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SECTION 1. IDENTIFICATION

Product name	:	TCC-5080 Hardener (B)
Company name	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Eye irritation	:	Category 2A
Skin sensitization	:	Category 1
Reproductive toxicity	:	Category 1B
Specific target organ toxicity - repeated exposure (Oral)	:	Category 2
Other hazards		
GHS label elements		
Hazard pictograms	:	
Signal Word	:	Danger
Hazard Statements	:	H317 May cause an allergic skin reaction.



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	H319 Causes serious eye irritation. H360 May damage fertility or the unborn child. H373 May cause damage to organs through prolonged or re- peated exposure if swallowed.
Precautionary Statements :	 Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P260 Do not breathe mist or vapors. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
	Response:P302 + P352 IF ON SKIN: Wash with plenty of water.P305 + P351 + P338 IF IN EYES: Rinse cautiously with waterfor several minutes. Remove contact lenses, if present and easyto do. Continue rinsing.P308 + P313 IF exposed or concerned: Get medical advice/attention.P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.P337 + P313 If eye irritation persists: Get medical advice/ attention.P362 + P364 Take off contaminated clothing and wash it beforereuse.
	Storage: P405 Store locked up.
	Disposal: P501 Dispose of contents/ container to an approved waste dis- posal plant.
Additional Labeling	

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%. None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS No./Unique ID	Classification	Concentration (% w/w)
diethylmethylbenzenediamine	68479-98-1	Acute Tox. 4; H302	>= 10 - <= 30



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Ethanol, 2,2'-iminobis-, polymer with oxirane	62476-52-2	Acute Tox. 4; H312 Eye Irrit. 2A; H319 STOT RE 2; H373 Eye Irrit. 2A; H319	>= 1 - <= 5
dibutylbis(dodecylthio)stannane	1185-81-5	Acute Tox. 4; H312 Skin Irrit. 2; H315 Skin Sens. 1; H317 Muta. 2; H341 Repr. 1B; H360FD STOT RE 1; H372	>= 0.1 - <= 1
Dibutyltin dilaurate	77-58-7	Eye Irrit. 2A; H319 Skin Sens. 1; H317 Muta. 2; H341 Repr. 1B; H360 STOT SE 1; H370 STOT RE 1; H372	>= 0.1 - <= 1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance.		
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.		
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.		
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.		
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.		
Most important symptoms and effects, both acute and delayed	:	irritant effects sensitizing effects toxic effects for reproduction Allergic reactions Excessive lachrymation May cause an allergic skin reaction.		
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		Causes serious eye irritation. May damage fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure if swallowed.
Notes to physician	:	Treat symptomatically.
SECTION 5. FIRE-FIGHTING MEA		
Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

for fire-fighters

Personal precautions, protec- : tive equipment and emer- gency procedures	Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions :	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for : containment and cleaning up	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being



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	used. Smoking, eating and drinking should be prohibited in the ap- plication area. Pregnant women or women of child-bearing age should not be exposed to this product. Follow standard hygiene measures when handling chemical products.
Conditions for safe storage :	Store in original container. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures	:	Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use pro- cess enclosures, local exhaust ventilation or other engineer- ing controls to keep worker exposure below any recommend- ed or statutory limits.	
Personal protective equipm	ent		
Respiratory protection	:	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as- sessment indicates this is necessary.	
		The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han- dling the product. If this concentration is exceeded, self- contained breathing apparatus must be used.	
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.	
Eye protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.	
Skin and body protection	:	Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place.	
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:

the product.

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Hygiene measures

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	amber
Odor	:	slight, aromatic
Odor Threshold	:	No data available
рН	:	Not applicable
Melting point/ range / Freez-	:	No data available
ing point Boiling point/boiling range	:	No data available
Flash point	:	286 °F / 141 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.0013332 hpa
Relative vapor density	:	No data available
Density	:	1.02 g/cm3 (68 °F / 20 °C)
Solubility(ies) Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available

Avoid contact with skin, eyes and clothing.

before entering eating areas. Wash thoroughly after handling.

Wash hands before breaks and immediately after handling

Remove contaminated clothing and protective equipment



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Autoignition temperature	: No data available	
Decomposition temperature	: No data available	
Viscosity Viscosity, dynamic	: No data available	
Viscosity, kinematic	: > 20.5 mm2/s (104 °F / 40 °C)	
Explosive properties	: No data available	
Oxidizing properties	: No data available	
Volatile organic compounds (VOC) content	: Not applicable	

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

diethylmethylbenzenediamine:

Acute oral toxicity	:	LD50 Oral (Rat): 738 mg/kg
Acute dermal toxicity	:	LD50 Dermal (Rat): 2,500 mg/kg
Dibutyltin dilaurate:		LD50 Oral (Rat) [,] 2 071 mg/kg
Acute oral toxicity	:	LD50 Oral (Rat): 2,071 mg/kg

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Skin corrosion/irritation Not classified due to lack of data.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data. **IARC** Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

May damage fertility or the unborn child.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure if swallowed. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

dibutylbis(dodecylthio)stannane:

Toxicity to daphnia and other	:	EC50 (Daphnia magna (Water flea)): 0.11 mg/l
aquatic invertebrates		Exposure time: 48 h

Dibutyltin dilaurate:

Toxicity to fish	:	LC50 (Fish): 3.1 mg/l
		Exposure time: 96 h



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Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia): 1 mg/l Exposure time: 48 h
Toxicity to algae/aquatic : plants	EC50 (Selenastrum capricornutum (green algae)): 1 - 10 mg/l Exposure time: 72 h
Persistence and degradability No data available	,
Bioaccumulative potential No data available	
Mobility in soil No data available	
Other adverse effects	
Product:	
Additional ecological infor- : mation	Do not empty into drains; dispose of this material and its con- tainer in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. May be harmful to the environment if released in large quanti- ties. Water polluting material.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods		
Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste han- dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

IATA-DGR	
UN/ID No.	: UN 3082
Proper shipping name	: Environmentally hazardous substance, liquid, n.o.s.
	(diethylmethylbenzenediamine)



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Class Packing group Labels Packing instruction (cargo	: : :	9 III Miscellaneous 964
aircraft) Packing instruction (passen- ger aircraft) Environmentally hazardous	:	
IMDG-Code UN number Proper shipping name	:	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (diethylmethylbenzenediamine)
Class Packing group Labels EmS Code Marine pollutant	: : : : : : : : : : : : : : : : : : : :	9 III 9 F-A, S-F yes

Domestic regulation

49 CFR Road

Not regulated as a dangerous good

As per 49 CFR 171.4 (c) (2), IMDG 2.10.2.7 and IATA Special Provision A197, Marine Pollutants in single or combination packagings containing a net quantity per single or inner packaging equal or less than 5 L or 5 kg are not subject to the requirements of these subchapters. Material is not regulated.

DOT: As per 49 CFR 171.4, Non-bulk materials (<119 Gal) are exempt from being classified as a Marine Pollutant.

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.





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CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	Respiratory or skin sensitization Reproductive toxicity Specific target organ toxicity (single or repeated exposure) Serious eye damage or eye irritation
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

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