10 g/l Sikalastic® Rapid 723 + Sikalastic® Rapid Catalyst PMMA Sikalastic® Rapid 723 WG + Sikalastic® Rapid Catalyst PMMA Sikalastic® Rapid 724 + Sikalastic® Rapid Catalyst PMMA Sikalastic® Rapid 724 WG + Sikalastic® Rapid Catalyst PMMA 30 g/L Sikalastic® Rapid Primer + Sikalastic® Rapid Catalyst PMMA 20 g/L Sikalastic® Rapid Filler Paste + Sikalastic® Rapid Catalyst PMMA 30 g/L Sikalastic® Rapid 724 Detailer + Sikalastic® Rapid Catalyst PMMA 65 g/L Sikalastic® Rapid Primer ASP + Sikalastic® Rapid Catalyst PMMA 5 g/L Sikalastic® Rapid Mortar Part A + Sikalastic® Rapid Mortar Part B + Sikalastic® Rapid Catalyst PMMA 5 g/L Sikalastic® Rapid Mortar WG Part A + Sikalastic® Rapid Mortar Part B + Sikalastic® Rapid Catalyst PMMA |

SECTION 10. STABILITY AND REACTIVITY

Reactivity : The product is normally supplied in a stabilized form. If the permissible storage period and/or storage temperature is noticeably exceeded, the product may polymerize with heat evolution.

No dangerous reaction known under conditions of normal use.



Sikalastic® Rapid Catalyst PMMA

Revision Date 03/04/2026

Print Date 03/04/2026

| | | |
|------------------------------------|---|---|
| Chemical stability | : | Decomposes on heating. Decomposes at elevated temperatures. The product is chemically stable. |
| Possibility of hazardous reactions | : | Stable under recommended storage conditions. |
| Conditions to avoid | : | Heat, flames and sparks. Take precautionary measures against electrostatic discharges. Temperatures greater than recommended storage temperature. Prevent dust accumulation. Heat, flames and sparks. |
| Incompatible materials | : | Acids and bases Reducing agents Heavy metals Combustible material No data available |
| Hazardous decomposition products | : | No hazardous decomposition products are known. |
| Hazardous decomposition products | : | Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke). Nitrogen oxides (NOx) |

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

dibenzoyl peroxide:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 24.3 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Causes serious eye irritation.



Sikalastic® Rapid Catalyst PMMA

Revision Date 03/04/2026

Print Date 03/04/2026

Product:

Result : Irritating to eyes.
Assessment : Eye irritation

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Product:

Germ cell mutagenicity - Assessment : Tests on bacterial or mammalian cell cultures did not show mutagenic effects.

Carcinogenicity

Not classified due to lack of data.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

May damage fertility or the unborn child.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Product:

Assessment : The substance or mixture is classified as specific target organ toxicant, repeated exposure, category 2.

Aspiration toxicity

Not classified due to lack of data.



Sikalastic® Rapid Catalyst PMMA

Revision Date 03/04/2026

Print Date 03/04/2026

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

dibenzoyl peroxide:

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
May be harmful to the environment if released in large quantities.
Water polluting material.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not permitted for transport

IMDG-Code

UN number : UN 3102
Proper shipping name : ORGANIC PEROXIDE TYPE B, SOLID



Sikalastic® Rapid Catalyst PMMA

Revision Date 03/04/2026

Print Date 03/04/2026

(dibenzoyl peroxide)
Class : 5.2
Subsidiary risk : 1
Packing group : Not assigned by regulation
Labels : 5.2 (1)
EmS Code : F-J, S-R
Marine pollutant : yes
Remarks : Peroxides

Domestic regulation

49 CFR

UN/ID/NA number : UN 3102
Proper shipping name :
(dibenzoyl peroxide)
Class : 5.2
Subsidiary risk : 1
Packing group : Not assigned by regulation
Labels : ORGANIC PEROXIDE, EXPLOSIVE
ERG Code : 146
Marine pollutant : no

DOT: For Limited Quantity exceptions reference 49 CFR 173.152 (b)

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Organic peroxides



Sikalastic® Rapid Catalyst PMMA

Revision Date 03/04/2026

Print Date 03/04/2026

Respiratory or skin sensitization
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)
Serious eye damage or eye irritation

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

dibenzoyl peroxide 94-36-0 >= 50 - < 70 %

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA : 8-hour, time-weighted average
OSHA P0 / TWA : 8-hour time weighted average
OSHA Z-1 / TWA : 8-hour time weighted average
OSHA Z-3 / TWA : 8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER



Sikalastic® Rapid Catalyst PMMA

Revision Date 03/04/2026

Print Date 03/04/2026

ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 03/04/2026

100000010315
US / Z8